

ZUBADAN SERIES

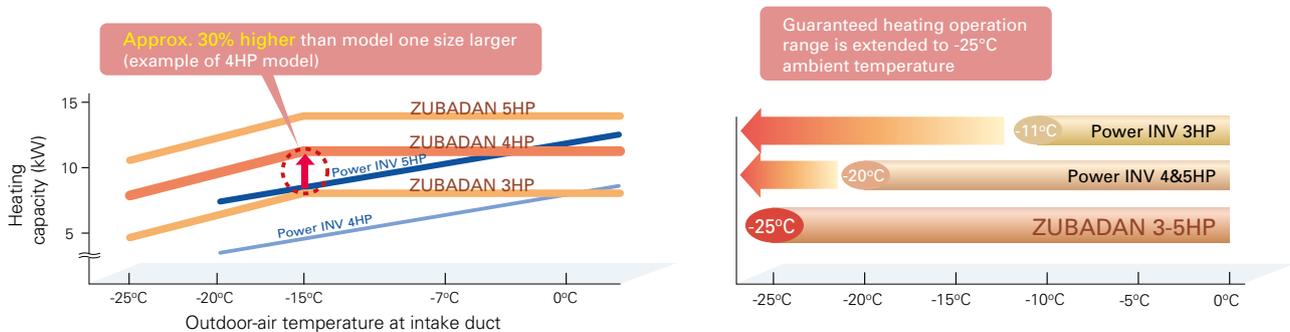
The ZUBADAN Series incorporates an original Flash Injection technology that improves the already high heating capacity of the system. This new member of the series line-up ensures comfortable heat pump-driven heating performance in cold regions.



* Units in photo are Japanese models.
European model specifications are different.

Improved Heating Performance

Mitsubishi Electric's unique "Flash Injection" circuit achieves remarkably high heating performance. This technology has resulted in an excellent heating capacity rating in outdoor temperatures as low as -15°C , and the guaranteed heating operation range of the heating mode has been extended to -25°C . Accordingly, the heat-pump units of the ZUBADAN Series are perfect for warming homes in the coldest of regions.

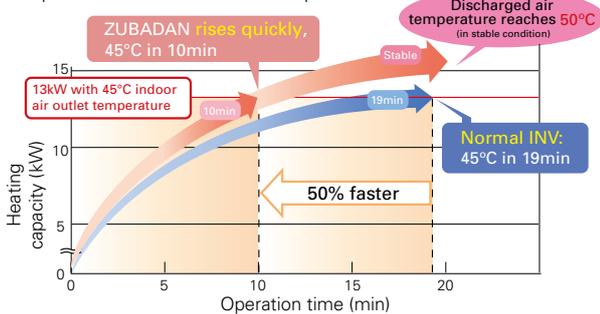


Enhanced Comfort

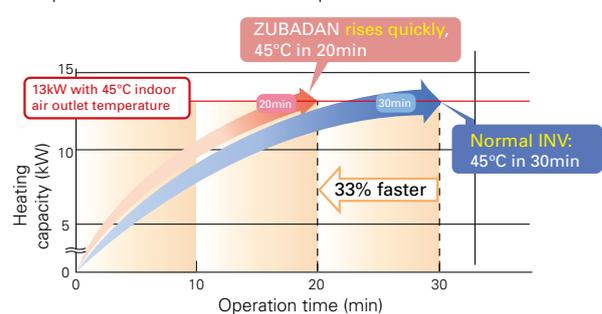
The Flash Injection circuit improves start-up and recover from the defrosting operation. A newly introduced defrost operation control also improves defrost frequency. These features enable the temperature to reach the set temperature more quickly, and contribute to maintaining it at the desired setting.

Quick Start-up

■ Operation at $+2^{\circ}\text{C}$ outdoor temperature



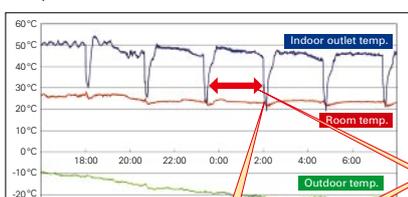
■ Operation at -20°C outdoor temperature



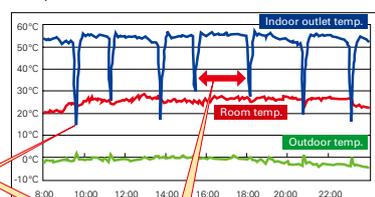
ZUBADAN Defrost Control and Faster Recovery from Defrost Operation

