MITSUBISHI ELECTRIC

AIR TO WATER HEAT PUMP UNITS

September 2026

No. OCH928

SERVICE MANUAL R32

[Model Name]

PUZ-SWM180YKA

PUZ-SWM180YKAH-SC

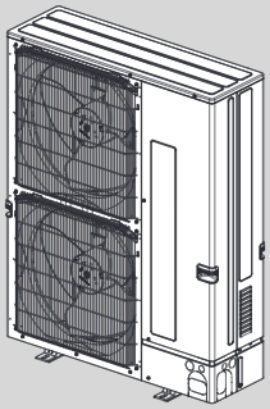
PUZ-SHWM230YKA

PUZ-SHWM230YKAH-SC

[Service Reference]

PUZ-SWM180YKA.UK
PUZ-SWM180YKAH-SC.UK
PUZ-SHWM230YKA.UK
PUZ-SHWM230YKAH-SC.UK

Note:
- This manual describes service data of the outdoor units only.



OUTDOOR UNIT

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PARTS CATALOG (OCB928)

1 REFERENCE MANUAL

INDOOR UNIT SERVICE MANUAL
1-1. FOR AIR TO WATER SYSTEM

Model name	Service reference	Service manual No.
ERSE-MEF ERSE-YM9EF ERPX-MEF ERPX-YM9EF	ERSE-MEFR1.UK ERSE-YM9EFR1.UK ERPX-MEFR1.UK ERPX-YM9EFR1.UK	OCH953 OCB953

2 SAFETY PRECAUTION

2-1. ALWAYS OBSERVE FOR SAFETY

Before obtaining access to terminal, all supply circuits must be disconnected.

Preparation before the repair service.

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the heat pump units, turn off the power-supply breaker.
- Discharge the condenser before the work involving the electric parts.

Precautions during the repair service.

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigerating cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

2-2. CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilizing refrigerant R32

Use new refrigerant pipes.

In the case of using the existing pipes for R22, be careful with the following:
· Be sure to clean the pipes and make sure that the insides of the pipes are clean.
· Change flare nut to the one provided with this product. Use a newly flared pipe.
· Avoid using thin pipes.

Make sure that the inside and outside of refrigerant piping is clean and it has no contaminants such as sulfur, oxides, dirt, shaving particles, etc., which are hazard to refrigerant cycle. In addition, use pipes with specified thickness.

Contamination inside refrigerant piping can cause deterioration of refrigerant oil, etc.

Store the piping indoors, and both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil, etc.

Do not use refrigerant other than R32.

If other refrigerant (R22, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil, etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R32 refrigerant.

The following tools are necessary to use R32 refrigerant.

Tools for R32	
Gauge manifold	Flaring tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Use the specified refrigerant only.

Never use any refrigerant other than that specified.
Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.
Correct refrigerant is specified in the manuals and on the spec labels provided with our products.
We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

[1] WARNING for service

(1) Do not alter the unit.
(2) For installation and relocation work, follow the instructions in the Installation Manual and use tools and pipe components specifically made for use with refrigerant specified in the outdoor unit installation manual.
(3) Ask a dealer or an authorized technician to install, relocate and repair the unit.
For appliances not accessible to the general public.
(4) Refrigerant pipes connection shall be accessible for maintenance purposes.
(5) If the air conditioner is installed in a small room or closed room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. Should the refrigerant leak and cause the concentration limit to be exceeded, hazards due to lack of oxygen in the room may result.
(6) Keep gas-burning appliances, electric heaters, and other fire sources (ignition sources) away from the location where installation, repair, and other air conditioner work will be performed.
If refrigerant comes into contact with a flame, poisonous gases will be released.
(7) When installing or relocating, or servicing the air conditioner, use only the specified refrigerant (R32) to charge the refrigerant lines.
Do not mix it with any other refrigerant and do not allow air to remain in the lines.
If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant line, and may result in an explosion and other hazards.
(8) After installation has been completed, check for refrigerant leaks. If refrigerant leaks into the room and comes into contact with the flame of a heater or portable cooking range, poisonous gases will be released.
(9) Do not use low temperature solder alloy in the case of brazing the refrigerant pipes.
(10) When performing brazing work, be sure to ventilate the room sufficiently. Make sure that there are no hazardous or flammable materials nearby.
When performing the work in a closed room, small room, or similar location, make sure that there are no refrigerant leaks before performing the work.
If refrigerant leaks and accumulates, it may ignite or poisonous gases may be released.
(11) Do not install the unit in places where refrigerant may build-up or places with poor ventilation such as a semi-basement or a sunken place in outdoor: Refrigerant is heavier than air, and inclined to fall away from the leak source.
(12) Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
(13) The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
(14) Do not pierce or burn.
(15) Be aware that refrigerants may not contain an odour.
(16) Pipe-work shall be protected from physical damage.
(17) The installation of pipe-work shall be kept to a minimum.
(18) Compliance with national gas regulations shall be observed.
(19) Keep any required ventilation openings clear of obstruction.
(20) Servicing shall be performed only as recommended by the manufacturer.
(21) The appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
(22) Maintenance, service and repair operations shall be performed by authorized technician with required qualification.
(23) Be sure to have appropriate ventilation in order to prevent ignition. Furthermore, be sure to carry out fire prevention measures that there are no dangerous or flammable objects in the surrounding area.

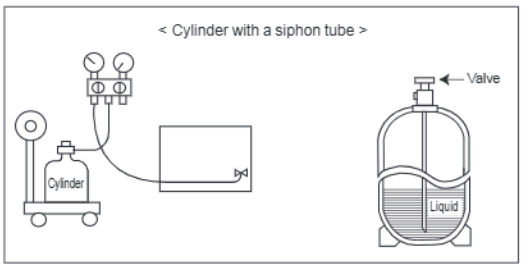
[2] Cautions for service

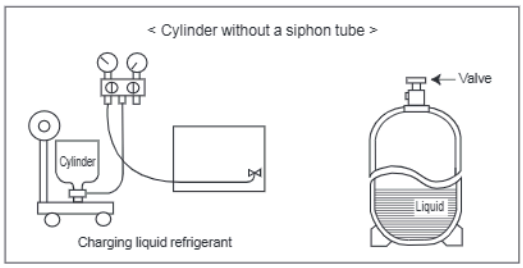
(1) Perform service after recovering the refrigerant left in unit completely.
(2) Do not release refrigerant in the air.
(3) After completing service, charge the cycle with specified amount of refrigerant.
(4) When performing service, install a filter drier simultaneously.
Be sure to use a filter drier for new refrigerant.

[3] Additional refrigerant charge

When charging directly from cylinder

R32 is a single refrigerant and its composition does not change. Therefore, both liquid charging and gas charging are possible. Liquid charging of refrigerant all at once from the low pressure side may cause the compressor malfunction. Accordingly, make sure that charging is gradual.





[4] Cautions for unit using R32 refrigerant

Basic work procedures are the same as those for conventional units using refrigerant R410A. However, pay careful attention to the following points.

(1) Information on servicing

(1-1) Checks on the Area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized.

For repair to the refrigerating systems, (1-3) to (1-7) shall be completed prior to conducting work on the systems.

(1-2) Work Procedure

Work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.

(1-3) General Work Area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

(1-4) Checking for Presence of Refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.

(1-5) Presence of Fire Extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand.

Have a dry powder or CO2 fire extinguisher adjacent to the charging area.

(1-6) No Ignition Sources

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. “No Smoking” signs shall be displayed.

(1-7) Ventilated Area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

(1-8) Checks on the Refrigeration Equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer’s maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer’s technical department for assistance.

The following checks shall be applied to installations using flammable refrigerants:

- The charge size is in accordance with the room size within which the refrigerant containing parts are installed.
- The ventilation machinery and outlets are operating adequately and are not obstructed.
- Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected.
- Refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being corroded.

(1-9) Checks on Electrical Devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised. Initial safety checks shall include that:

- capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- no live electrical components and wiring are exposed while charging, recovering or purging the system;
- there is continuity of earth bonding

(2) Repairs to Sealed Components

(2-1) During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

(2-2) Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

Ensure that the apparatus is mounted securely.

Ensure that seals or sealing materials have not degraded to the point that they no longer serve the purpose of preventing the ingress of flammable atmospheres.

Replacement parts shall be in accordance with the manufacturer’s specifications.

(3) Repair to intrinsically Safe Components
Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use.
Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.
Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

(4) Cabling
Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or pumps.

(5) Detection of Flammable Refrigerants
Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

(6) Leak Detection Methods
Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.)
Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25% maximum) is confirmed.
Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.
If a leak is suspected, all naked flames shall be removed/extinguished.
If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. For appliances containing flammable refrigerants, oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

(7) Removal and Evacuation
When breaking into the refrigerant circuit to make repairs – or for any other purpose conventional procedures shall be used. However, for flammable refrigerants it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:
- remove refrigerant
- purge the circuit with inert gas
- evacuate
- purge again with inert gas
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. For appliances containing flammable refrigerants, the system shall be “flushed” with OFN to render the unit safe. This process may need to be repeated several times.
Compressed air or oxygen shall not be used for purging refrigerant systems.
For appliances containing flammable refrigerants, flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.
Ensure that the outlet for the vacuum pump is not close to any ignition sources and that ventilation is available.

(8) Charging Procedures
In addition to conventional charging procedures, the following requirements shall be followed:
- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

(9) Decommissioning
Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.
a) Become familiar with the equipment and its operation.

b) Isolate system electrically.
c) Before attempting the procedure, ensure that:
- mechanical handling equipment is available, if required, for handling refrigerant cylinders;
- all personal protective equipment is available and being used correctly;
- the recovery process is supervised at all times by a competent person;
- recovery equipment and cylinders conform to the appropriate standards.

d) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
e) Make sure that cylinder is situated on the scales before recovery takes place.
f) Start the recovery machine and operate in accordance with manufacturer's instructions.
g) Do not overfill cylinders. (No more than 80 % volume liquid charge).
h) Do not exceed the maximum working pressure of the cylinder, even temporarily.
i) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
j) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

(10) Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

(11) Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely. When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders. If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

[5] Service tools

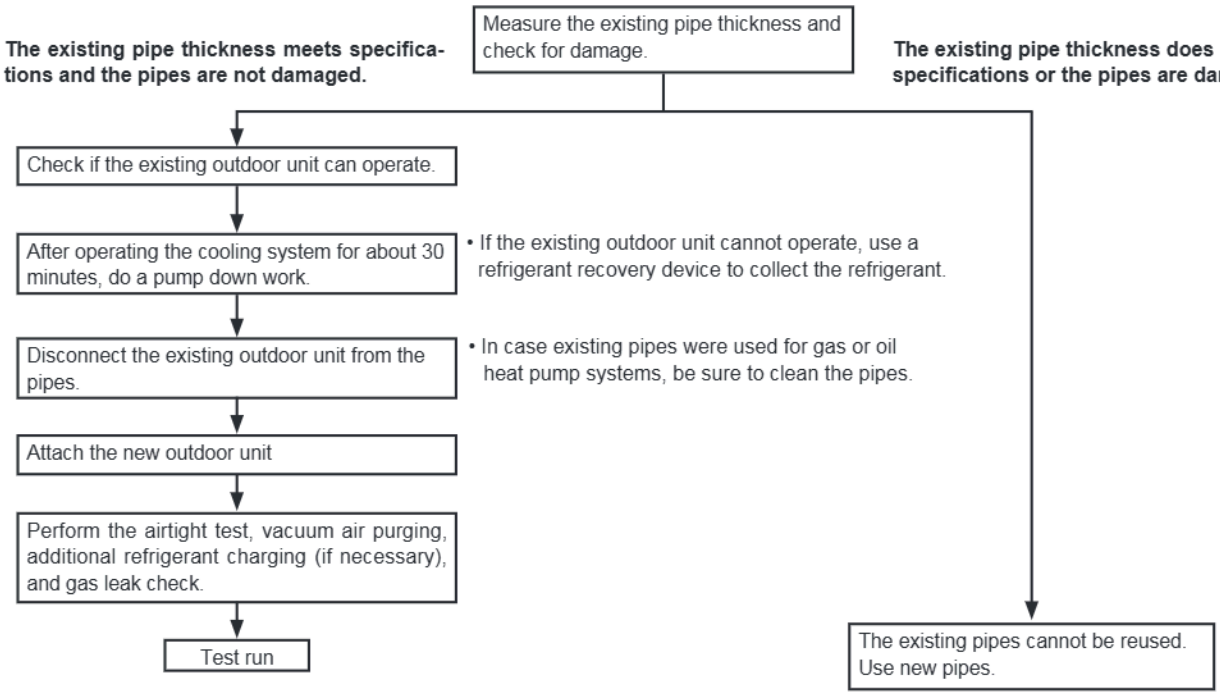
Use the below service tools as exclusive tools for R32 refrigerant.

No.	Tool name	Specifications
①	Gauge manifold	· Only for R32
		· Use the existing fitting specifications. (UNF1/2)
		· Use high-tension side pressure of 5.3 MPa·G or over.
②	Charge hose	· Only for R32
		· Use pressure performance of 5.09 MPa·G or over.
③	Electronic weighing scale	—
④	Gas leak detector	· Use the detector for R134A, R407C, R410A or R32.
⑤	Adaptor for reverse flow check	· Attach on vacuum pump.
⑥	Refrigerant charge base	—
⑦	Refrigerant cylinder	· Only for R32 · Cylinder with syphon
⑧	Refrigerant recovery equipment	—

2-3. PRECAUTIONS WHEN REUSING EXISTING R22/R410A REFRIGERANT PIPES

(1) Flowchart

- Refer to the flowchart below to determine if the existing pipes can be used and if it is necessary to use a filter drier.
- If the diameter of the existing pipes is different from the specified diameter, refer to technical data materials to confirm if the pipes can be used.



(2) Cautions for refrigerant piping work

New refrigerant R32 is adopted for replacement inverter series. Although the refrigerant piping work for R32 is same as for R22, exclusive tools are required to avoid mixing with different types of refrigerant. Furthermore as the working pressure of R32 is 1.6 times higher than that of R22, their sizes of flared sections and flare nuts are different.

① Thickness of pipes

Because the working pressure of R32 is higher compared to R22, be sure to use refrigerant piping with thickness shown below. (Never use pipes of 0.7 mm or below.)

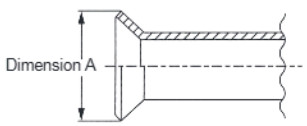
Diagram below: Piping diameter and thickness

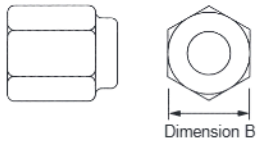
Nominal dimensions (in.)	Outside diameter (mm)	Thickness (mm)	
		R32/R410A	R22
1/4	6.35	0.8	0.8
3/8	9.52	0.8	0.8
1/2	12.70	0.8	0.8
5/8	15.88	1.0	1.0
3/4	19.05	—	1.0

② Dimensions of flare cutting and flare nut

The component molecules in HFC refrigerant are smaller compared to the conventional refrigerants. In addition, R32 is a refrigerant, which has higher risk of leakage because its working pressure is higher than that of other refrigerants. Therefore, to enhance airtightness and strength, flare cutting dimension of copper pipe for R32 has been specified separately from the dimensions for other refrigerants as shown below. The dimension B of the flare nut for R32 also has partly been changed to increase strength as shown below. Set copper pipe correctly referring to copper pipe flaring dimensions for R32 below. For 1/2 and 5/8 inch pipes, the dimension B changes.

Use torque wrench corresponding to each dimension.





Flare cutting dimensions

Nominal dimensions (in.)	Outside diameter (mm)	Dimension A ($^{+0}_{-0.4}$)(mm)	
		R32	R22
1/4	6.35	9.1	9.0
3/8	9.52	13.2	13.0
1/2	12.70	16.6	16.2
5/8	15.88	19.7	19.4
3/4	19.05	—	23.3

Flare nut dimensions

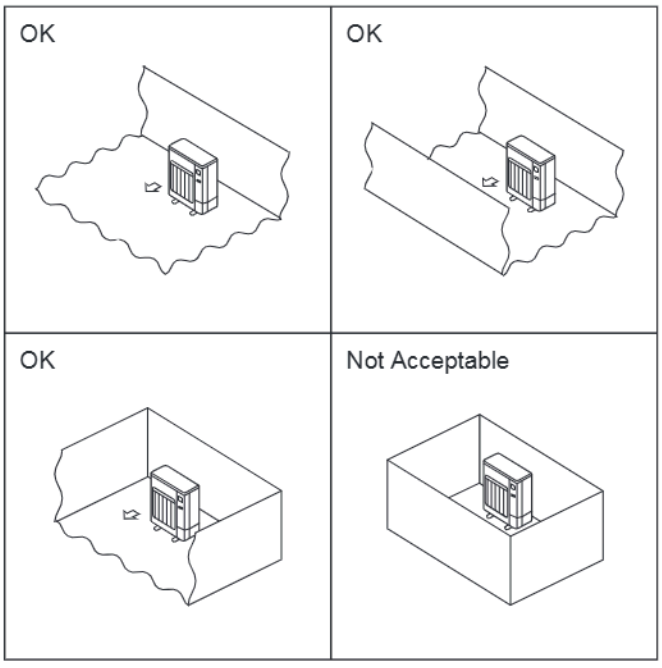
Nominal dimensions (in.)	Outside diameter (mm)	Dimension B (mm)	
		R32	R22
1/4	6.35	17.0	17.0
3/8	9.52	22.0	22.0
1/2	12.70	26.0	24.0
5/8	15.88	29.0	27.0
3/4	19.05	—	36.0

③ Tools for R32 (The following table shows whether conventional tools can be used or not.)

Tools and materials	Use	R32 tools	Can R22 tools be used?	Can R407C tools be used?	Can R410A tools be used?
Gauge manifold	Air purge, refrigerant charge and operation check	Tool exclusive for R32	×	×	○
Charge hose		Tool exclusive for R32	×	×	○
Gas leak detector	Gas leak check	Tool for HFC refrigerant	×	○	○
Refrigerant recovery equipment	Refrigerant recovery	Tool exclusive for R32	×	×	○
Refrigerant cylinder	Refrigerant charge	Tool exclusive for R32	×	×	×
Safety charger	Prevent compressor malfunction when charging refrigerant by spraying liquid refrigerant	Tool exclusive for R32	×	×	○
Charge valve	Prevent gas from blowing out when detaching charge hose	Tool exclusive for R32	×	×	○
Vacuum pump	Vacuum drying and air purge	Tools for other refrigerants can be used if equipped with adopter for reverse flow check	△(Usable if equipped with adapter for reverse flow)	△(Usable if equipped with adapter for reverse flow)	△(Usable if equipped with adapter for reverse flow)
Flare tool	Flaring work of piping	Tools for other refrigerants can be used by adjusting flaring dimension	△(Usable by adjusting flaring dimension)	△(Usable by adjusting flaring dimension)	△(Usable by adjusting flaring dimension)
Bender	Bend the pipes	Tools for other refrigerants can be used	○	○	○
Pipe cutter	Cut the pipes	Tools for other refrigerants can be used	○	○	○
Welder and nitrogen gas cylinder	Weld the pipes	Tools for other refrigerants can be used	○	○	○
Refrigerant charging scale	Refrigerant charge	Tools for other refrigerants can be used	○	○	○
Vacuum gauge or thermistor vacuum gauge and vacuum valve	Check the degree of vacuum. (Vacuum valve prevents backflow of oil and refrigerant to thermistor vacuum gauge)	Tools for other refrigerants can be used	○	○	○
Charging cylinder	Refrigerant charge	Tool exclusive for R32	×	–	×

×: Prepare a new tool. (Use the new tool as the tool exclusive for R32.)
△: Tools for other refrigerants can be used under certain conditions.
○: Tools for other refrigerants can be used.

2-4. Choosing the outdoor unit installation location



R32 is heavier than air—as well as other refrigerants—so tends to accumulate at the base (in the vicinity of the floor). If R32 accumulates around base, it may reach a flammable concentration in case room is small. To avoid ignition, maintaining a safe work environment is required by ensuring appropriate ventilation. If a refrigerant leak is confirmed in a room or an area where there is insufficient ventilation, refrain from using of flames until the work environment can be improved by ensuring appropriate ventilation.

Install outdoor units in a place where at least one of the four sides is open, and in a sufficiently large space without depressions.

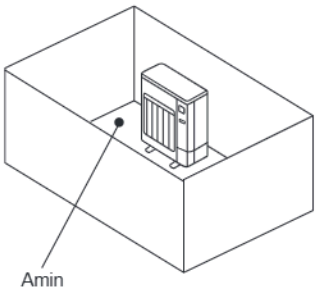
2-5. Minimum installation area

If you unavoidably install a unit in a space where all four sides are blocked or there are depressions, confirm that one of these situations (A, B or C) is satisfied.

Note: These countermeasures are for keeping safety not for specification guarantee.

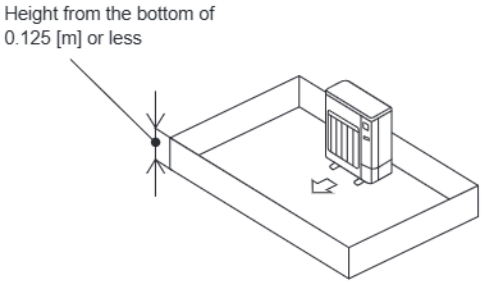
A) Secure sufficient installation space (minimum installation area Amin).
Install in a space with an installation area of Amin or more, corresponding to refrigerant amount M (factory-charged refrigerant + locally added refrigerant).

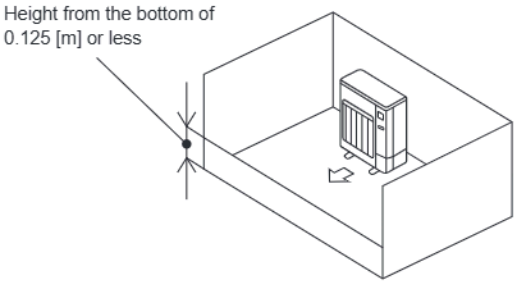
M [kg]	Amin [m²]
1.0	12
1.5	17
2.0	23
2.5	28
3.0	34
3.5	39
4.0	45
4.5	50
5.0	56
5.5	62
6.0	67
6.5	73
7.0	78
7.5	84



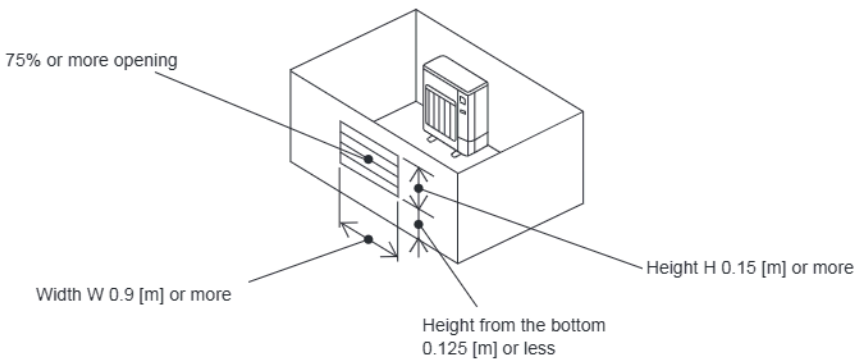
M: Refrigerant amount (factory - charged refrigerant + locally added refrigerant) [kg]
Amin: Minimum installation area [m²]

B) Install in a space with a depression height of ≤ 0.125 [m]





C) Create an appropriate ventilation open area.
Make sure that the width of the open area is 0.9 [m] or more and the height of the open area is 0.15 [m] or more. However, the height from the bottom of the installation space to the bottom edge of the open area should be 0.125 [m] or less.
Open area should be 75% or more opening.



3 SPECIFICATIONS

Service Reference				PUZ-SWM		PUZ-SHWM		
				180YKA.UK	180YKAH-SC.UK	230YKA.UK	230YKAH-SC.UK	
OUTDOOR UNIT	Power source (Phase, cycle, voltage)			3-Phase 50 Hz, 400 V				
		Max. current	A	23.2				
	External finish			Powder paint on Magizinc <3Y 7.8/1.1> *1				
	Refrigerant control			Linear Expansion Valve				
	Compressor			Hermetic				
		Model		AVB66FBFMT		AVB66FJHMT		
		Motor output	kW	4.8				
		Starter type		Inverter				
		Protection devices		HP switch, Discharge thermo, Comp. surface thermo, Thermal protector, Overcurrent detection				
	Crankcase heater		W	—				
	Heat exchanger			Plate fin coil				
	Fan	Fan (drive) × No.		Propeller fan × 2				
		Fan motor output	kW	0.200 + 0.200				
		Airflow	m^3/min	153				
	Defrost method			Reverse cycle				
	Sound power level	Cooling	dB	74				
		Heating	dB	62				
	Dimensions	W	mm (inch)	1050 (41-5/16)				
		D	mm (inch)	330 + 40 (13 + 1-9/16)				
		H	mm (inch)	1338 (52-11/16)				
	Weight		kg (lb)	134 (295)	135 (297)	140 (308)	141 (310)	
	Refrigerant			R32				
		Quantity chargeless	kg	5.8				
		Oil (Model)	L	2.8 (FW68CA)				
Refrigerant piping	Pipe size OD	Liquid	mm (inch)	12.7 (1/2)				
		Gas	mm (inch)	19.05 (3/4) or 22.2 (7/8) or 25.4 (1)				
	Connection method	Liquid		Flared				
		Gas		ø19.05 (3/4): Flared, ø22.2 (7/8)/ø25.4 (1): Flared *2				
	Between the indoor & outdoor	Height difference		Maximum 30 m				
		Piping length		2 to 50 m (ø19.05) or 2 to 80 m (ø22.2/ø25.4)				

*1 The color tone is based on the Munsell for reference purposes only and may differ from the actual color. Please confirm the exact color by referring to the actual product.

*2 The outdoor unit gas pipe connection is for ø19.05 (3/4). If ø22.2 or ø25.4 is used for the gas piping, please perform pipe modification and brazing.

4 DATA

4-1. REFILLING REFRIGERANT CHARGE (R32: kg)

⚠ WARNING:

- For precautions, refer to the safety information.
- Charge the additional refrigerant according to the table below.

Gas pipe size	Initial amount	Chargeless piping length	Maximum piping length	Maximum vertical difference	Piping length	up to 10 m	up to 20 m	up to 30 m	up to 40 m	up to 50 m	up to 60 m	up to 70 m	up to 80 m	Max. amount
ø19.05*2	5.80 kg	10 m	50 m*1	30 m	Total amount (kg)	5.80	6.50	7.20	7.90	8.60	–	–	–	8.60
					Additional charge amount (kg)	–	0.70	1.40	2.10	2.80	–	–	–	
ø22.2*2 ø25.4*2	5.80 kg	10 m	80 m*1	30 m	Total amount (kg)	5.80	6.80	7.70	8.70	9.60	10.60	11.50	12.50	12.50
					Additional charge amount (kg)	–	1.00	1.90	2.90	3.80	4.80	5.70	6.70	

*1. Set the control board SW9-2 depending on the piping length as below.
SW9-2 OFF: Below 10 m
SW9-2 ON: 10 m or longer

*2. Set the control board SW8-1 depending on the gas pipe size as below.
SW8-1 OFF: ø19.05
SW8-1 ON: ø22.2, ø25.4

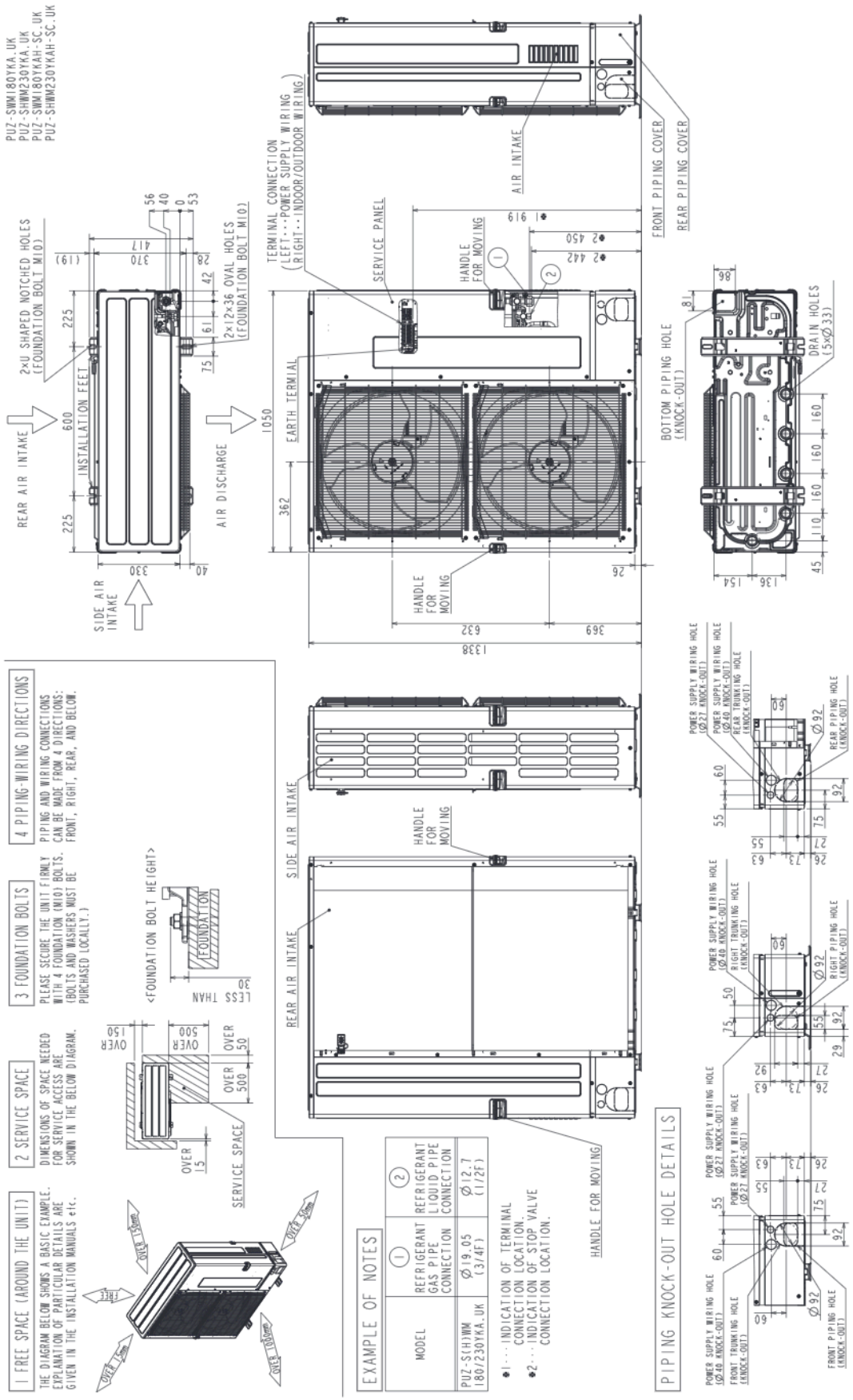
4-2. COMPRESSOR TECHNICAL DATA

(Winding temperature at 20°C)

Service Reference		PUZ-SWM180YKA.UK PUZ-SWM180YKAH-SC.UK	PUZ-SHWM230YKA.UK PUZ-SHWM230YKAH-SC.UK
Compressor model		AVB66FBFMT	AVB66FJHMT
Winding Resistance (Ω)	U-V	0.526	0.526
	U-W	0.526	0.526
	W-V	0.526	0.526

5 OUTLINES AND DIMENSIONS

Unit: mm

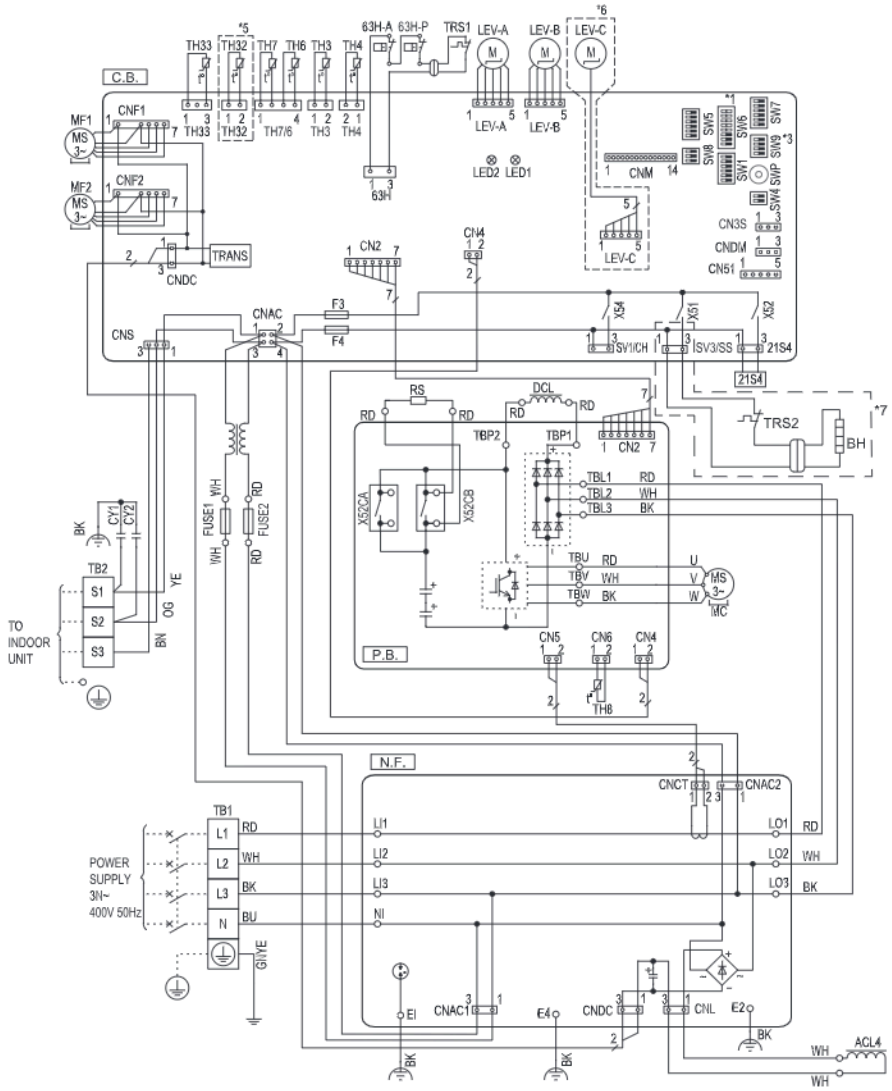


6 WIRING DIAGRAM

PUZ-SWM180YKA.UK **PUZ-SHWM230YKA.UK**
PUZ-SWM180YKAH-SC.UK **PUZ-SHWM230YKAH-SC.UK**

【LEGEND】

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
TB1	Terminal Block <Power Supply>	LEV-A,LEV-B,LEV-C	Linear Expansion Valve	SW7	Switch <Function Switch>
TB2	Terminal Block <Indoor/Outdoor>	ACL4	Reactor	SW8	Switch <Function Switch>
MC	Motor for Compressor	DCL	Reactor	SW9	Switch <Function Switch>
MF1, MF2	Fan Motor	RS	Rush Current Protect Resistor	SWP	Switch <Pump Down>
21S4	Solenoid Valve (4-Way Valve)	FUSE1, FUSE2	Fuse <T15AL250V>	CN3S	Connector <Connection for Option>
63H-P,63H-A	High Pressure Switch	CY1, CY2	Capacitor	CNDM	Connector <Connection for Option>
TRS1,TRS2	Thermal Protector	P.B.	Power Circuit Board	CN51	Connector <Connection for Option>
TH3	Thermistor <Liquid>	N.F.	Noise Filter Circuit Board	SV1/CH	Connector <Connection for Option>
TH4	Thermistor <Discharge>	C.B.	Controller Circuit Board	SV3/SS	Connector *8
TH6	Thermistor <2-Phase Pipe>	SW1	Switch <Manual Defrost, Defect History Record Reset, Refrigerant Address>	CNM	Connector <Connection for Option>
TH7	Thermistor <Ambient>			LED1, LED2	LED <Operation Inspection Indicators>
TH8	Thermistor <Heat Sink>	SW4	Switch <Function Switch>	F3, F4	Fuse <T6.3AL250V>
TH32	Thermistor <Suction>	SW5	Switch <Function Switch>	X51, X52, X54	Relay
TH33	Thermistor <Comp. Surface>	SW6	Switch <Model Select>	BH	Base Heater



Never splice the power cable or the indoor-outdoor connection cable, otherwise it may result in a smoke, a fire or communication failure.
If outdoor unit and indoor unit have separate power supplies, refer to the connecting outdoor unit installation manual.

*1. MODEL SELECT
The black square (■) indicates a switch position.

MODEL	SW6*2	MODEL	SW6*2
180Y	ON / OFF 1 2 3 4 5 6 7 8	230Y	ON / OFF 1 2 3 4 5 6 7 8

*2. SW6-1 to 3: Function Switch
*3. SW9-3 and SW9-4: Function Switch for SHWM only.
Ambient temperature whereby ZUBADAN Flash Injection becomes effective.
The black square (■) indicates the switch position.

Ambient temp.	SW9 *4	Ambient temp.	SW9 *4	Ambient temp.	SW9 *4	Ambient temp.	SW9 *4
–6°C or less (Default setting)	ON / OFF 1 2 3 4	–3°C or less	ON / OFF 1 2 3 4	0°C or less	ON / OFF 1 2 3 4	3°C or less	ON / OFF 1 2 3 4

*4. SW9-1 and SW9-2 : Function Switch
*5. TH32 is SHWM only. In other models, the connector may be present on C.B. but unused.
*6. LEV-C is SHWM only. In other models, the connector may be present on C.B. but unused.
*7. BH is H-SC only. In other models, the connector may be present on C.B. but unused.
*8. For H-SC : connection for Base Heater
For others : connection for Option

7 WIRING SPECIFICATIONS

FIELD ELECTRICAL WIRING (power wiring specifications)

Outdoor unit model			SWM180	SHWM230
Outdoor unit power supply			3N~ (3 ph 4-wire), 50 Hz, 400 V	3N~ (3 ph 4-wire), 50 Hz, 400 V
Outdoor unit input capacity Main switch (Breaker)		*1	32 A	32 A
Wiring Wire No. × size (mm²)	Outdoor unit power supply		5 × Min. 4	5 × Min. 4
	Indoor unit-Outdoor unit	*2	Cable length 50 m:3×4 (Polar)/ Cable length 80 m:3×6 (Polar)	Cable length 50 m:3×4 (Polar)/ Cable length 80 m:3×6 (Polar)
	Indoor unit-Outdoor unit earth	*2	1 × Min. 2.5	1 × Min. 2.5
	Remote controller-Indoor unit	*3	2 × 0.3 (Non-polar)	2 × 0.3 (Non-polar)
Circuit rating	Outdoor unit L1-N, L2-N, L3-N	*4	230 VAC	230 VAC
	Indoor unit-Outdoor unit S1-S2	*4	230 VAC	230 VAC
	Indoor unit-Outdoor unit S2-S3	*4	28 VDC	28 VDC
	Main remote controller-Indoor unit	*4	12 VDC	12 VDC

When connecting wiring to the outdoor unit, pass the cables through the designated knockout holes. Use the larger knockout hole for the outdoor unit power supply, and the smaller knockout hole for the indoor–outdoor connection wiring.

*1. A breaker with at least 3.0 mm contact separation in each pole shall be provided. Use earth leakage circuit breaker (NV).
Make sure that the earth leakage circuit breaker is one compatible with higher harmonics.
Always use a earth leakage circuit breaker that is compatible with higher harmonics as this unit is equipped with an inverter.
The use of an inadequate breaker can cause the incorrect operation of inverter.

*2. The maximum total length is 80 m including all indoor/outdoor connections.
• Use one cable for S1 and S2 and another for S3 as shown in the figure below.



*3. The 10 m wire is attached in the remote controller accessory.

*4. The indicated values are not always referenced to earth.
The S3 terminal has 28 VDC against the S2 terminal. However, between S3 and S1, these terminals are NOT electrically insulated by the transformer or other device.

INDOOR-OUTDOOR CONNECTING CABLE

Cross section of cable	Wire size (mm^2)	Number of wires	Polarity	L (m)*6
Round 	2.5	3	Clockwise: S1-S2-S3 • Please note that the yellow and green striped wire among the three wires (3 cores) is used for power supply purposes, and not as an earth wire.	(30) *2
Flat 	2.5	3	Not applicable (Because center wire has no cover finish)	Not applicable *5
Flat 	1.5	4	From left to right : S1-Open-S2-S3	(18) *3
Round 	2.5	4	Clockwise: S1-S2-S3-Open • Connect S1 and S3 to the opposite angle	(30) *4

*1. Power supply cables of appliances shall not be lighter than design 60245 IEC or 227 IEC.

*2. In the event that the yellow and green striped wire is available.

*3. In case of regular polarity connection (S1-S2-S3), wire size is 1.5 mm².

*4. In case of regular polarity connection (S1-S2-S3).

*5. If the flat cables are connected as shown in the figure below, they can be used up to 30 m.

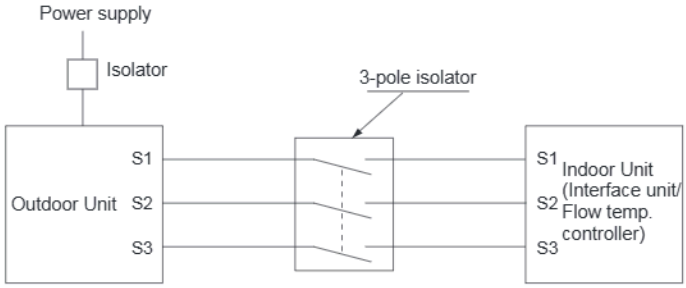


*6. Mentioned cable length is just a reference value.
It may be different depending on the condition of installation, humidity or materials, etc.

Be sure to connect the indoor-outdoor connecting cable directly to the units (no intermediate connections). Intermediate connections can lead to communication error if water enters the cable and causes insufficient insulation to earth or a poor electrical contact at the intermediate connection point.