Field Test Results: Office building in Asahikawa, Hokkaido, Japan

■ Operation data for 25 Jan. 2005



■ Operation data for 2 Dec. 2004



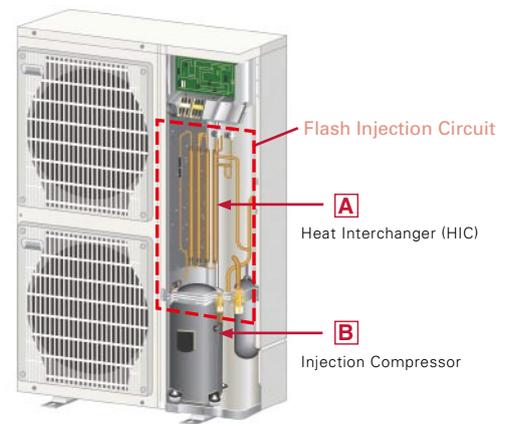
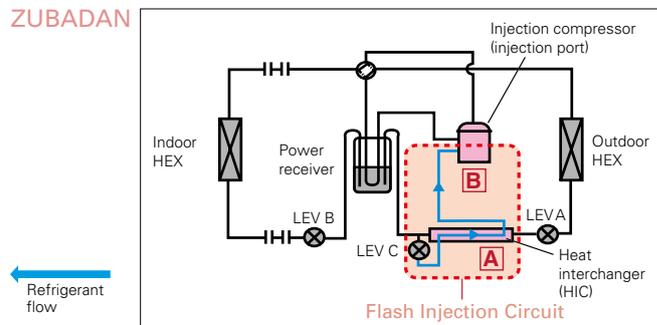
Installation example



Mitsubishi Electric's Flash Injection Technology The Key to High Heating Performance at Low Outdoor Temperatures

Flash Injection Circuit

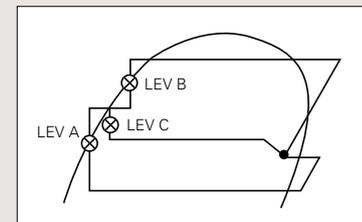
ZUBADAN



The Mr. Slim model of the ZUBADAN Series is equipped with Mitsubishi Electric's original Flash Injection Circuit, which is comprised of a bypass circuit and heat interchanger (HIC). The HIC transforms rerouted liquid refrigerant into a gas-liquid state to lower compression load. This process ensures excellent heating performance even when the outdoor temperature drops very low.

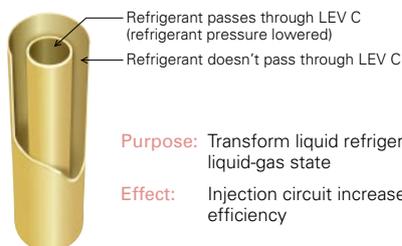
In traditional units, when the outdoor temperature is low, the volume of refrigerant circulating in the compressor decreases due to the drop in refrigerant pressure and protection from overheating due to high compression, thereby reducing heating capacity. The Flash Injection Circuit injects refrigerant to maintain the refrigerant circulation volume and compressor operation load, thereby maintaining heating capacity.

Mollier Chart Image Representing Flash Injection Circuit Operation



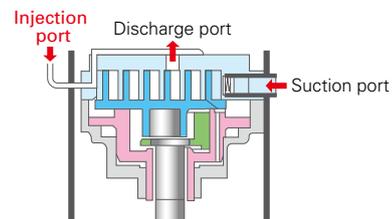
A Heat Interchanger (HIC)

HIC cross-sectional view



The compressor is subjected to a heavy load when compressing liquid refrigerant, and the result is lower operation efficiency. The addition of HIC supports refrigerant heat exchange at two different pressure levels. The heat-exchange process transforms the injected liquid refrigerant into a gas liquid state, thereby decreasing the load on the compressor during the compression process.

B Injection Compressor



Purpose: To increase the volume of refrigerant being circulated
Effect: Improves heating capacity at low outdoor temperatures, and enables higher indoor-air outlet temperature adjustment and higher defrost operation speed

Refrigerant passes from the HIC into the compressor through the injection port. Having two refrigerant inlets makes it possible to raise the volume of refrigerant being circulated when the outdoor temperature is low and at the start of heating operation.