Notes:

1. Wiring size must comply with the applicable local and national codes.
2. Power supply cables and the cables between Interface unit / Flow temp. controller and outdoor unit shall not be lighter than polychloroprene sheathed flexible cables. (Design 60245 IEC 57)
3. Be sure to connect the cables between Interface unit / Flow temp. controller and outdoor unit directly to the units (no intermediate connections are allowed).
   Intermediate connections may result in communication errors. If water enters at the intermediate connection point, it may cause insufficient insulation to earth or a poor electrical contact.
   (If an intermediate connection is necessary, be sure to take measures to prevent water from entering the cables.)
4. Install an earth longer than other cables.
5. Do not construct a system with a power supply that is turned ON and OFF frequently.
6. Use self-extinguishing distribution cables for power supply wiring.
7. Properly route wiring so as not to contact the sheet metal edge or a screw tip.



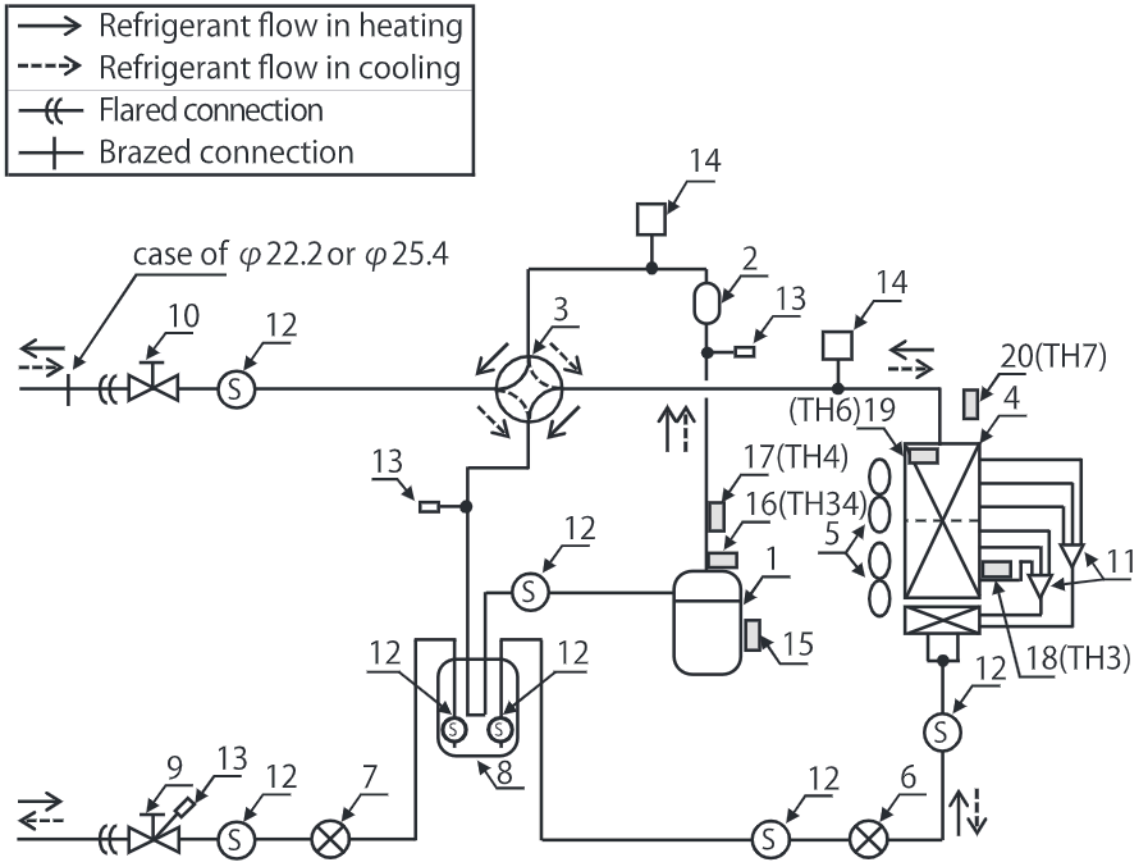
⚠ WARNING:

- For A-control wiring, a high-voltage potential may be present at the S3 terminal due to a circuit design without electrical insulation between the power supply cable and the communication signal line. Therefore, please turn off the main power supply when servicing it. Also, do not touch the S1, S2, S3 terminals when the power is energized. If isolator should be used between indoor unit and outdoor unit, please use 3-pole type.
- Never splice the power cable or the indoor-outdoor connection cable, otherwise it may result in smoke, fire, or communication failure.
- The units must be powered by dedicated power lines and the correct voltage and circuit breakers must be used. Power lines with insufficient capacity or incorrect electrical work may result in electric shock or fire.
- Use only specified cables for wiring. The wiring connections must be made securely with no tension applied on the terminal connections. Also, never splice the cables for wiring (unless otherwise indicated in the installation manual).
  Failure to observe these instructions may result in overheating or a fire.
- Use circuit breakers (earth leakage circuit breaker, isolating switch (+B fuse), and molded case circuit breaker) with the specified capacity. If the circuit breaker capacity is larger than the specified capacity, breakdown or fire may result.

8 REFRIGERANT SYSTEM DIAGRAM

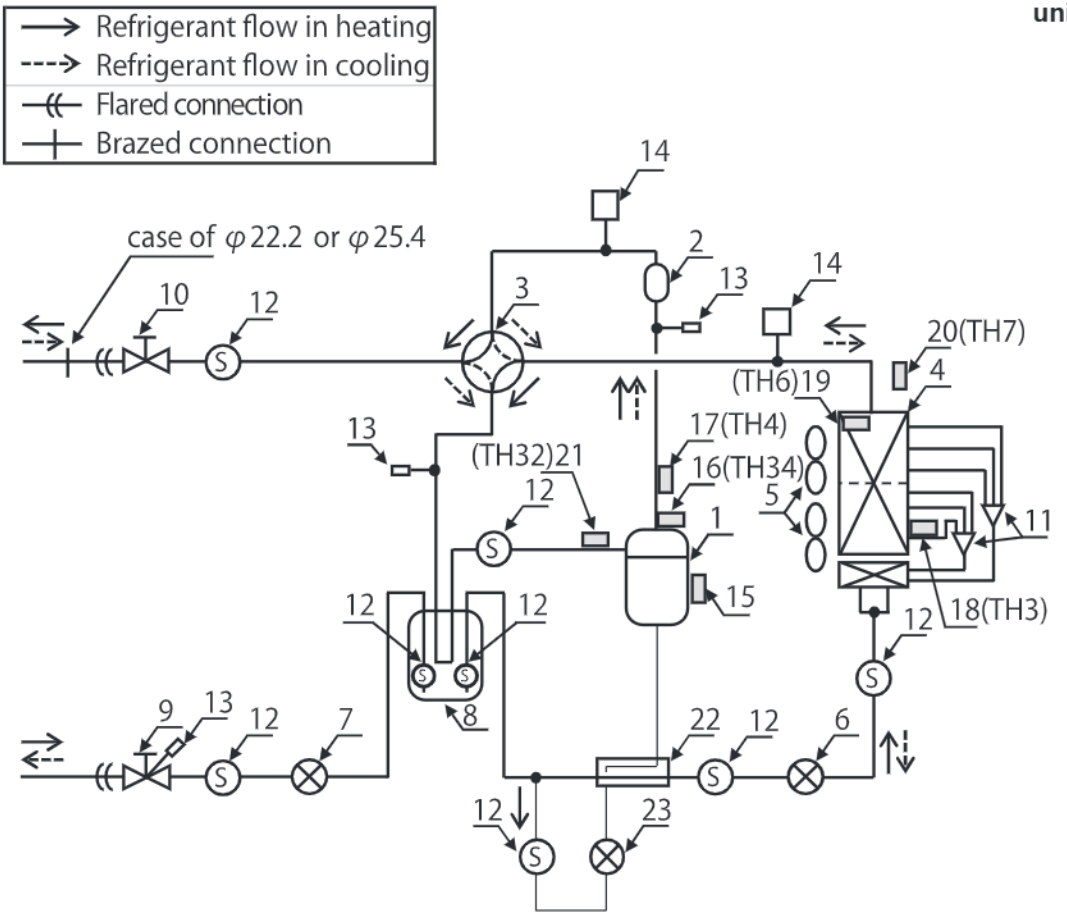
PUZ-SWM180YKA.UK **PUZ-SWM180YKAH-SC.UK**

unit: mm (in.)



	Parts name
1	Compressor
2	Muffler
3	4-Way Valve Heating: Coil ON/Coolin: Coil OFF
4	Air Heat Exchanger
5	Fan Motor
6	Liner Expansion Valve - A
7	Liner Expansion Valve - B
8	Power Receiver
9	Liquid Stop Valve - 1/2"
10	Gas Ball Valve - 3/4"
11	Distributor
12	Strainer
13	Service Port - 5/16"
14	High Pressure Switch
15	Thermal Protector
16	Thermistor - Comp surface temp.
17	Thermistor - Discharge temp.
18	Thermistor - Liquid temp.
19	Thermistor - Two phase pipe temp.
20	Thermistor - Ambient temp.

unit: mm (in.)



	Parts name
1	Compressor
2	Muffler
3	4-Way Valve Heating: Coil ON/Coolin: Coil OFF
4	Air Heat Exchanger
5	Fan Motor
6	Liner Expansion Valve - A
7	Liner Expansion Valve - B
8	Power Receiver
9	Liquid Stop Valve - 1/2"
10	Gas Ball Valve - 3/4"
11	Distributor
12	Strainer
13	Service Port - 5/16"
14	High Pressure Switch
15	Thermal Protector
16	Thermistor - Comp surface temp.
17	Thermistor - Discharge temp.
18	Thermistor - Liquid temp.
19	Thermistor - Two phase pipe temp.
20	Thermistor - Ambient temp.
21	Thermistor - Suction temp.
22	Heat Inter Changer
23	Liner Expansion Valve - C

REFRIGERANT COLLECTING (PUMP DOWN)

When relocating or disposing of the indoor/outdoor unit, pump down the system following the procedure below so that no refrigerant is released into the atmosphere.

① Turn off the power supply (circuit breaker).
② Connect the low pressure valve on the gauge manifold to the service port of the gas stop valve on the outdoor unit.
③ Close the liquid stop valve completely.
④ Supply power (circuit breaker).
- Startup of the indoor-outdoor communication takes about 3 minutes after the power (circuit breaker) is turned on. Start the pump-down operation 3 to 4 minutes after the power (circuit breaker) is turned on.

⑤ Perform the refrigerant collecting operation (cooling test run).
- Push the pump-down SWP switch (push-button type) on the control board of the outdoor unit. The compressor and ventilators (outdoor unit) start operating (refrigerant collecting operation begins). (LED1 and LED2 on the control board of the outdoor unit are lit.)
- Only push the pump down SWP switch if the unit is stopped. However, even if the unit is stopped and the pump down SWP switch is pushed less than 3 minutes after the compressor stops, the refrigerant collecting operation cannot be performed. Wait until the compressor has been stopped for 3 minutes and then push the pump down SWP switch again.

⑥ Fully close the gas stop valve on the gas pipe side of the outdoor unit when the pressure gauge on the gauge manifold shows 0.05 to 0 MPa [Gauge] (approx. 0.5 to 0 kgf/cm²) and quickly stop the outdoor unit.
- Because the unit automatically stops in about 3 minutes when the refrigerant collecting operation is completed (LED1 off, LED2 lit), be sure to quickly close the gas stop valve. However, if LED1 is lit, LED2 is off, and the unit is stopped, open the liquid stop valve completely, close the valve completely after 3 minutes or more have passed, and then repeat step ⑤. (Open the gas stop valve completely.)
- If the refrigerant collecting operation has been completed normally (LED1 off, LED2 lit), the unit will remain stopped until the power supply is turned off.
- Note that if the extension piping is very long with a large refrigerant amount, it may not be possible to perform a pump down operation. In this case, use refrigerant recovery equipment to collect all of the refrigerant in the system.

⑦ Turn off the power supply (circuit breaker), remove the gauge manifold, and then disconnect the refrigerant pipes.

⚠ **WARNING:**
When the refrigerant system has a leak, DO NOT execute pump down with the compressor.
When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes.
- **If the refrigerant pipes are disconnected while the compressor is operating and the stop valve (ball valve) is open, the pressure in the refrigeration cycle become extremely high if air is drawn in, causing the pipes to burst, personal injury, etc.**

9 TROUBLESHOOTING

9-1. TROUBLESHOOTING

<Error code displayed by self-diagnosis and actions required for service (summary)>

Present and past error codes are logged, and they can be displayed on the control board of outdoor unit. Actions required for service, which depends on whether or not the trouble is reoccurring in the field, are summarized in the table below. Check the contents below before investigating details.

Unit conditions at service	Error code	Actions required for service (summary)
The trouble is reoccurring.	Displayed	Judge what is wrong and take a corrective action according to "9-2. SELF-DIAGNOSIS ACTION TABLE".
	Not displayed	Conduct troubleshooting to identify the cause of the trouble according to "9-3. TROUBLESHOOTING OF PROBLEMS".
The trouble is not reoccurring.	Logged	① Consider the temporary defects such as the work of protection devices in the refrigerant circuit including compressor, poor connection of wiring, noise, etc. Re-check the symptom, and check the installation environment, refrigerant amount, weather when the trouble occurred, matters related to wiring, etc. ② Reset error code logs and restart the unit after finishing service. ③ There is no abnormality in electrical component, controller board, remote controller, etc.
	Not logged	① Re-check the abnormal symptom. ② Conduct troubleshooting to identify the cause of the trouble according to "9-3. TROUBLESHOOTING OF PROBLEMS". ③ Continue to operate unit for the time being if the cause is not ascertained. ④ There is no abnormality concerning of parts such as electrical component, controller board, remote controller, etc.

9-2. SELF-DIAGNOSIS ACTION TABLE

<Abnormalities detected when the power is turned on> Note: Refer to indoor unit section for code P, code E, and Code L.

Error code	Abnormal point and detection method	Cause	Judgment and action
None	—	① No voltage is supplied to terminal block (TB1) of outdoor unit. a) Power supply breaker is turned off. b) Contact failure or disconnection of power supply terminal c) Open phase (L1, L2, L3 or N phase)	① Check following items. a) Power supply breaker b) Connection of power supply terminal block (TB1)
		② Electric power is not supplied to power supply terminal of outdoor power circuit board. a) Contact failure of power supply terminal b) Open phase on the outdoor power circuit board (Disconnection of terminal on outdoor power circuit board)	② Check following items. a) Connection of power supply terminal block (TB1) b) Connection of terminal on outdoor power circuit board
		③ Electric power is not supplied to outdoor controller circuit board. a) Disconnection of connector (CNDC)	③ Check connection of the connector (CNDC) on the outdoor controller circuit board. Check connection of the connector, CNDC on the noise filter. Refer to "9-6.TEST POINT DIAGRAM".
		④ Disconnection of reactor (DCL, ACL4)	④ Check connection of reactor. (DCL, ACL4) Refer to "9-6.TEST POINT DIAGRAM".
		⑤ Disconnection of outdoor noise filter circuit board or parts failure in outdoor noise filter circuit board	⑤ a) Check connection of outdoor noise filter circuit board. b) Replace outdoor noise filter circuit board. Refer to "9-6.TEST POINT DIAGRAM".
		⑥ Defective outdoor power circuit board	⑥ Replace outdoor power circuit board.
		⑦ Open of rush current protect resistor (RS) (S(H)WM80-140Y)	⑦ Replace rush current protect resistor (RS). Power circuit board might be short-circuit. Check the power circuit board. Refer to "9-6.TEST POINT DIAGRAM".
		⑧ Defective outdoor controller circuit board	⑧ Replace controller board (When items above are checked but the units cannot be repaired).

Error code	Abnormal point and detection method	Cause	Judgment and action
F5 (5201)	**63H-P, 63H-A, TRS1 connector open** Abnormal if 63H-P, 63H-A, TRS1 connector circuit is open for 3 minutes continuously after power supply. 63H-P: High pressure switch for plate fin coil 63H-A: High pressure switch for air heat exchanger TRS1: Thermal protector	① Disconnection or contact failure of 63H-P, 63H-A, TRS1 connector on outdoor controller circuit board ② Disconnection or contact failure of 63H-P, 63H-A, TRS1 ③ 63H-P, 63H-A, TRS1 are working due to defective parts. ④ Defective outdoor controller circuit board	① Check connection of 63H-P, 63H-A, TRS1 connector on outdoor controller circuit board. Refer to "9-6.TEST POINT DIAGRAM". ② Check the 63H-P, 63H-A, TRS1 side of connecting wire. ③ Check continuity by multimeter. Replace the parts if the parts are defective. ④ Replace outdoor controller circuit board.
EA (6844)	**Indoor/outdoor unit connector miswiring, excessive number of units (2 units or more)** 1. Outdoor controller circuit board can automatically check the number of connected indoor units. Abnormal if the number cannot be checked automatically due to miswiring of indoor/outdoor unit connecting wire and etc. after power is turned on for 4 minutes. 2. Abnormal if outdoor controller circuit board recognizes the number of connected indoor units as "2 units or more".	① Contact failure or miswiring of indoor/outdoor unit connecting wire ② Diameter or length of indoor/outdoor unit connecting wire is out of specified capacity. ③ 2 or more indoor units are connected to one outdoor unit. ④ Defective transmitting receiving circuit of outdoor controller circuit board ⑤ Defective transmitting receiving circuit of indoor controller board ⑥ Defective indoor power board ⑦ Do NOT use refrigerant address 0, as 0 is used for FTC (Master). The address range is 1 to 6. (In the case of multiple outdoor units control.) ⑧ Noise has entered into power supply or indoor/outdoor unit connecting wire.	① Check disconnection or looseness or polarity of indoor/outdoor unit connecting wire of indoor and outdoor units. ② Check diameter and length of indoor/outdoor unit connecting wire. Total wiring length: 80 m (including wiring connecting each indoor unit and between indoor and outdoor unit) Also check if the connection order of flat cable is S1, S2, S3. ③ Check the number of indoor units that are connected to one outdoor unit. (If EA is detected) ④–⑥ Turn the power off once, and on again to check. Replace outdoor controller circuit board, indoor controller board or indoor power board if abnormality occurs again. ⑦ Check if refrigerant addresses (SW1-3 to SW1-6 on outdoor controller circuit board) are overlapping in the case of multiple outdoor units control. ⑧ Check transmission path, and remove the cause. Note: The descriptions above, ①–⑧, are for EA, Eb and EC.
Eb (6845)	**Miswiring of indoor/outdoor unit connecting wire (converse wiring or disconnection)** Outdoor controller circuit board can automatically set the unit number of indoor units. Abnormal if the indoor unit number cannot be set within 4 minutes after power on because of miswiring (converse wiring or disconnection) of indoor/outdoor unit connecting wire.	① Contact failure or miswiring of indoor/outdoor unit connecting wire ② Diameter or length of indoor/outdoor unit connecting wire is out of specified capacity. ④ Defective transmitting receiving circuit of outdoor controller circuit board ⑤ Defective transmitting receiving circuit of indoor controller board ⑥ Defective indoor power board ⑦ Do NOT use refrigerant address 0, as 0 is used for FTC (Master). The address range is 1 to 6. (In the case of multiple outdoor units control.) ⑧ Noise has entered into power supply or indoor/outdoor unit connecting wire.	
EC (6846)	**Startup time over** The unit cannot finish startup process within 4 minutes after power on.	① Contact failure of indoor/outdoor unit connecting wire ② Diameter or length of indoor/outdoor unit connecting wire is out of specified capacity. ③ Do NOT use refrigerant address 0, as 0 is used for FTC (Master). The address range is 1 to 6. (In the case of multiple outdoor units control.) ④ Noise has entered into power supply or indoor/outdoor unit connecting wire.	
EE	**Incorrect connection** The outdoor unit does not receive the signals of I/F or FTC.	① A device other than Interface unit or Flow temp. controller unit is connected to the unit. ② Incorrect installation of the pressure sensor on the outdoor unit side.	① Connect I/F or FTC to the unit. ② Verify that the pressure sensor is installed on the indoor unit.

<Abnormalities detected while unit is operating>

Error code	Abnormal point and detection method	Cause	Judgment and action
U1 (1302)	**High pressure (High pressure switch 63H-P, 63H-A, TRS1 operated, when a high-pressure condition is predicted.)** Abnormal if 63H-P, 63H-A, or TRS1 operated during compressor operation, or if a high-pressure condition is predicted. 63H-P: High pressure switch for plate fin coil 63H-A: High pressure switch for air heat exchanger TRS1: Thermal protector **Abnormally high compressor temperature** Abnormal if the thermal protector of the compressor operated.	Heating: ① Clogged filter of indoor unit ② Decreased water flow caused by dirt of indoor fan ③ Dirt of indoor heat exchanger ④ Locked indoor pump ⑤ Mulfunction of indoor pump ⑥ Malfunction of indoor flow sensor Cooling: ⑦ Locked outdoor fan motor ⑧ Malfunction of outdoor fan motor ⑨ Short cycle of outdoor unit ⑩ Dirt of outdoor heat exchanger ⑪ Decreased airflow caused by defective inspection of outside temperature thermistor (It detects lower temperature than actual temperature.) Common: ⑫ Dirt of outdoor heat exchanger ⑬ Decreased airflow caused by defective inspection of outside temperature thermistor (It detects lower temperature than actual temperature.) ⑭ Disconnection or contact failure of connector (63H-P, 63H-A, TRS1) on outdoor controller board ⑮ Disconnection or contact failure of 63H-P, 63H-A, TRS1 connection ⑯ Defective outdoor controller board ⑰ Defective action of linear expansion valve ⑱ Malfunction of fan driving circuit	①–⑥ Check indoor unit and repair defect. ⑦ Check if stop valve is fully open. ⑧ Check outdoor unit and repair defect. ⑨–⑫ Check outdoor unit and repair defect. ⑬ Check the detected temperature of outside temperature thermistor on LED display. (SW2 on A-Control Service Tool: Refer to "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ⑭–⑯ Turn the power off and check F5 is displayed when the power is turned again. When F5 is displayed, refer to “Judgment and action” for F5. ⑰ Check linear expansion valve. Refer to "9-4. HOW TO CHECK THE PARTS". ⑱ Replace outdoor controller board.
U2 (TH4:1102) (TH33:1132) (1502)	**High discharge temperature** 1. Abnormal if TH4 exceeds 120°C or 115˚C continuously for 5 minutes. Abnormal if TH4 exceeds 110°C or more continuously for 30 seconds after 90 seconds have passed since the defrosting operation started. 2. Abnormal if discharge superheat (Heating: TH4−T63HS) exceeds 70°C continuously for 10 minutes. TH4: Thermistor <Discharge> **High comp. surface temperature** Abnormal if TH33 exceeds 125°C. In the case of high comp. surface temperature error, compressor does not restart unless the thermistor (TH33) becomes less than 105°C. TH33: Thermistor <Comp. surface>	① Overheated compressor operation caused by shortage of refrigerant ② Defective operation of stop valve ③ Defective thermistor ④ Defective outdoor controller board ⑤ Defective action of linear expansion valve ⑥ Clogging with foreign objects in refrigerant circuit Note: Clogging occur in the parts which become below freezing point when water enters in refrigerant circuit. ⑦ In the case of the unit does not restart: Detection temp. of thermistor (TH33) ≥ 105°C	① Check intake superheat. Check leakage of refrigerant. Charge additional refrigerant. ② Check if stop valve is fully open. ③④ Turn the power off and check if U3 is displayed when the power is turned on again. When U3 is displayed, refer to “Judgment and action” for U3. ⑤ Check linear expansion valve. Refer to "9-4. HOW TO CHECK THE PARTS". ⑥ After recovering refrigerant, remove water from entire refrigerant circuit under vacuum more than 1 hour.
U3 (TH4:5104) (TH33:5132)	**Open/short circuit of outdoor unit temperature thermistor (TH4, TH33)** Abnormal if open (-20°C or less) or short (217°C or more) is detected during compressor operation. (Detection is inoperative for 10 minutes of compressor starting process and for 10 minutes after and during defrosting.) TH4: Thermistor <Discharge> TH33: Thermistor <Comp. surface>	① Disconnection or contact failure of connectors (TH4, TH33) on the outdoor controller circuit board ② Defective thermistor ③ Defective outdoor controller circuit board	① Check connection of connector (TH4, TH33) on the outdoor controller circuit board. Check breaking of the lead wire for TH4, TH33. Refer to "9-6.TEST POINT DIAGRAM". ② Check resistance value of TH4, TH33 or temperature by microprocessor. (Thermistor/TH4, TH33: Refer to "9-4. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ③ Replace outdoor controller board.

<table>
<tr><th>Error code</th><th>Abnormal point and detection method</th><th>Cause</th><th>Judgment and action</th></tr>
<tr><td>U4
(TH3:5105)
(TH6:5107)
(TH7:5106)
(TH8:5110)
(TH32:5105)</td><td>Open/short of outdoor unit thermistors (TH3, TH32, TH6, TH7, and TH8)
Abnormal if open or short is detected during compressor operation.
Open detection of TH3, TH32 and TH6 is inoperative for 10 seconds to 10 minutes after compressor starting and 10 minutes after and during defrosting.
Note: Check which unit has abnormality in its thermistor by switching the mode of SW2. (PAC-SK52ST)
(Refer to "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)

Thermistor TH3 on the outdoor unit is detached from the copper pipe.
If operation continues while the difference between TH3 and TH6 exceeds a specified value, TH3 is determined to be detached from the copper pipe and an abnormal condition is detected.</td><td>① Disconnection or contact failure of connectors
(Outdoor controller circuit board: TH3, TH32, TH7/6
Outdoor power circuit board: CN6)
② Defective thermistor

③ Defective outdoor controller circuit board

④ TH3 is detached from the copper pipe.</td><td>① Check connection of connector (TH3, TH32, TH7/6) on the outdoor controller circuit board. Check connection of connector (CN3) on the outdoor power circuit board. Check breaking of the lead wire for TH3, TH32, TH6, TH7, TH8. Refer to "9-6.TEST POINT DIAGRAM".
② Check resistance value of TH3, TH32, TH6,TH7,TH8 or check temperature by microprocessor. (TH3,TH32,TH6,TH7,TH8: Refer to "9-4.HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)
③ Replace outdoor controller circuit board.
Note: Emergency operation is available in the case of abnormalities of TH3, TH32, TH6 and TH7.</td></tr>
<tr><td colspan="4"><table>
<tr><th colspan="2">Thermistors</th><th rowspan="2">Open detection</th><th rowspan="2">Short detection</th></tr>
<tr><th>Symbol</th><th>Name</th></tr>
<tr><td>TH3, TH32</td><td>Thermistor <Liquid>, <Suction></td><td>−40 °C or below</td><td>90 °C or above</td></tr>
<tr><td>TH6</td><td>Thermistor <2-phase pipe></td><td>−40 °C or below</td><td>90 °C or above</td></tr>
<tr><td>TH7</td><td>Thermistor <Ambient></td><td>−40 °C or below</td><td>90 °C or above</td></tr>
<tr><td>TH8</td><td>Thermistor <Heat sink></td><td>−35 °C or below</td><td>102 °C or above</td></tr>
</table></td></tr>
<tr><td>U5
(4230)</td><td>Temperature of heat sink
Abnormal if TH8 detects temperature indicated below.
SWM180Y
SHWM230Y····· 98°C

TH8: Thermistor <Heat sink></td><td>① The outdoor fan motor is locked.
② Failure of outdoor fan motor
③ Airflow path is clogged.
④ Rise of ambient temperature

⑤ Defective thermistor

⑥ Defective input circuit of outdoor power circuit board
⑦ Failure of outdoor fan drive circuit</td><td>①② Check outdoor fan.

③ Check airflow path for cooling.
④ Check if there is something which causes temperature rise around outdoor unit. (Upper limit of ambient temperature is 46°C.) Turn off power and on again to check if U5 is displayed within 30 minutes. If U4 is displayed instead of U5, follow the action to be taken for U4.

⑤ Check resistance value of TH8 or temperature by microprocessor. (TH8: Refer to "9-4. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)
⑥ Replace outdoor power circuit board.
⑦ Replace outdoor controller circuit board.</td></tr>
<tr><td>U6
(4250)</td><td>Power module
Check abnormality by driving power module if overcurrent is detected.
(UF or UP error condition)</td><td>① Outdoor stop valve is closed.
② Decrease of power supply voltage
③ Looseness, disconnection or converse of compressor wiring connection
④ Defective compressor

⑤ Defective outdoor power circuit board</td><td>① Open stop valve.
② Check facility of power supply.
③ Correct the wiring (U·V·W phase) to compressor. Refer to "9-6. TEST POINT DIAGRAM" (Outdoor power circuit board).
④ Check compressor referring to "9-4. HOW TO CHECK THE PARTS".
⑤ Replace outdoor power circuit board.</td></tr>
<tr><td>U7
(1502)</td><td>Low discharge superheat
Abnormal if discharge superheat 0°C continuously for 3 minutes.</td><td>① Defective thermistor
② Defective action of linear expansion valve
③ Refrigerant overcharge</td><td>① Check resistance value of TH4, TH33 or temperature by microprocessor. (Thermistor/TH4, TH33: Refer to "9-4. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".)
② Check linear expansion valve. Refer to "9-4. HOW TO CHECK THE PARTS".
③ Check the refrigerant charge.</td></tr>
<tr><td>U8
(4400)</td><td>Outdoor fan motor
Abnormal if rotational frequency of the fan motor is not detected during DC fan motor operation.
Fan motor rotational frequency is abnormal if;
• 100 rpm or below detected continuously for 15 seconds at 20°C or more outside air temperature.
• 50 rpm or below or 1500 rpm or more detected continuously for 1 minute.</td><td>① Failure in the operation of the DC fan motor
②③ Failure in the outdoor circuit controller board</td><td>① Check or replace the DC fan motor.

② Check the voltage of the outdoor circuit controller board during operation.
③ Replace the outdoor circuit controller board. (When the failure is still indicated even after performing the action ① above.)</td></tr>
</table>

Error code	Abnormal points and detection method		Cause	Judgment and action
U9 (4220)	Detailed codes	To find out the detail history (latest) about U9 error, turn ON SW2-1, 2-2 and 2-6. Refer to "10-9. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".		
	01	**Overvoltage error** • Increase in DC bus voltage to SWM180Y/SHWM230Y: 760 V	① Abnormal increase in power source voltage ② Disconnection of compressor wiring ③ Defective outdoor power circuit board ④ Compressor has a ground fault.	① Check the field facility for the power supply. ② Correct the wiring (U·V·W phase) to compressor. Refer to "9-6. TEST POINT DIAGRAM" (Outdoor power circuit board). ③ Replace outdoor power circuit board. ④ Check compressor for electrical insulation. Replace compressor.
	02	**Undervoltage error** • Instantaneous decrease in DC bus voltage to SWM180Y/SHWM230Y: 400 V	① Decrease in power source voltage, instantaneous stop. ② Defective X52CA/X52CB drive circuit in outdoor power circuit board ③ Failure of the outdoor power circuit board ④ Defective rush current protect resistor RS	① Check the field facility for the power supply. ② Replace outdoor power circuit board. ③ Replace the outdoor power circuit board. ④ Replace RS.
	04	**Input current sensor error/ L1-phase open error** • Decrease in input current through outdoor unit to 0.1 A only if operation frequency is more than or equal to 40 Hz or compressor current is more than or equal to 6 A.	① L1-phase open ② Disconnection or loose connection between TB1 and outdoor noise filter circuit board ③ Disconnection or loose connection of CN5 on the outdoor power circuit board/CNCT on the outdoor noise filter board ④ Defective ACCT (AC current trans) on the outdoor noise filter circuit board ⑤ Defective input current detection circuit in outdoor power circuit board ⑥ Defective outdoor controller circuit board	① Check the field facility for the power supply. ② Check the wiring between TB1 and out door noise filter circuit board. ③ Check CN5/CNCT wiring. ④ Replace outdoor noise filter circuit board. ⑤ Replace outdoor power circuit board. ⑥ Replace outdoor controller circuit board.
	08	**Abnormal power synchronous signal** • No input of power synchronous signal to power circuit board • Power synchronous signal of 44 Hz or less, or 65 Hz or more is detected on power circuit board.	① Distortion of power source voltage, noise superimposition. ② Disconnection or loose connection of earth wiring ③ Disconnection or loose connection of CN2 on the outdoor power circuit board/controller circuit board ④ Defective power synchronous signal circuit in outdoor controller circuit board ⑤ Defective power synchronous signal circuit in outdoor power circuit board	① Check the field facility for the power supply. ② Check earth wiring. ③ Check CN2 wiring. ④ Replace outdoor controller circuit board. ⑤ Replace outdoor power circuit board.
	10	**PFC error (Overvoltage/ Undervoltage/Overcurrent)** • PFC detected any of the following: a) Increase of DC bus voltage to 420 V. b) Decrease in PFC control voltage to 12 VDC or lower. c) Increase in input current to 50 A peak. (For models equipped with single-phase PFC only)	Not applicable for SWM180Y/ SHWM230Y model.	Check the switch setting for Model Select on the outdoor controller circuit board.
	20	**PFC/IGBT error (Undervoltage)** • When Compressor is running, DC bus voltage stays at 310 V or lower for consecutive 10 seconds	Not applicable for SWM180Y/ SHWM230Y model.	Check the switch setting for Model Select on the outdoor controller circuit board.

Error code	Abnormal point and detection method	Cause	Judgment and action
Ud (1504)	**Overheat protection** Abnormal if TH3, condensing temperature T63HS detects 70°C or more during compressor operation. TH3: Thermistor <Liquid>	① Defective outdoor fan (fan motor) or short cycle of outdoor unit during cooling operation ② Defective TH3, condensing temperature T_{63HS} ③ Defective outdoor controller board	① Check outdoor unit air passage. ②③ Turn the power off and on again to check the error code. If U4 is displayed, follow the U4 processing direction.
UE (1509)	**Abnormal pressure of 63HS** Abnormal if 63HS detects 0.1 MPa or less. Detection is inoperative for 3 minutes after compressor starting and 3 minutes after and during defrosting. 63HS: High pressure sensor	① Disconnection or contact failure of connector (63HS) on the outdoor controller circuit board ② Defective pressure sensor ③ Defective outdoor controller circuit board	① Check connection of connector (63HS) on the outdoor controller circuit board. Check breaking of the lead wire for 63HS. ② Check pressure by microprocessor. (Pressure sensor/ 63HS) (SW2: Refer to "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ③ Replace outdoor controller board.
UF (4100)	**Compressor overcurrent interruption (When compressor is locked)** Abnormal if overcurrent of DC bus or compressor is detected within 30 seconds after compressor starts operating.	① Stop valve is closed. ② Decrease of power supply voltage ③ Looseness, disconnection or converse of compressor wiring connection ④ Defective compressor ⑤ Defective outdoor power board ⑥ DIP switch setting difference of outdoor controller circuit board	① Open stop valve. ② Check facility of power supply. ③ Correct the wiring (U·V·W phase) to compressor. Refer to "9-6. TEST POINT DIAGRAM" (Outdoor power circuit board). ④ Check compressor. Refer to "9-4. HOW TO CHECK THE PARTS". ⑤ Replace outdoor power circuit board. ⑥ Check the DIP switch setting of outdoor controller circuit board. Refer to "Model Select" in "(1) Function of switches" in "9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".
UH (5300)	**Current sensor error or input current error** • Abnormal if current sensor detects −1.0 A to 1.0 A during compressor operation. (This error is ignored in the case of test run mode.)	① Disconnection of compressor wiring ② Defective circuit of current sensor on outdoor power circuit board ③ Decrease of power supply voltage	① Correct the wiring (U·V·W phase) to compressor. Refer to "9-6. TEST POINT DIAGRAM" (Outdoor power circuit board). ② Replace outdoor power circuit board. ③ Check the facility of power supply.
UL (1300)	Low Pressure (Low pressure switch 63L operated) Disconnection or contact failure of 63L connection 63L: Low pressure switch	① Disconnection or contact failure of connector (63L) on outdoor controller board	① Check short wiring connected to connector (63L).

Error code	Abnormal point and detection method	Cause	Judgment and action
UP (4210)	**Compressor overcurrent interruption** Abnormal if overcurrent DC bus or compressor is detected after compressor starts operating for 30 seconds.	① Stop valve of outdoor unit is closed. ② Decrease of power supply voltage ③ Looseness, disconnection or converse of compressor wiring connection ④ Defective fan of indoor/outdoor units ⑤ Short cycle of indoor/outdoor units ⑥ Defective input circuit of outdoor controller board ⑦ Defective compressor ⑧ Defective outdoor power circuit board ⑨ DIP switch setting difference of outdoor controller circuit board	① Open stop valve. ② Check facility of power supply. ③ Correct the wiring (U-V-W phase) to compressor. Refer to "9-6. TEST POINT DIAGRAM". (Outdoor power circuit board). ④ Check indoor/outdoor fan. ⑤ Resolve short cycle. ⑥ Replace outdoor controller circuit board. ⑦ Check compressor. Refer to "9-4. HOW TO CHECK THE PARTS". Before the replacement of the outdoor controller circuit board, disconnect the wiring to compressor from the outdoor power circuit board and check the output voltage among phases, U, V, W, during test run. No defect on board if voltage among phases (U-V, V-W and W-U) is same. Make sure to perform the voltage check with same performing frequency. ⑧ Replace outdoor power circuit board ⑨ Check the DIP switch setting of outdoor controller circuit board
E0 or E4 (6831 or 6834)	**Remote controller transmission error (E0)/signal receiving error (E4)** ① Abnormal if main remote controller cannot receive any transmission normally from indoor unit of refrigerant address "0" for 3 minutes. (Error code: E0) ① Abnormal if indoor controller board cannot receive any data normally from remote controller board or from other indoor controller board for 3 minutes. (Error code: E4) ② Indoor controller board cannot receive any signal from remote controller for 2 minutes. (Error code: E4)	① Contact failure at transmission wire of remote controller ② Miswiring of remote controller ③ Defective transmitting receiving circuit of remote controller ④ Defective transmitting receiving circuit of indoor controller board of refrigerant address "0" ⑤ Noise has entered into the transmission wire of remote controller.	① Check disconnection or looseness of indoor unit or transmission wire of remote controller. ② Check wiring of remote controller. • Total wiring length: Max. 500 m (Do not use cable with 3 or more cores.) • The number of connecting indoor units: Max. 6 units • The number of connecting remote controller: Max. 1 unit If the cause of trouble is not in above ①–②, ③ Diagnose remote controller (PAC-IF011B-E only). a) When "OK" is displayed, remote controllers have no problem. Turn the power off, and on again to check. If abnormality occurs again, replace indoor controller board. b) When "NG" is displayed, replace remote controller. c) When "E3" or "00-66" is displayed, noise may be causing abnormality. Note: If the unit is not normal after replacing indoor controller board in group control, indoor controller board of address "0" may be abnormal. For the controllers other than PAC-IF011B-E, refer to Installation Manual or Service Handbook of the indoor unit.
E1 or E2 (6201 or 6202)	**Remote controller control board** ① Abnormal if data cannot be normally read from the non-volatile memory of the remote controller control board. (Error code: E1) ② Abnormal if the clock function of remote controller cannot be normally operated. (Error code: E2)	① Defective remote controller	① Replace remote controller.
E3 or E5 (6832 or 6833)	**Remote controller transmission error (E3)/signal receiving error (E5)** ① Abnormal if remote controller could not find blank of transmission path for 6 seconds and could not transmit. (Error code: E3) ② Remote controller receives transmitted data at the same time, compares the data, and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E3) ① Abnormal if indoor controller board could not find blank of transmission path. (Error code: E5) ② Indoor controller board receives transmitted data at the same time, compares the data, and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E5)	① Duplication of refrigerant address ② Defective transmitting receiving circuit of remote controller ③ Defective transmitting receiving circuit of indoor controller board ④ Noise has entered into transmission wire of remote controller.	① The address changes to a separate setting. ②–④ Diagnose remote controller (PAC-IF011B-E only). a) When "OK" is displayed, remote controllers have no problem. Turn the power off, and on again to check. When becoming abnormal again, replace indoor controller board. b) When "NG" is displayed, replace remote controller. c) When "E3" or "00-66" is displayed, noise may be causing abnormality. Note: For the controllers other than PAC-IF011B-E, refer to Installation Manual or Service Handbook of the indoor unit.

Error code	Abnormal point and detection method	Cause	Judgment and action
E6 (6840)	**Indoor/outdoor unit communication error (Signal receiving error)** ① Abnormal if indoor controller board could not receive any signal normally for 6 minutes after turning the power on. ② Abnormal if indoor controller board could not receive any signal normally for 3 minutes. ③ Consider the unit as abnormal under the following condition. When 2 or more indoor units are connected to an outdoor unit, indoor controller board could not receive a signal for 3 minutes from outdoor controller circuit board, a signal which allows outdoor controller circuit board to transmit signals.	① Contact failure, short circuit or miswiring (reversed wiring)of indoor/outdoor unit connecting wire. ② Defective transmitting receiving circuit of outdoor controller circuit board. ③ Defective transmitting receiving circuit of indoor controller circuit board. ④ Noise has entered into indoor/outdoor unit connecting wire. ⑤ High pressure(High pressure switch 63H operated) or High compressor temperature (Thermal protector TRS operated) ⑥ Defective fan motor ⑦ Defective rush current resistor of outdoor power circuit board	Check LED display on outdoor controller circuit board. (Connect A-Control service tool (PAC-SK52ST)) Refer to EA-EC item if LED displays EA-AC. ① Check disconnecting or looseness of indoor/outdoor unit connecting wire of indoor unit or outdoor unit. Check all the units in the case of twin/triple/quadruple indoor unit. ②–⑤ Turn the power off, wait 10 minutes and on again to check. If abnormality occurs again, replace indoor controller board or outdoor controller circuit board. Note: Other indoor controller board may have defect in the case of twin/triple/quadruple indoor unit system. ⑥ Turn the power off, and detach fan motor from connector (CNF1, 2). Then turn the power on again. If abnormality is not displayed, replace fan motor. If abnormality is displayed, replace outdoor controller circuit board. ⑦ Check the rush current resistor on outdoor power circuit board with tester. If open is detected, replace the power circuit board.
E7 (6842)	**Indoor/outdoor unit communication error (Transmitting error)** Abnormal if "1" receiving is detected 30 times continuously though indoor controller board has transmitted "0".	① Defective transmitting receiving circuit of indoor controller board ② Noise has entered into power supply ③ Noise has entered into outdoor control wire	①–③ Turn the power off, and on again to check. If abnormality occurs again, replace indoor controller board.

Error code	Abnormal point and detection method	Cause	Judgment and action
E8 (6840)	**Indoor/outdoor unit communication error (Signal receiving error) (Outdoor unit)** Abnormal if outdoor controller circuit board could not receive anything normally for 3 minutes.	① Contact failure of indoor/ outdoor unit connecting wire ② Defective communication circuit of outdoor controller circuit board ③ Defective communication circuit of indoor controller board ④ Noise has entered into indoor/ outdoor unit connecting wire.	① Check disconnection or looseness of indoor/ outdoor unit connecting wire of indoor or outdoor units. ②–④ Turn the power off, and on again to check. Replace indoor controller board or outdoor controller circuit board if abnormality is displayed again.
E9 (6841)	**Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit)** ① Abnormal if "0" receiving is detected 30 times continuously though outdoor controller circuit board has transmitted "1". ② Abnormal if outdoor controller circuit board could not find blank of transmission path for 3 minutes.	① Indoor/ outdoor unit connecting wire has contact failure. ② Defective communication circuit of outdoor controller circuit board ③ Noise has entered power supply. ④ Noise has entered indoor/ outdoor unit connecting wire.	① Check disconnection or looseness of indoor/ outdoor unit connecting wire. ②–④ Turn the power off, and on again to check. Replace outdoor controller circuit board if abnormality is displayed again.
EF	**Non defined error code** This code is displayed when non defined error code is received.	① Noise has entered transmission wire of remote controller. ② Noise has entered indoor/ outdoor unit connecting wire. ③ Outdoor unit is not inverter models.	①② Turn the power off, and on again to check. Replace indoor controller board or outdoor controller circuit board if abnormality is displayed again. ③ Replace outdoor unit with inverter type outdoor unit.
Ed (0403)	**Serial communication error** ① Abnormal if serial communication between outdoor controller circuit board and outdoor power circuit board is defective.	① Breaking of wire or contact failure of connector CN2 between the outdoor controller circuit board and the outdoor power circuit board ② Breaking of wire or contact failure of connector CN4 between the outdoor controller circuit board and the outdoor power circuit board ③ Defective communication circuit of outdoor power circuit board ④ Defective communication circuit of outdoor controller circuit board for outdoor power circuit board	①② Check connection of each connector CN2 and CN4 between the outdoor controller circuit board and the outdoor power circuit board. ③ Replace outdoor power circuit board. ④ Replace outdoor controller circuit board.

9-3. TROUBLESHOOTING OF PROBLEMS

Phenomena	Factor	Countermeasure
1. Remote controller display does not work.	①12 VDC is not supplied to remote controller.	① Check LED2 on indoor controller board. (1) When LED2 is lit: Check the remote controller wiring for breaking or contact failure. (2) When LED2 is blinking: Check short circuit of remote controller wiring. (3) When LED2 is not lit: Refer to No.3 below.
	②12–15 VDC is supplied to remote controller, however, no display is indicated. • "Please Wait" is not displayed. • "Please Wait" is displayed.	② Check the following. • Failure of remote controller if "Please Wait" is not displayed • Refer to No.2 below if "Please Wait" is displayed.
2. "Please Wait" display is remained on the remote controller.	① At longest 2 minutes after the power supply "Please Wait" is displayed to start up. ② Communication error between the remote controller and indoor unit ③ Communication error between the indoor and outdoor unit	① Normal operation ② Self-diagnosis of remote controller ③ "Please Wait" is displayed for 6 minutes at most in the case of indoor/outdoor unit communication error. Check LED3 on indoor controller board. (1) When LED3 is not blinking. Check indoor/outdoor connecting wire for miswiring. (Converse wiring of S1 and S2, or break of S3 wiring.) (2) When LED3 is blinking. Indoor/outdoor connecting wire is normal.
	④ Outdoor unit protection device connector is open.	④ Check LED display on outdoor controller circuit board. Refer to "9-6.TEST POINT DIAGRAM". Check protection device connector (63L and 63H) for contact failure.
3. When pressing the remote controller operation switch, the OPERATION display is appeared but it will be turned off soon.	① After cancelling to select function from the remote controller, the remote controller operation switch will not be accepted for approx. 30 seconds.	① Normal operation
4. Remote controller display works normally and the unit performs cooling operation, however, the capacity cannot be fully obtained.	① Refrigerant shortage	① If refrigerant leaks, discharge temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. Check pipe connections for gas leakage.
	② Filter clogging	② Clean the filter of water piping.
5. Remote controller display works normally and the unit performs heating operation, however, the capacity cannot be fully obtained.	① Linear expansion valve fault Opening cannot be adjusted well due to linear expansion valve fault.	① Discharge temperature and indoor heat exchanger temperature does not rise. Inspect the failure by checking discharging pressure. Replace linear expansion valve.
	② Refrigerant shortage	② If refrigerant leaks, discharge temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. Check pipe connections for gas leakage.
	③ Lack of insulation for refrigerant piping	③ Check the insulation.
	④ Filter clogging	④ Clean the filter of water piping.
	⑤ Bypass circuit of outdoor unit fault	⑤ Check refrigerant system during operation.
6. ① For 3 minutes after temperature adjuster turns off, the compressor will not start operating even if temperature adjuster is turned on. ② For 3 minutes after temperature adjuster turns on, the compressor will not stop operating even if temperature adjuster is turned off. (Compressor stops operating immediately when turning off by the remote controller.)	①② Normal operation (For protection of compressor)	①② Normal operation
7. The compressor does not work after breaker switched on.	① Normal operation (For protection of compressor) The unit might not run, in order to protect the compressor, when the following two conductions holds: 1.The unit was not supplied power for a while, e.g. at the first use of the unit; 2. Ambient and compressor surface are below freezing temperature. It may last up to 12 hours until the unit runs.	① Start operating after 12 hours of power-on.

Phenomena	Countermeasure
A flowing water sound or occasional hissing sound is heard.	■ These sounds can be heard when refrigerant and/or water is (are) flowing in the indoor unit or refrigerant pipe, or when the refrigerant and/or water is (are) chugging.
Water does not heat or cool well.	■ Clean the filter of water piping. (Flow is reduced when the filter is dirty or clogged.) ■ Check the temperature adjustment and adjust the set temperature. ■ Make sure that there is plenty of space around the outdoor unit.
Water is dripping or vapour is emitted from the outdoor unit.	■ During cooling mode, water may form and drip from the cool pipes and joints. ■ During heating mode, water may form and drip from the heat exchanger of outdoor unit. ■ During defrosting mode, water on the heat exchanger of outdoor unit evaporates and water vapour may be emitted.
The operation indicator does not appear in the remote controller display.	■ Turn on the power switch. "◉" will appear in the remote controller display*.
"▨" appears in the remote controller display.	■ During external signal control, "▨" appears in the remote controller display and FTC operation cannot be started or stopped using the remote controller.
When restarting the outdoor unit soon after stopping it, it does not operate even though the ON/OFF button is pressed.	■ Please wait at least 3 minutes.
FTC operates without the ON/OFF button being pressed.*	■ Is the on timer set? Press the ON/OFF button to stop operation. ■ Is the FTC connected to an external signal? Consult the concerned people who control the FTC. ■ Has the auto recovery feature from power failures been set? Press the ON/OFF button to stop operation.
FTC stops without the ON/OFF button being pressed.	■ Is the off timer set? Press the ON/OFF button to restart operation. ■ Is the FTC connected to a central remote controller? Consult the concerned people who control the FTC.
Remote controller timer operation cannot be set.	■ Please refer to the indoor unit installation manual / operating manual.
"Please Wait" appears in the remote controller display.	■ The initial settings are being performed. Wait approximately 3 minutes. ■ If the remote controller is not only for FTC, change it.
An error code appears in the remote controller display.	■ The protection devices have operated to protect the FTC and outdoor unit. ■ Do not attempt to repair this equipment by yourself. Turn off the power switch immediately and consult your dealer. Be sure to provide the dealer with the model name and information that appeared in the remote controller display.

• If the unit cannot be operated properly after test run, refer to the following table to find the cause.

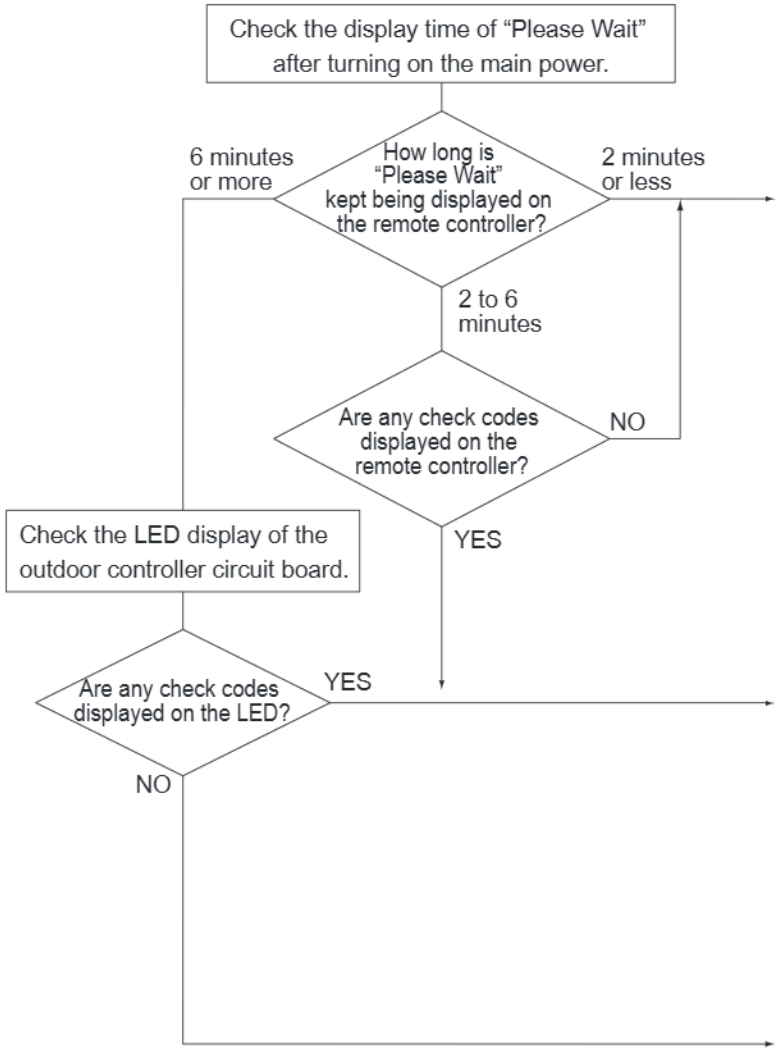
Symptom			Cause
Wired remote controller		LED 1, 2 (PCB in outdoor unit)	
Please Wait	For about 2 minutes after power-on	After LED 1, 2 are lit, LED 2 is turned off, then only LED 1 is lit. (Correct operation)	• For about 2 minutes following power-on, operation of the remote controller is not possible due to system startup. (Correct operation)
Please Wait → Check code	Subsequent to about 2 minutes after power-on	Only LED 1 is lit. → LED 1, 2 blink.	• Connector for the outdoor unit's protection device is not connected. • Reverse or open phase wiring for the outdoor unit's power terminal block (L1, L2, L3)
Display messages do not appear even when operation switch is turned ON (operation lamp does not light up).		Only LED 1 is lit. → LED 1 blinks twice, LED 2 blinks once.	• Incorrect wiring between FTC and outdoor (incorrect polarity of S1, S2, S3) • Remote controller wire short

Note: Operation is not possible for about 30 seconds after cancellation of function selection. (Correct operation)

For description of each LED (LED1, 2, 3) provided on the FTC, refer to the following table.

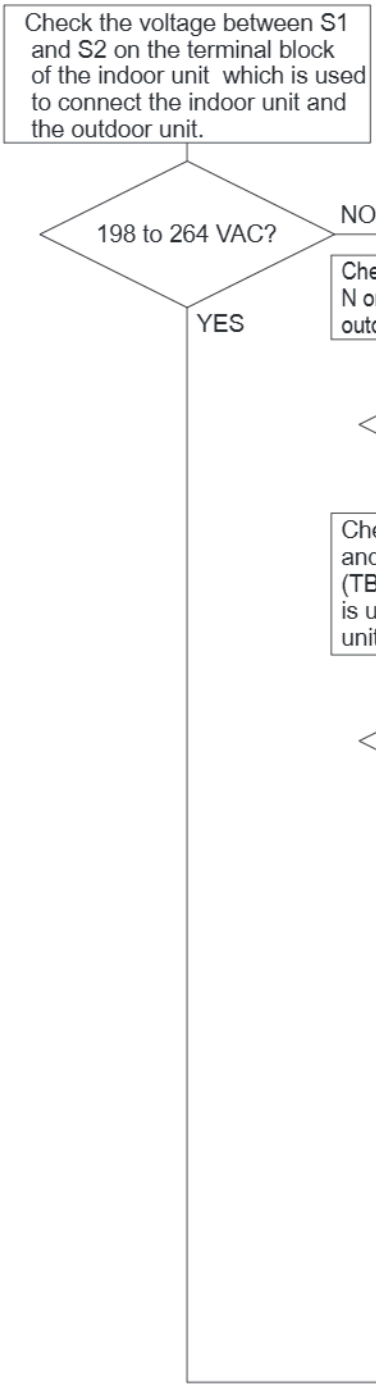
LED1 (power for microprocessor)	Indicates whether control power is supplied. Make sure that this LED is always lit.
LED2 (power for remote controller)	Indicates whether power is supplied to the remote controller. This LED lights only in the case of the FTC which is connected to the outdoor unit refrigerant addresses "0".
LED3 (communication between FTC and outdoor units)	Indicates state of communication between the FTC and outdoor units. Make sure that this LED is always blinking.

Symptoms: "Please Wait" is kept being displayed on the remote controller.

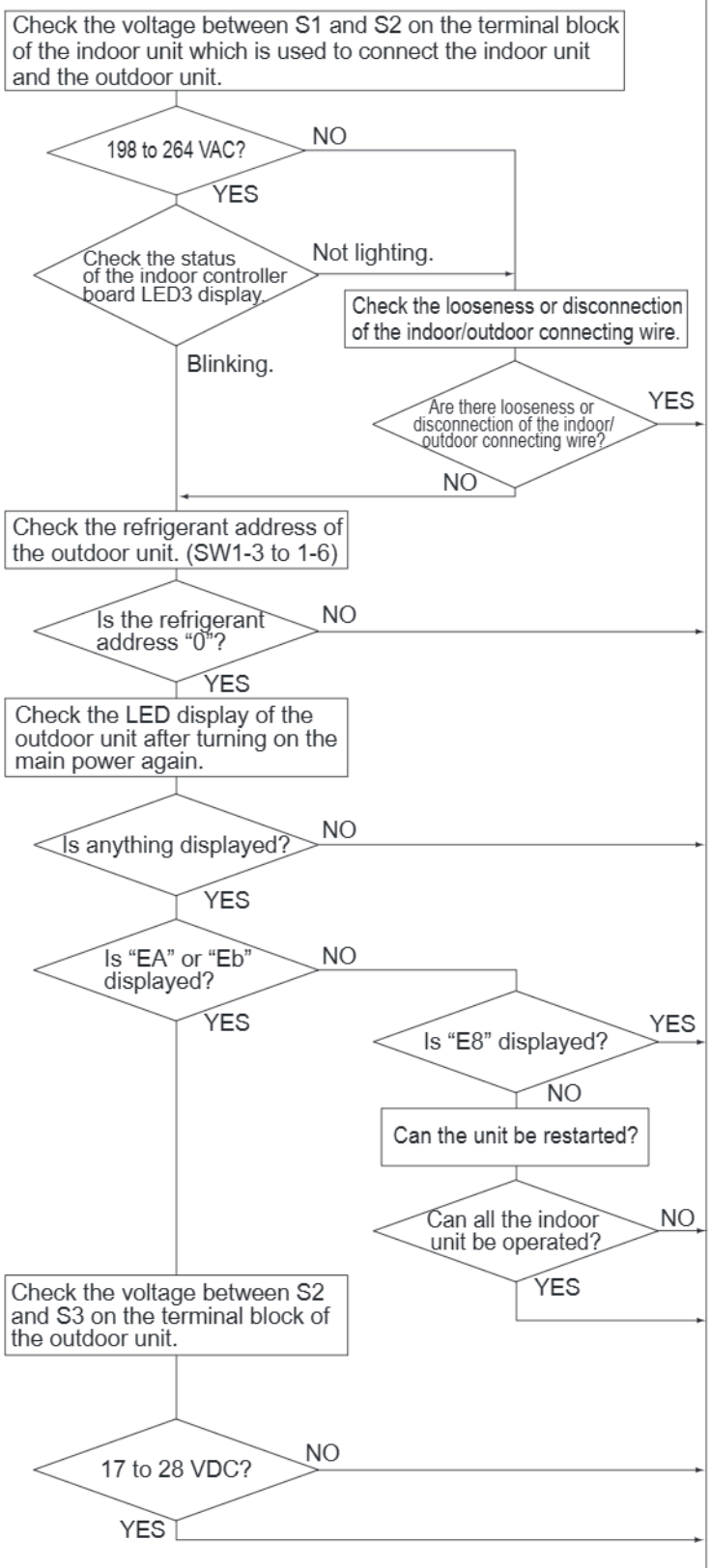


Diagnosis flow	Cause	Inspection method and troubleshooting
	• "Please Wait" will be displayed during the startup diagnosis after turning on the main power.	• Normal. The startup diagnosis will be over in around 2 minutes.
	• Miswiring of indoor/ outdoor connecting wire • Breaking of indoor/ outdoor connecting wire (S3) • Defective indoor controller board • Defective outdoor controller circuit board	• Refer to "Self-diagnosis action table" in order to solve the trouble. • In the case of communi-cation errors, the display of remote controller may not match the LED display of the outdoor unit.
	• Defective indoor controller board • Defective remote controller	

Symptoms: Nothing is displayed on the remote controller. ①	LED display of the indoor controller board LED1: ○ LED2: ○ LED3: ○

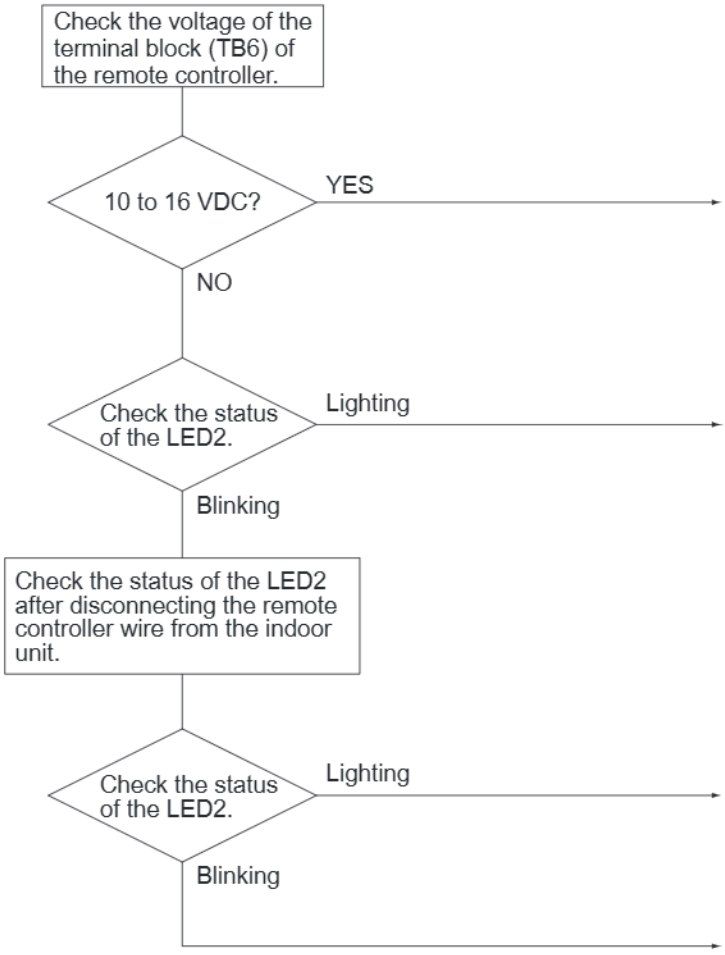
Diagnosis flow	Cause	Inspection method and troubleshooting
	• Troubles concerning power supply • Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown. • Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown. • The fuses on the indoor controller circuit board are blown. • Defective indoor controller board	• Check the power wiring to the outdoor unit. • Check the breaker. • Check the wiring of the outdoor unit. • Check if the wiring is bad. Check if the fuses are blown. The fuses on the outdoor controller circuit board will be blown when the indoor /outdoor connecting wire short-circuits. • Check if miswiring, breaking or poor contact is causing this problem. Indoor/outdoor connecting wire is polarized 3-core type. Connect the indoor unit and the outdoor unit by wiring each pair of S1, S2 and S3 on the both side of indoor/outdoor terminal blocks. • Check if the fuses are blown. • Replace the indoor controller board.

Symptoms: Nothing is displayed on the remote controller. ②	LED display of the indoor controller board LED1: ☀ LED2: ○ LED3: ○ or ◐

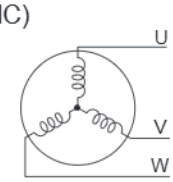
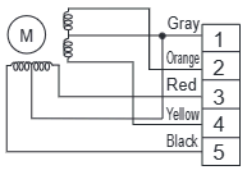


Cause	Inspection method and troubleshooting
• Breaking or poor contact of the indoor/ outdoor connecting wire	• Fix the breaking or poor contact of the indoor/outdoor connecting wire.
• Normal Only the unit which has the refrigerant address "0" supplies power to the remote controller	• Set the refrigerant address to "0". In the case of the multiple outdoor units control, recheck the refrigerant address again.
• Defective outdoor controller circuit board	• Replace the outdoor controller circuit board.
• Defective outdoor controller circuit board	• Replace the outdoor controller circuit board.
• Defective indoor controller board	• Replace the indoor controller board of the indoor unit which does not operate.
• Influence of electromagnetic noise	• Not abnormal. There may be the influence of electromagnetic noise. Check the transmission wire and get rid of the causes.
• Defective outdoor power circuit board	• Replace the outdoor power circuit board.
• Defective indoor power board	• Replace the indoor power board.

Symptoms: Nothing is displayed on the remote controller. ③	LED display of the indoor controller board LED1: ● LED2: ◐ or ● LED3: —

Diagnosis flow	Cause	Inspection method and troubleshooting
	• Defective remote controller • Breaking or poor contact of the remote controller wire • The remote controller wire short-circuits • Defective indoor controller board	• Replace the remote controller. • Check if there is breaking or poor contact of the remote controller wire. Check the voltage of the remote controller wire. If it is not between 10 and 16 VDC, the indoor controller board must be defective. • Check if the remote controller wire is short-circuited. • Replace the indoor controller board.

9-4. HOW TO CHECK THE PARTS

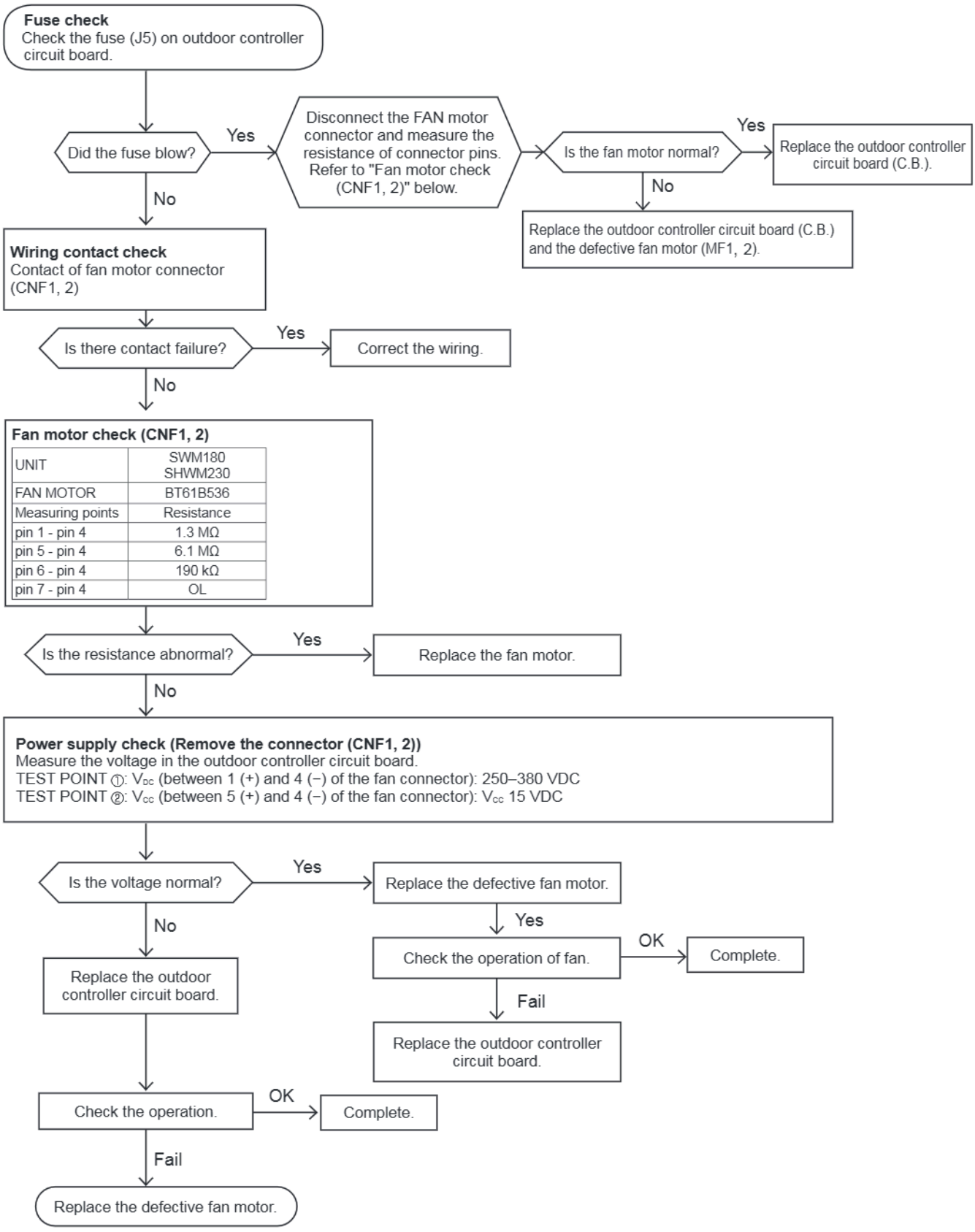
<table>
<tr><th>Parts name</th><th>Checkpoints</th></tr>
<tr><td>Thermistor (TH3)
<Liquid>
Thermistor (TH4)
<Discharge>
Thermistor (TH6)
<2-phase pipe>
Thermistor (TH7)
<Ambient>
Thermistor (TH8)
<Heat sink>
Thermistor (TH32)
<Suction>
Thermistor (TH33)
<Comp. surface></td><td>Disconnect the connector then measure the resistance with a multimeter.
(At the ambient temperature 10 to 30°C)
<table><tr><th></th><th>Normal</th><th>Abnormal</th></tr><tr><td>TH4
TH33</td><td>160 to 410 kΩ</td><td rowspan="3">Open or short</td></tr><tr><td>TH3
TH6
TH7
TH32</td><td>4.3 to 9.6 kΩ</td></tr><tr><td>TH8</td><td>39 to 105 kΩ</td></tr></table></td></tr>
<tr><td>Fan motor
(MF1, MF2)</td><td>Refer to the next page.</td></tr>
<tr><td>Solenoid valve coil
<4-way valve>
(21S4)</td><td>Measure the resistance between the terminals with a multimeter.
(At the ambient temperature 20°C)
<table><tr><th>Normal</th><th>Abnormal</th></tr><tr><td>1435 ± 150 Ω</td><td>Open or short</td></tr></table></td></tr>
<tr><td>Motor for compressor
(MC)
</td><td>Measure the resistance between the terminals with a multimeter.
(Winding temperature 20°C)
<table><tr><th>SWM180YKA
SHWM230YKA</th><th>Abnormal</th></tr><tr><td>0.526</td><td>Open or short</td></tr></table></td></tr>
<tr><td>Linear expansion valve
(LEV-A/LEV-C*1)
</td><td>Disconnect the connector then measure the resistance with a multimeter.
(Winding temperature 20°C)
<table><tr><th colspan="4">Normal</th><th>Abnormal</th></tr><tr><td>Gray - Black</td><td>Gray - Red</td><td>Gray - Yellow</td><td>Gray - Orange</td><td rowspan="2">Open or short</td></tr><tr><td colspan="4">46 ± 3 Ω</td></tr></table></td></tr>
</table>

*1 PUZ-SHWM only.

Check methods of the DC fan motor ① (fan motor/outdoor controller circuit board)

① Notes
- High voltage is applied to the connector (CNF1, 2) for the fan motor. Pay attention to the service.
- Do not pull out the connector (CNF1, 2) for the motor with the power supply on.
  (It causes trouble of the outdoor controller circuit board and fan motor.)

② Self-check
Symptom: The outdoor fan cannot rotate.



9-5. HOW TO CHECK THE COMPONENTS

<Thermistor feature chart>

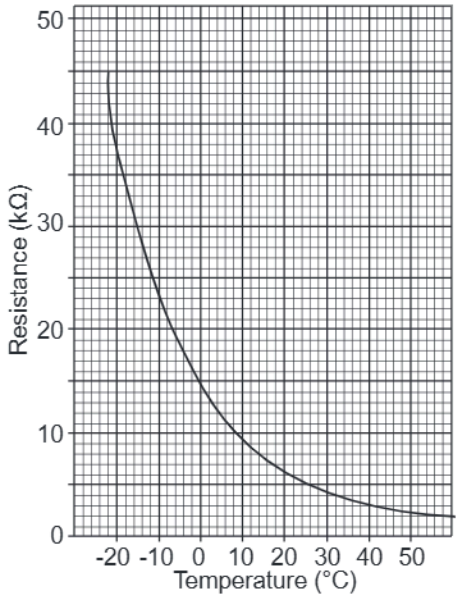
Low temperature thermistors

- Thermistor <Liquid> (TH3)
- Thermistor <2-phase pipe> (TH6)
- Thermistor <Ambient> (TH7)
- Thermistor <Suction> (TH32)

Thermistor R0 = 15 kΩ ± 3 %
B constant = 3480 ± 1 %

$$R_t = 15\exp\{3480(\frac{1}{273+t} - \frac{1}{273})\}$$

0 °C	15 kΩ	30°C	4.3 kΩ
10 °C	9.6 kΩ	40°C	3.0 kΩ
20 °C	6.3 kΩ		
25 °C	5.2 kΩ		



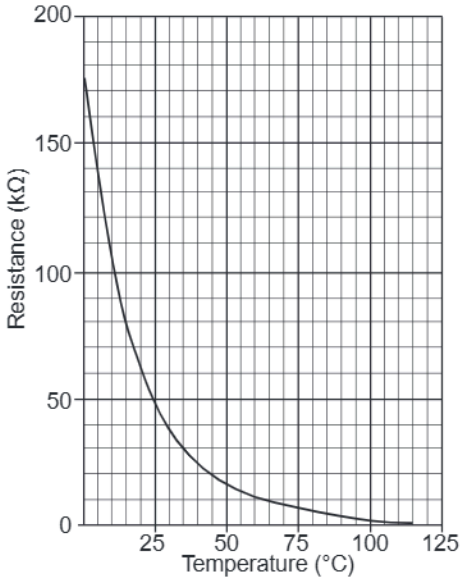
Medium temperature thermistor

- Thermistor <Heat sink> (TH8)

Thermistor R50 = 17 kΩ ± 2 %
B constant = 4150 ± 3 %

$$R_t = 17\exp\{4150(\frac{1}{273+t} - \frac{1}{323})\}$$

0 °C	180 kΩ
25 °C	50 kΩ
50 °C	17 kΩ
70 °C	8 kΩ
90 °C	4 kΩ



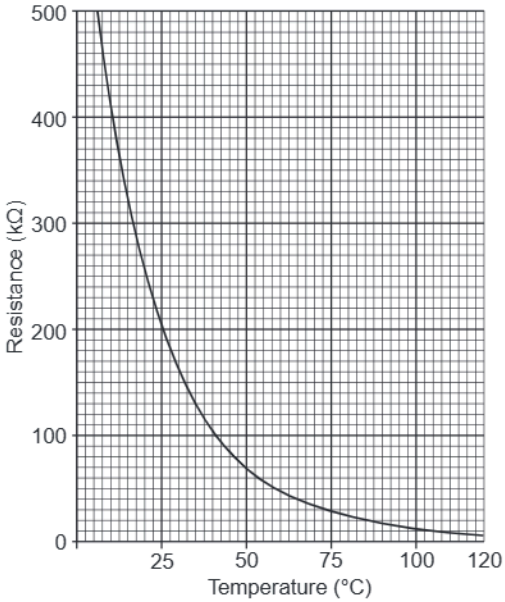
High temperature thermistors

- Thermistor <Discharge> (TH4)
- Thermistor <Comp. surface> (TH33)

Thermistor R120 = 7.465 kΩ ± 2 %
B constant = 4057 ± 2 %

$$R_t = 7.465\exp\{4057(\frac{1}{273+t} - \frac{1}{393})\}$$

20 °C	250 kΩ	70 °C	34 kΩ
30 °C	160 kΩ	80 °C	24 kΩ
40 °C	104 kΩ	90 °C	17.5 kΩ
50 °C	70 kΩ	100 °C	13.0 kΩ
60 °C	48 kΩ	110 °C	9.8 kΩ

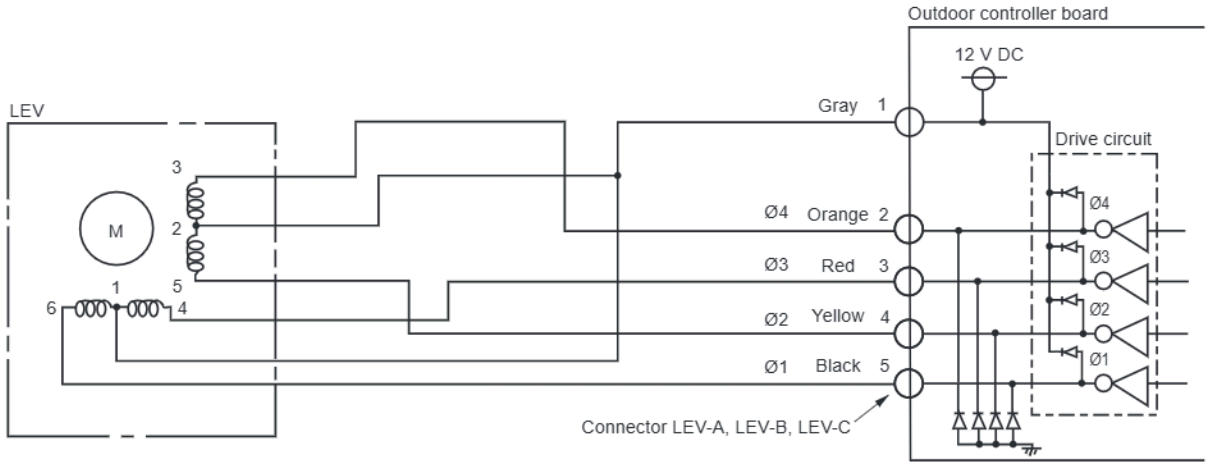


Linear expansion valve

(1) Operation summary of the linear expansion valve

- The linear expansion valve opens/closes through stepping motor after receiving the pulse signal from the outdoor controller board.
- The valve position can be changed in proportion to the number of pulse signal.

<Connection between the outdoor controller board and the linear expansion valve>



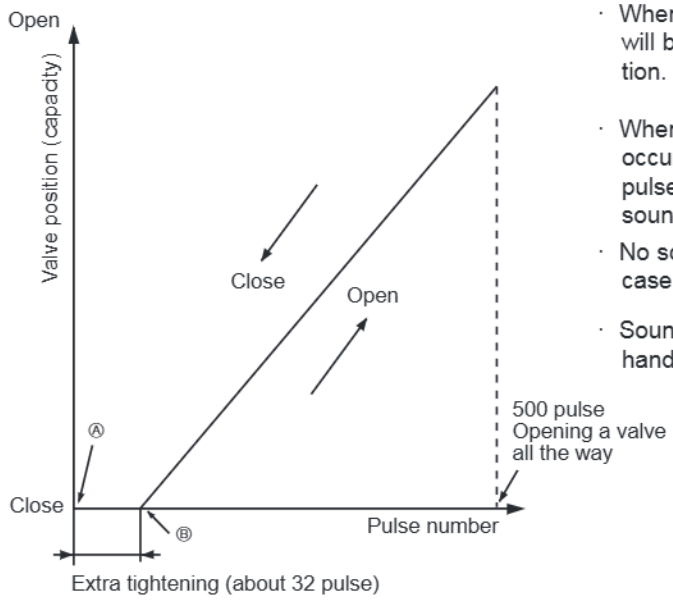
<Output pulse signal and the valve operation>

Output (Phase)	Output							
	1	2	3	4	5	6	7	8
Ø1	ON	ON	OFF	OFF	OFF	OFF	OFF	ON
Ø2	OFF	ON	ON	ON	OFF	OFF	OFF	OFF
Ø3	OFF	OFF	OFF	ON	ON	ON	OFF	OFF
Ø4	OFF	OFF	OFF	OFF	OFF	ON	ON	ON

The output pulse shifts in the following order.
Opening a valve : 8 → 7 → 6 → 5 → 4 → 3 → 2 → 1 → 8
Closing a valve : 1 → 2 →3 → 4 → 5 → 6 → 7 → 8 → 1

- When the linear expansion valve operation stops, all output phases become OFF.

(2) Linear expansion valve operation



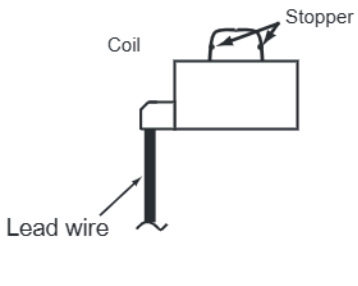
- When the power is turned on, 700 pulse closing the valve signal will be sent till it goes to Ⓐ point in order to define the valve position. (The pulse signal is being sent for about 20 seconds.)
- When the valve moves smoothly, there is no sound or vibration occurring from the linear expansion valve : however, when the pulse number moves from Ⓑ to Ⓐ or when the valve is locked, sound can be heard.
- No sound is heard when the pulse number moves from Ⓑ to Ⓐ in case coil is burnt out or motor is locked by the open-phase.
- Sound can be detected by placing the ear against the screw driver handle while putting the screw driver to the linear expansion valve.

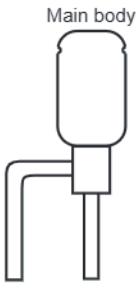
(3) How to attach and detach the coil of linear expansion valve

<Composition>

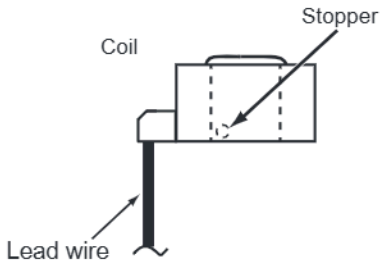
The linear expansion valve is separable into the main body and the coil as shown in the diagram below.

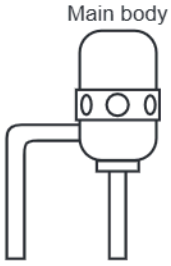
LEV Type 1.





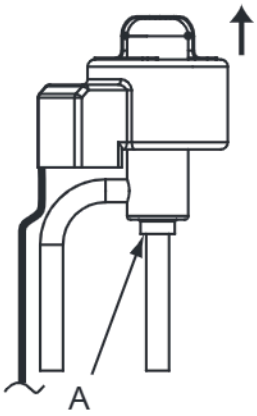
LEV Type 2.





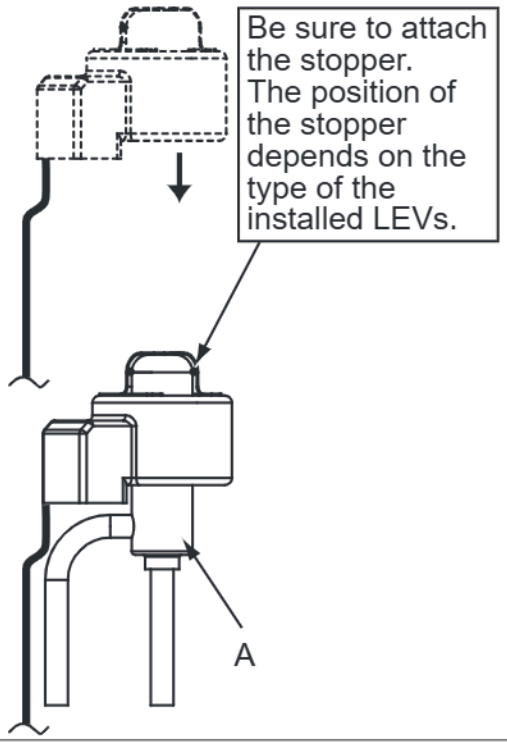
<How to detach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and detach the coil by pulling it upward.
Be sure to detach the coil holding main body firmly. Otherwise pipes can bend due to stress.

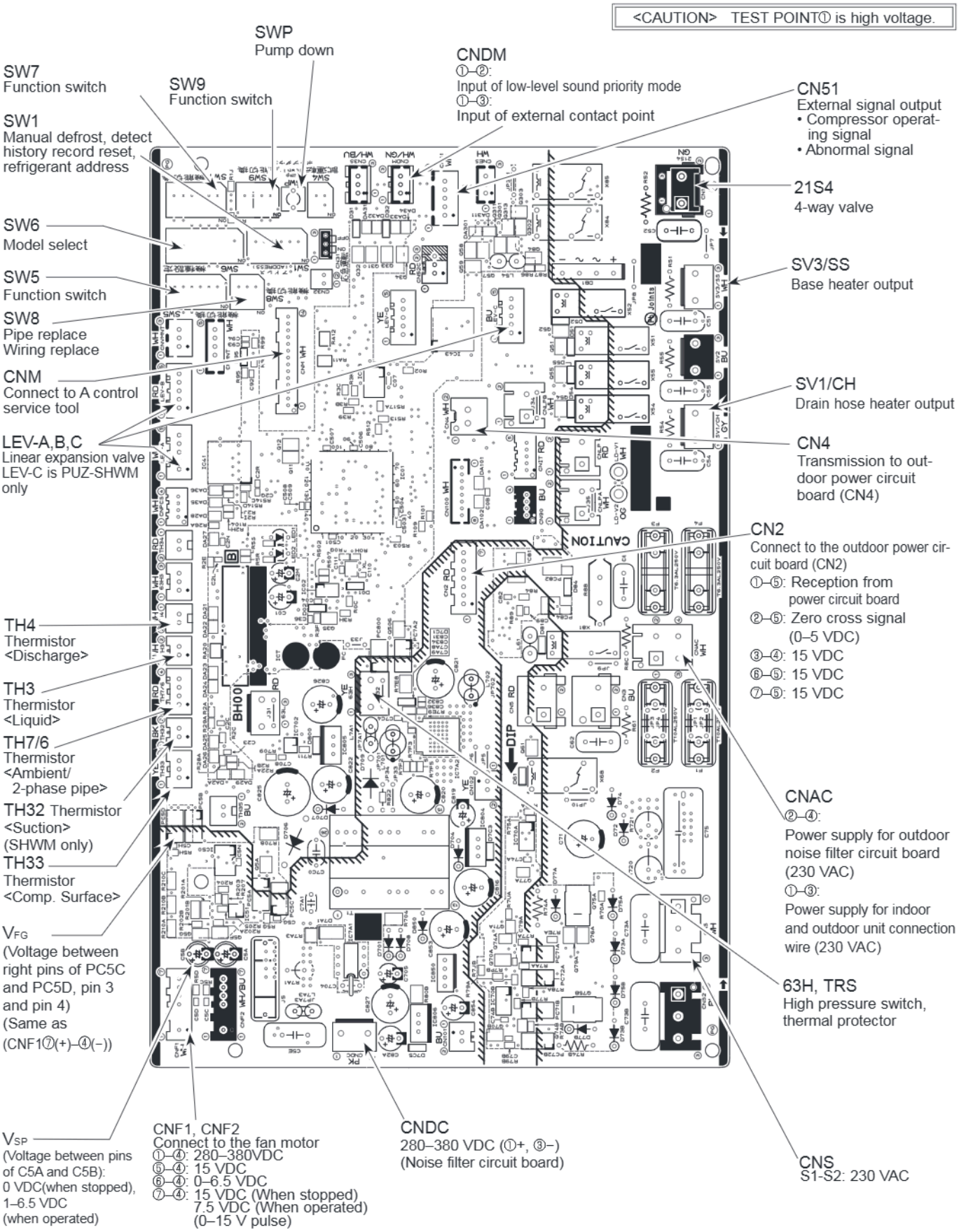


<How to attach the coil>

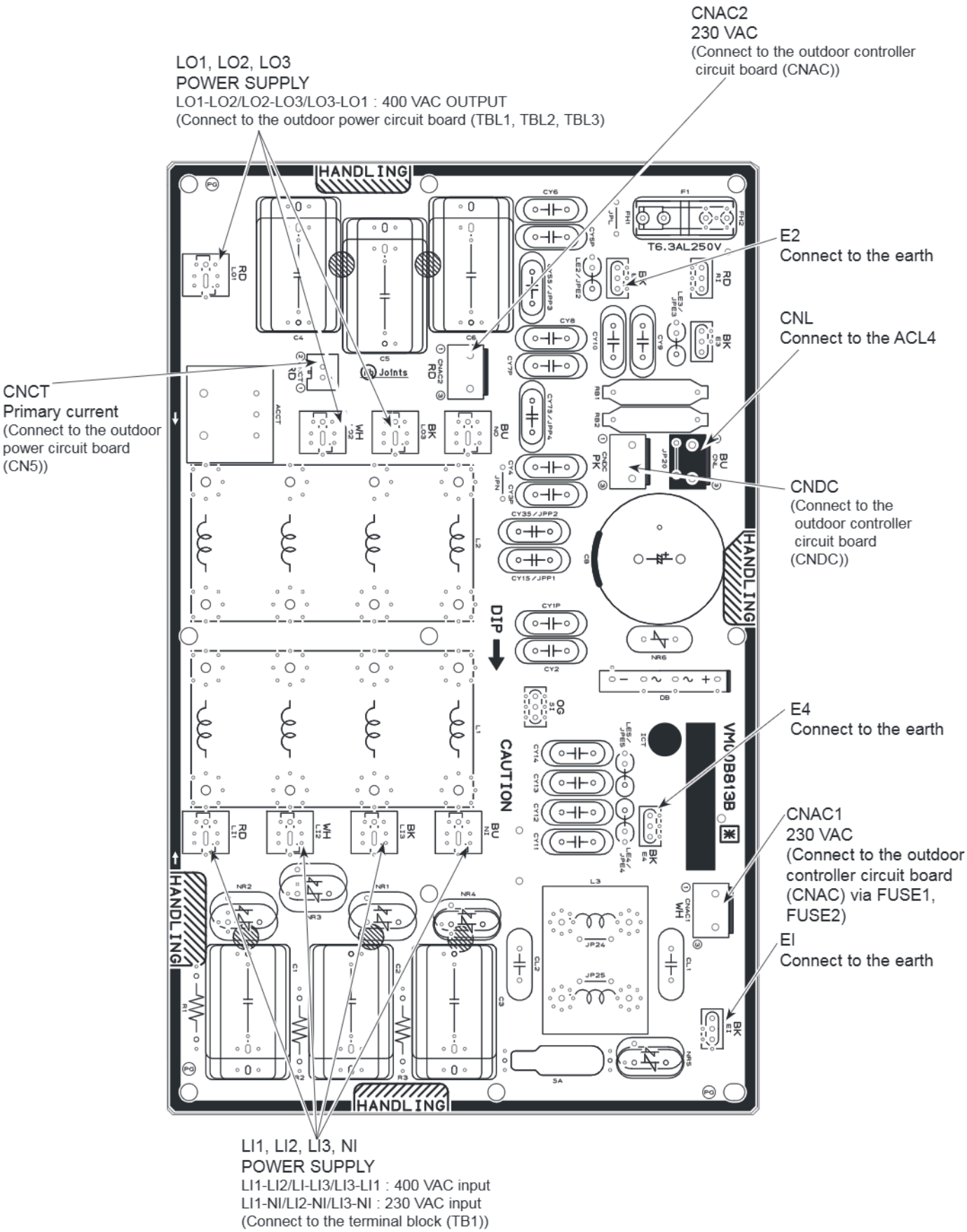
Hold the lower part of the main body (shown as A) firmly so that the main body does not move and attach the coil by inserting it downward into the main body. Then securely attach the coil stopper to main body. (At this time, be careful that stress is not added to lead wire and main body is not wound by lead wire.)
If the stopper is not firmly attached to main body, coil may be detached from the main body and that can cause defective operation of linear expansion valve.
To prevent piping stress, be sure to attach the coil holding the main body of linear expansion valve firmly. Otherwise pipe may break.



9-6. TEST POINT DIAGRAM
Outdoor controller circuit board



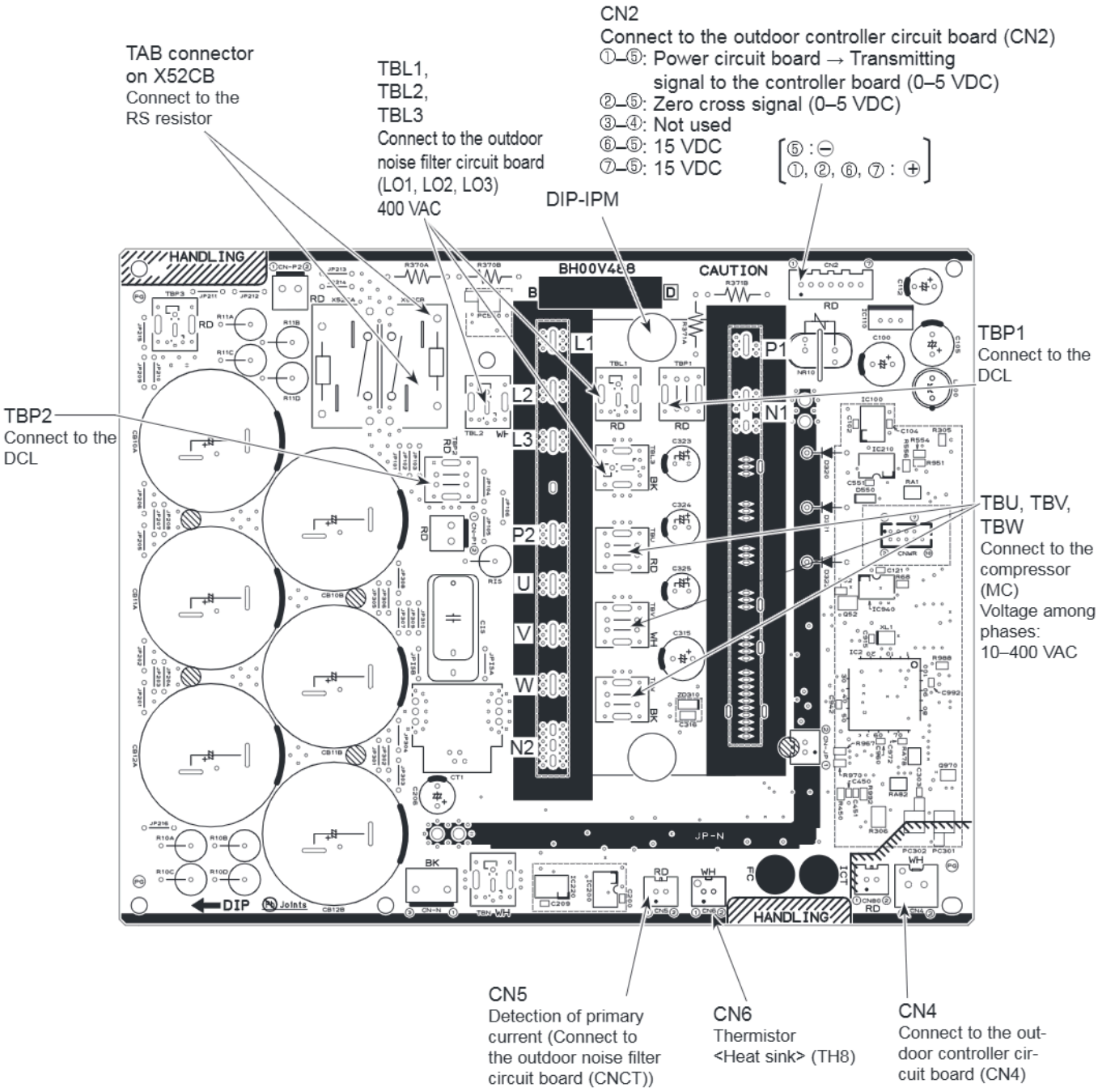
Outdoor noise filter circuit board



Outdoor power circuit board

Brief Check of power module
If they are short-circuited, they are broken.
Measure the resistance at the following points (connectors, etc.).
1. Check of diode module
L1-P1, L2-P1, L3-P1, L1-N1, L2-N1, L3-N1
2. Check of DIP-IPM
P2-U, P2-V, P2-W, N2-U, N2-V, N2-W

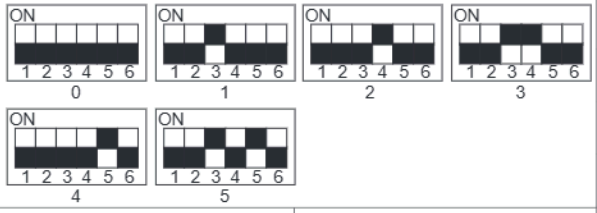
Note: The marks L1, L2, L3, N1, N2, P1, P2, U, V and W shown in the diagram are not actually printed on the board.



9-7. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS

Function of switches

The black square (■) indicates a switch position.

Type of Switch	Switch	No.	Function	Action by switch operation		Effective timing
				ON	OFF	
DIP switch	SW1	1	No function	—	—	—
		2	Abnormal history clear	Clear	Normal	off or operating
		3	Refrigerant address setting			When power supply is ON
		4				
		5				
		6				
	SW4	1	No function	—	—	—
		2	No function	—	—	—
	SW8	1	Use of existing pipe	Used	Not used	Always
		2	No function	—	—	—
		3	Separate indoor/outdoor unit power supplies	Used	Not used	When power supply is ON
Push switch	SWP		Pump down	Start	Normal	Under suspension
DIP switch	SW5	1	No function	—	—	—
		2	Power failure automatic recovery*1	Auto recovery	No auto recovery	When power supply is ON
		3, 4	No function	—	—	—
		5	Capacity operation	Passive mode	Active mode	When power supply is ON
		6	DHW operation	Quick mode	ECO mode	When power supply is ON
	SW7*2	1	Mode select*3	Demand function	Low noise mode	When power supply is ON
		2	Service check function*4	Backup data	Normal	Always
		3	No function	—	—	—
		4,5	Max. current change function*5	SW7-4 / SW7-5 / Max. current OFF / OFF / Default ON / OFF / 19.0 A OFF / ON / 19.0 A ON / ON / 19.0 A		When power supply is ON
		6	Defrost setting	For high humidity	Normal	Always
	SW9	1	No function	—	—	—
		2	Piping length setting	10 m or longer	Below 10 m	—
		3,4	Starting Ambient temp. of blink injection	(PUZ-SHWM only) SW9-3 / SW9-4 / Ambient temp. OFF / OFF / ≤ −6°C (Initial setting) OFF / ON / ≤ −3°C ON / OFF / ≤ 0°C ON / ON / ≤ 3°C		Always
DIP switch	SW6	1	No function	—	—	—
		2				
		3				
		4	Model select	Refer to "6. WIRING DIAGRAM" for details.		
		5				
		6				
		7				
		8				

*1 "Power failure automatic recovery" can be set by either remote controller or this DIP SW. If one of them is set to ON, "Auto recovery" activates. Please set "Auto recovery" basically by remote controller because all units do not have DIP SW. Please refer to the indoor unit installation manual.

*2 Please do not use SW7-2,4,5,6 usually. The conditions of use may cause problems.

*3 SW7-1 is setting change over of Demand. It is effective only in the case of external input. (Local wiring is necessary. Refer to the next page: Special function.)

*4 This function displays the backup data when errors occurred. (Last 4 data at the maximum)

*5 This function cannot exceed the default current limit.

SPECIAL FUNCTIONS

9.7.1. Low noise mode (on-site modification) (Fig. 9-7-1)

1. Using the CNDM connector (Option)

By performing the following modification, operation noise of the outdoor unit can be reduced.
The low noise mode will be activated when a commercially available timer or the contact input of an ON/OFF switch is added to the CNDM connector (option) on the control board of the outdoor unit.

- The ability varies according to the outdoor temperature and conditions, etc.

① Complete the circuit as shown when using the external input adapter (PAC-SC36NA-E). (Option)
② SW7-1 (Outdoor unit control board): OFF
③ SW1 ON: Low noise mode
SW1 OFF: Normal operation

2. Using remote controller

Refer to the indoor unit installation manual.

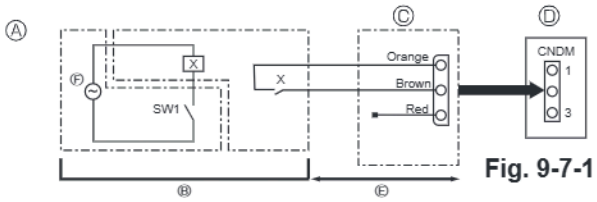


Fig. 9-7-1

Ⓐ Circuit diagram example (low noise mode)
Ⓑ On-site arrangement
Ⓒ External input adapter (PAC-SC36NA-E)
X: Relay
Ⓓ Outdoor unit control board
Ⓔ Max. 10 m
Ⓕ Power supply for relay

9.7.2. Demand function (on-site modification) (Fig. 9-7-2)

By performing the following modification, energy consumption can be reduced to 0–100% of the normal consumption.
The demand function will be activated when a commercially available timer or the contact input of an ON/OFF switch is added to the CNDM connector (option) on the control board of the outdoor unit.

① Complete the circuit as shown when using the external input adapter (PAC-SC36NA-E). (Option)

② By setting SW7-1 on the control board of the outdoor unit, the energy consumption (compared to the normal consumption) can be limited as shown below.

	SW7-1	SW2	SW3	Energy consumption
Demand function	ON	OFF	OFF	100%
		ON	OFF	75%
		ON	ON	50%
		OFF	ON	0% (Stop)

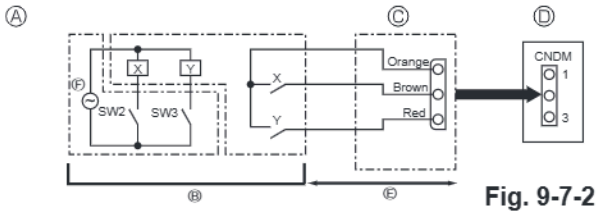


Fig. 9-7-2

Ⓐ Circuit diagram example (Demand function)
Ⓑ On-site arrangement
X, Y: Relay
Ⓒ External input adapter (PAC-SC36NA-E)
Ⓓ Outdoor unit control board
Ⓔ Max. 10 m
Ⓕ Power supply for relay

<Display function of inspection for outdoor unit>

The blinking patterns of both LED1 (green) and LED2 (red) indicate the types of abnormality when it occurs. Types of abnormality can be indicated in details by connecting an optional part "A-Control Service Tool (PAC-SK52ST)" to connector CNM on outdoor controller board.

[Display]

(1) Normal condition

Unit condition	Outdoor controller board		A-Control Service Tool	
	LED1 (Green)	LED2 (Red)	Error code	Indication of the display
When the power is turned on	Lit	Lit	—⇔—	Alternately blinking display
When unit stops	Lit	Not lit	00, etc.	Operation mode
When compressor is warming up	Lit	Not lit	08, etc.	
When unit operates	Lit	Lit	C5, H7, etc.	

(2) Abnormal condition

Indication		Error			
Outdoor controller board		Contents	Check code*	Inspection method	Detailed reference page
LED1 (Green)	LED2 (Red)				
1 blinking	2 blinking	Connector(63H/TRS1) is open.	F5	① Check if connector on the outdoor controller board is not disconnected. ② Check continuity of pressure switch (63H-A, 63H-P)/ Thermal protector (TRS1) by multimeter.	P.21
2 blinking	1 blinking	Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more)	—	① Check if indoor/outdoor connecting wire is connected correctly. ② Check if 4 or more indoor units are connected to outdoor unit. ③ Check if noise entered into indoor/outdoor connecting wire or power supply. ④ Re-check error by turning off power, and on again.	P.21 (EA)
		Miswiring of indoor/outdoor unit connecting wire (converse wiring or disconnection)	—		P.21 (Eb)
		Startup time over	—		P.21 (EC)
	2 blinking	Indoor/outdoor unit communication error (signal receiving error) is detected by indoor unit.	E6	① Check if indoor/outdoor connecting wire is connected correctly. ② Check if noise entered into indoor/outdoor connecting wire or power supply. ③ Check if noise entered into indoor/outdoor controller board. ④ Re-check error by turning off power, and on again.	P.27
		Indoor/outdoor unit communication error (transmitting error) is detected by indoor unit.	E7		P.27
		Indoor/outdoor unit communication error (signal receiving error) is detected by outdoor unit.	—		P.28 (E8)
		Indoor/outdoor unit communication error (transmitting error) is detected by outdoor unit.	—		P.28 (E9)
	3 blinking	Remote controller signal receiving error is detected by remote controller.	E0	① Check if connecting wire of indoor unit or remote controller is connected correctly. ② Check if noise entered into transmission wire of remote controller. ③ 3Re-check error by turning off power, and on again.	P.26
		Remote controller transmitting error is detected by remote controller.	E3		P.26
		Remote controller signal receiving error is detected by indoor unit.	E4		P.26
		Remote controller transmitting error is detected by indoor unit.	E5		P.26
	4 blinking	Error code is not defined.	EF	① Check if noise entered into transmission wire of remote controller. ② Check if noise entered into indoor/outdoor connecting wire. ③ Re-check error by turning off power, and on again.	P.28
		Incorrect connection	EE	① Connect I/F or FTC or pressure sensor to the unit.	P.21
	5 blinking	Serial communication error <Communication between outdoor controller board and outdoor power board>	Ed	① Check if connector (CN4) on outdoor controller board and outdoor power board is not disconnected.	P.28

* Error code displayed on remote controller

** Refer to service manual for indoor unit.

Indication		Error			
Outdoor controller board		Contents	Check code*	Inspection method	Detailed reference page
LED1 (Green)	LED2 (Red)				
3 blinking	1 blinking	Abnormality of discharge temperature (TH4) and Comp. surface temperature (TH33)	U2	① Check if stop valves are open. ② Check if connectors (TH4, LEV-A) on outdoor controller board are not disconnected. ③ Check if unit is filled with specified amount of refrigerant. ④ Measure resistance values among terminals on indoor valve and outdoor linear expansion valve using a multimeter.	P.22
	2 blinking	Abnormal high pressure (High pressure switch 63H operated.)	U1	① Check if indoor/outdoor units have a short cycle on their air ducts. ② Check if connector (63H) on outdoor controller board is not disconnected. ③ Check if heat exchanger and filter are not dirty. ④ Measure resistance values among terminals on linear expansion valve using a multimeter.	P.22
	3 blinking	Abnormality of outdoor fan motor rotational speed	U8	① Check the outdoor fan motor. ② Check if connector (TH3) on outdoor controller board is disconnected.	P.23
		Protection from overheat operation (TH3)	Ud		P.25
	4 blinking	Compressor overcurrent breaking(Startup locked)	UF	① Check if stop valves are open. ② Check looseness, disconnection, and converse connection of compressor wiring. ③ Measure resistance values among terminals on compressor using a multimeter. ④ Check if outdoor unit has a short cycle on its air duct. ⑤ Check leakage of refrigerant.	P.25
		Compressor overcurrent breaking	UP		P.25
		Abnormality of current sensor (P.B.)	UH		P.25
		Abnormality of power module	U6		P.23
	5 blinking	Open/short of outdoor thermistors (TH4, TH33)	U3	① Check if connectors (TH3, TH32, TH4, TH33 and TH7/6) on outdoor controller board and connector (CN3) on outdoor power board are not disconnected. ② Measure resistance value of outdoor thermistors. ③ Check if thermistor TH3 connected to the piping.	P.22
		Open/short of outdoor thermistors (TH3, TH32, TH6, TH7 and TH8) Detached of outdoor thermistor TH3	U4		P.23
	6 blinking	Abnormality of heat sink temperature	U5	① Check if indoor/outdoor units have a short cycle on their air ducts. ② Measure resistance value of outdoor thermistor(TH8).	P.23
	7 blinking	Abnormality of voltage	U9	① Check looseness, disconnection, and converse connection of compressor wiring. ② Measure resistance value among terminals on compressor using a multimeter. ③ Check if power supply voltage decreases. ④ Check the wiring of CN52C. ⑤ Check the wiring of CNAF.	P.24
4 blinking	1 blinking	Abnormality of room temperature thermistor (TH1)	P1	① Check if connectors on indoor controller board are not disconnected. ② Measure resistance value of indoor thermistors.	**
		Abnormality of pipe temperature thermistor /Liquid (TH2)	P2		**
		Abnormality of tank temperature thermistor	P9		**

* Error code displayed on remote controller

** Refer to service manual for indoor unit.

<Outdoor unit operation monitor function>

[When optional part "A-Control Service Tool (PAC-SK52ST)" is connected to outdoor controller board (CNM)]

By controlling SW2 on the 'A-Control Service Tool', a 2-digit number or code is displayed on the digital indicator LED1 to indicate the operating status and the meaning of the error code.

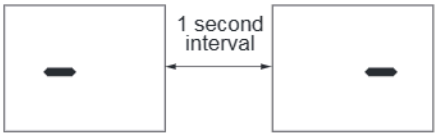
Operation indicator SW2: Indicator change of self-diagnosis The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
ON 1 2 3 4 5 6			

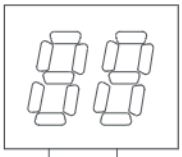
<Digital indicator LED1 working details>

(Be sure that 1 to 6 on SW2 are set to OFF.)

(1) Display when the power supply ON
When the power supply ON, the displays blink alternately.
Wait for 4 minutes at the longest.



(2) When the display lights (Normal operation)
① Operation mode display





The tens digit: Operation mode

Display	Operation Mode
O	OFF / FAN
C	COOL / DRY *
H	HEAT
d	DEFROST

* C5 is displayed during replacement operation.

The ones digit: Relay output

Display	Warming-up Compressor	Compressor	4-way valve	Solenoid valve
0	—	—	—	—
1	—	—	—	ON
2	—	—	ON	—
3	—	—	ON	ON
4	—	ON	—	—
5	—	ON	—	ON
6	—	ON	ON	—
7	—	ON	ON	ON
8	ON	—	—	—
A	ON	—	ON	—

② Display during error postponement
Postponement code is displayed when compressor stops due to the work of protection device.
Postponement code is displayed while error is being postponed.

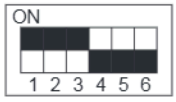
(3) When the display blinks
Inspection code is displayed when compressor stops due to the work of protection devices.

Display	Contents to be inspected (During operation)
U1	Abnormal high pressure (63H operated)
U2	Abnormal high discharge temperature, high comp. surface temperature, shortage of refrigerant
U3	Open/short of outdoor unit thermistors (TH4, TH33)
U4	Open/short of outdoor unit thermistors (TH3, TH32, TH6, TH7 and TH8)
U5	Abnormal temperature of heat sink
U6	Abnormality of power module
U7	Abnormality of superheat due to low discharge temperature
U8	Abnormality in outdoor fan motor
U9	Abnormality of voltage
Ud	Overheat protection
UF	Compressor overcurrent interruption (When Comp. locked)
UH	Current sensor error
UL	Abnormal low pressure (63L operated)
UP	Compressor overcurrent interruption
P1–P8	Abnormality of indoor units

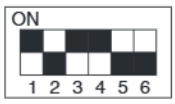
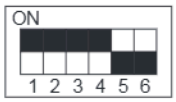
Display	Inspection unit
0	Outdoor unit
1	Indoor unit 1
2	Indoor unit 2
3	Indoor unit 3
4	Indoor unit 4

Display	Contents to be inspected (When power is turned on)
F3	63L connector(red) is open.
F5	63H connector(yellow) is open.
F9	2 connectors(63H/63L) are open.
E8	Indoor/outdoor communication error (Signal receiving error) (Outdoor unit)
E9	Indoor/outdoor communication error (Transmitting error) (Outdoor unit)
EA	Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more)
Eb	Miswiring of indoor/outdoor unit connecting wire(converse wiring or disconnection)
EC	Startup time over
EE	Incorrect connection
E0–E7	Communication error except for outdoor unit

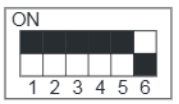
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The pipe temperature/Liquid (TH3) −40 to 90	−40 to 90 (When the coil thermistor detects 0°C or below, "−" and temperature are displayed by alternately.) Example: When −10°C 0.5 s 0.5 s 2 s -□ →10 →□□	°C
	The discharge temperature (TH4) −20 to 217	−20 to 217 (When the discharge thermistor detects 100°C or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 105°C 0.5 s 0.5 s 2 s □1 →05 →□□	°C
	The output step of outdoor FAN 0 to 16	0 to 16	Step
	The number of ON/OFF times of compressor 0 to 9999	0 to 9999 (When the number of times is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 42500 times (425 ×100 times) 0.5 s 0.5 s 2 s □4 →25 →□□	100 times
	The compressor integrating operation times 0 to 9999	0 to 9999 (When it is 100 hours or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 2450 hours (245 ×10 hours) 0.5 s 0.5 s 2 s □2 →45 →□□	10 hours
	The compressor operating current 0 to 50	0 to 50 Note: Value after the decimal point will be truncated.	A
	The compressor operating frequency 0 to 9999	0 to 9999 (When it is 100 Hz or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 125 Hz 0.5 s 0.5 s 2 s 12 →50 →□□	0.1 Hz
	The LEV-A opening pulse 0 to 500	0 to 500 (When it is 100 pulse or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 150 pulse 0.5 s 0.5 s 2 s □1 →50 →□□	Pulse
	The error postponement code history (1) of outdoor unit	Postponement code display Blinking: During postponement Lighting: Cancellation of postponement "00" is displayed in the case of no postponement.	Code display
	The operation mode when the last error occurred	This setting shows the operation mode when the last error occurred as well as the default setting (Refer to the following). (SW2) 	Code display

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The pipe temperature/Liquid (TH3) when the last error occurred −40 to 90	-40 to 90 (When the temperature is 0°C or below, "–" and temperature are displayed by alternately.) Example: When −15°C 0.5 s 0.5 s 2 s -□ →15 →□□	°C
	The discharge temperature (TH4) when the last error occurred −20 to 217	−20 to 217 (When the temperature is 0°C or below, "–" and temperature are displayed by alternately.) (When the temperature is 100°C or more, the hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 130°C 0.5 s 0.5 s 2 s □1 →30 →□□	°C
	The compressor operating current when the last error occurred 0 to 50	0 to 50	A
	The error history (1) (latest) The alternate display of abnormal unit number and code	When no error history, " 0 " and "– –" are displayed by alternately.	Code display
	The error history (2) The alternate display of error unit number and code	When no error history, " 0 " and "– –" are displayed by alternately.	Code display
	The thermo ON time 0 to 999	0 to 999 (When it is 100 minutes or more, the hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 245 minutes 0.5 s 0.5 s 2 s □2 →45 →□□	Minute
	The test run elapsed time 0 to 120	0 to 120 (When it is 100 minutes or more, the hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 105 minutes 0.5 s 0.5 s 2 s □1 →05 →□□	Minute
	The number of connected indoor units 0 to 4	0 to 4 (The number of connected indoor units is displayed.)	Unit
	The capacity setting display	Displayed as an outdoor capacity code. Capacity / Code SWM180 / 50 SHWM230 / 40	Code display

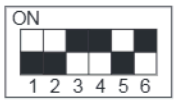
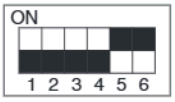
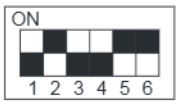
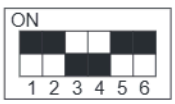
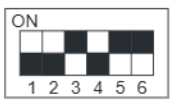
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The outdoor unit setting information	• The tens digit (Total display for applied setting) Setting details: H·P / Cooling only — Display details: 0: H·P, 1: Cooling only Setting details: Single phase / 3 phase — Display details: 0: Single phase, 2: 3 phase • The ones digit Setting details: Defrosting switch — Display details: 0: Normal, 1: For high humidity (Example) When heat pump, 3 phase and defrosting (normal) are set up, "20" is displayed.	Code display
	The indoor pipe temperature/Liquid (TH2(1)) Indoor 1 −39 to 88	−39 to 88 (When the temperature is 0°C or less, "−" and temperature are displayed by alternately.)	°C
	The indoor pipe temperature/Cond./Eva. (TH5(1)) Indoor1 Outdoor condensing temperature (T63HS) Condenser: T63HS Evaporator: TH5 -39 to 88	−39 to 88 (When the temperature is 0°C or less, "−" and temperature are displayed by alternately.)	°C
	The indoor pipe temperature/Liquid (TH2(2)) Indoor 2 −39 to 88	−39 to 88 (When the temperature is 0°C or less, "−" and temperature are displayed by alternately.)	°C
	The indoor pipe temperature/Cond./Eva. (TH5(2)) Indoor 2 −39 to 88	−39 to 88 (When the temperature is 0°C or less, "−" and temperature are displayed by alternately.)	°C
	The outdoor pipe temperature/Cond./Eva.(TH6) Evaporator: TH6 -39 to 88	−39 to 88 (When the temperature is 0°C or less, "−" and temperature are displayed by alternately.)	°C
	The ambient temperature (TH7) −39 to 88	−39 to 88 (When the temperature is 0°C or less, "−" and temperature are displayed by alternately.)	°C
	The outdoor heat sink temperature (TH8) −40 to 200	−40 to 200 (When the temperature is 0°C or less, "−" and temperature are displayed by alternately.) (When the temperature is 100°C or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The discharge superheat (SHd) [0 to 255] Heating: SHd = TH4 or TH33* - T63HS Cooling: SHd = TH4 or TH33* - TH6 * Choose the higher one	0 to 255 (When the temperature is 100°C or more, hundreds digit, tens digit and ones digit are displayed by turns.)	°C

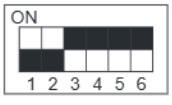
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The number of defrost cycles 0 to FFFE	0 to FFFE (in hexadecimal notation) (When more than FF in hex (255 in decimal), the number is displayed in order of 163's and 162's, and 161's and 160's places.) Example: When 5000 cycles 0.5 s 0.5 s 2 s □9 → C4 → □□	2 cycles
	The input current of outdoor unit 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	0.1 A
	The LEV-B opening pulse 0 to 500	0 to 500 (When it is 100 pulse or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The U9 error detail history (latest)	<table><tr><th>Description</th><th>Display</th></tr><tr><td>Normal</td><td>00</td></tr><tr><td>Overvoltage error</td><td>01</td></tr><tr><td>Undervoltage error</td><td>02</td></tr><tr><td>Input current sensor error L1-phase open error</td><td>04</td></tr><tr><td>Abnormal power synchronous signal</td><td>08</td></tr><tr><td>PFC error (Overvoltage/Undervoltage/Overcurrent)</td><td>10</td></tr><tr><td>PFC/IGBT error (V-type) Undervoltage</td><td>20</td></tr></table> • Display examples for multiple errors: Overvoltage (01) + Undervoltage (02) = 03 Undervoltage (02) + Power-sync signal error (08) = 0A L_1 phase open error (04) + PFC/IGBT error (20) = 24	Code display
	The DC bus voltage 100 to 1023	100 to 1023 (When it is 100 V or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	V
	The communication demand capacity 0 to 255	0 to 255 When the communication demand is not set, “100” is displayed.	%
	The error postponement code history (2) of outdoor unit	Postponement code display Blinking: During postponement Lighting: Cancellation of postponement “00” is displayed in the case of no postponement.	Code display
	The error postponement code history (3) of outdoor unit	Postponement code display Blinking: During postponement Lighting: Cancellation of postponement “00” is displayed in the case of no postponement.	Code display
	The error history (3) (Oldest) Alternate display of abnormal unit number and code	When no error history, “0” and “– –“ are displayed by turns.	Code display
	[The error thermistor display When there is no error thermistor, “–“ is displayed.]	3: Liquid pipe temperature (TH3), Suction pipe temperature (TH32) 4: Discharge pipe temperature (TH4) 6: 2-phase pipe temperature (TH6) 7: Ambient temperature (TH7) 8: Heat sink temperature (TH8) 33: Comp. surface temperature (TH33)	Code display
	The operation frequency when the last error occurred 0 to 255	0 to 255 (When it is 100 Hz or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 125 Hz 0.5 s 0.5 s 2 s □1 → 25 → □□	Hz

The black square (■) indicates a switch position.

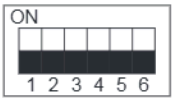
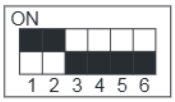
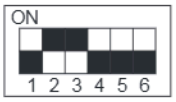
SW2 setting	Display detail	Explanation for display	Unit
	The fan step when the last error occurred 0 to 16	0 to 16	Step
	The LEV-C opening pulse 0 to 500	0 to 500 (When it is 100 pulse or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 130 pulse 0.5 s 0.5 s 2 s □1 →30 →□□	Pulse
	The return water temperature (THW2) when the last error occurred 0 to 60	0 to 60	°C
	The indoor pipe temperature/Liquid (TH2) when the last error occurred −39 to 88	−39 to 88 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.) Example: When –15°C 0.5 s 0.5 s 2 s -□ →15 →□□	°C
	The indoor pipe temperature/Cond./Eva. (TH5) or outdoor condensing temperature (T63HS) when the last error occurred Condenser: T63HS Evaporator: TH5 -39 to 88	−39 to 88 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.) Example: When –15°C 0.5 s 0.5 s 2 s -□ →15 →□□	°C
	The outdoor pipe temperature/Cond./Eva.(TH6) when the last error occurred Evaporator: TH6 -39 to 88	−39 to 88 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.) Example: When –15°C 0.5 s 0.5 s 2 s -□ →15 →□□	°C
	The ambient temperature (TH7) when the last error occurred −39 to 88	−39 to 88 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.) Example: When −15°C 0.5 s 0.5 s 2 s -□ →15 →□□	°C
	The outdoor heat sink temperature (TH8) when the last error occurred −40 to 200	−40 to 200 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.) (When the temperature is 100°C or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The discharge superheat when the last error occurred 0 to 255 [Heating: SHd = TH4 or TH33* - T63HS Cooling: SHd = TH4 or TH33* - TH6] * Choose the higher one	0 to 255 (When the temperature is 100°C or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 150°C 0.5 s 0.5 s 2 s □1 →50 →□□	°C
	The degree of subcooling (SC) when the last error occurred 0 to 255 [Heating: SC = TH6 - TH3 Cooling: SC = T63HS - TH2]	0 to 255 (When the temperature is 100°C or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 115°C 0.5 s 0.5 s 2 s □1 →15 →□□	°C

The black square (■) indicates a switch position.

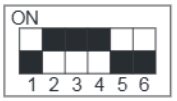
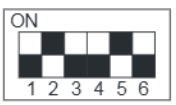
SW2 setting	Display detail	Explanation for display	Unit
	The thermo-on time until error stops 0 to 999	0 to 999 (When it is 100 minutes or more, hundreds digit, tens digit and ones digit are displayed by alternately.) Example: When 415 minutes 0.5 s 0.5 s 2 s □4 →15 →□□	Minute
	The indoor pipe temperature/Liquid (TH2 (3)) Indoor 3 −39 to 88	−39 to 88 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.)	°C
	The indoor pipe temperature/Cond./Eva. (TH5 (3)) Indoor 3 −39 to 88	−39 to 88 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.)	°C
	The comp. surface temperature (TH33) −20 to 217	−20 to 217 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.) (When the temperature is 100°C or more, hundreds digit, tens digit, and ones digit are displayed by alternately.) Example: When 105 0.5 s 0.5 s 2 s □1 →05 →□□	°C
	The controlling status of compressor operating frequency	The following code will be a help to know the operating status of unit. • The tens digit Display: 1 – Primary current control; 8 – Secondary current control • The ones digit (In this digit, the total number of activated control is displayed.) Display: 1 – Preventive control for excessive temperature rise of discharge temperature; 2 – Preventive control for excessive temperature rise of condensing temperature; 4 – Frost prevention control; 8 – Preventive control for excessive temperature rise of radiator panel Example: The following controls are activated. • Primary current control • Preventive control for excessive temperature rise of condensing temperature • Preventive control for excessive temperature rise of heat sink LED 	Code display
	The software check sum 0000 to FFFF	0000 to FFFF	–
	The outdoor suction pipe temperature (TH32) −39 to 88	−39 to 88 (When the temperature is 0°C or less, "–" and temperature are displayed by alternately.) Example: When –15°C 0.5 s 0.5 s 2 s -□ →15 →□□	°C

<Service check mode:SW7-2 ON Backup data>

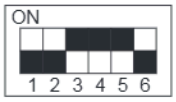
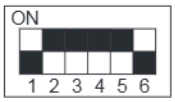
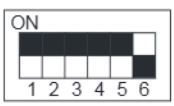
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The primary current when the last error occurred 0 to 50	0 to 50	A
	The DC bus voltage when the last error occurred 100 to 1023	100 to 1023 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	V
	The suction pipe temperature (TH32) when the last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The comp. surface temperature (TH33) when the last error occurred −20 to 217	−20 to 217 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The LEV-B opening pulse when the last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-C opening pulse when the last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The operation mode when the second-to-last error occurred	This setting shows the operation mode when the second-to-last error occurred as well as the default setting (Refer to the following). (SW2) 	Mode
	The operating frequency when the second-to-last error occurred 0 to 255	0 to 255 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Hz
	The compressor current when the second-to-last error occurred 0 to 50	0 to 50	A
	The primary current when the second-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	0.1 A
	The DC bus voltage when the second-to-last error occurred 100 to 1023	100 to 1023 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	V

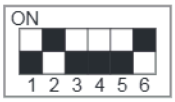
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The fan step when the second-to-last error occurred 0 to 16	0 to 16	Step
	The return water temperature (THW2) when the second-to-last error occurred 0 to 60	0 to 60	°C
	The indoor liquid pipe temperature (TH2) when the second-to-last error occurred (The average temperature when 2 or more indoor units are connected) −39 to 88	−39 to 88 Indoor liquid pipe temperature (TH2) Σ(TH2(N))/n (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The indoor pipe temperature/Cond./Eva. (TH5) when the second-to-last error occurred (The average temperature when 2 or more indoor units are connected) −39 to 88	−39 to 88 Indoor pipe temperature/Cond./Eva. (TH5) Σ(TH5(N))/n (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The discharge temperature (TH4) when the second-to-last error occurred −20 to 217	−20 to 217 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The outdoor liquid pipe temperature (TH3) when the second-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The outdoor 2-phase pipe temperature (TH6) when the second-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The ambient temperature (TH7) when the second-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C

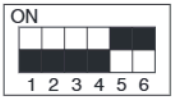
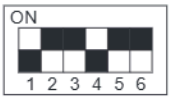
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The heat sink temperature (TH8) when the second-to-last error occurred −40 to 200	−40 to 200 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The suction pipe temperature (TH32) when the second-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The Comp. surface temperature (TH33) when the second-to-last error occurred −20 to 217	−20 to 217 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The LEV-A opening pulse when the second-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-B opening pulse when the second-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-C opening pulse when the second-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The operation mode when the third-to-last error occurred	This setting shows the operation mode when the third-to-last error occurred as well as the default setting (Refer to the following). (SW2) 	Mode
	The operating frequency when the third-to-last error occurred 0 to 255	0 to 255 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Hz
	The compressor current when the third-to-last error occurred 0 to 50	0 to 50	A
	The primary current when the third-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	0.1 A
	The DC bus voltage when the third-to-last error occurred 100 to 1023	100 to 1023 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	V
	The fan step when the third-to-last error occurred 0 to 16	0 to 16	Step
	The return water temperature (THW2) when the third-to-last error occurred 0 to 60	0 to 60	°C

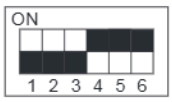
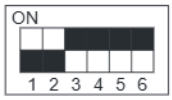
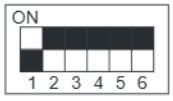
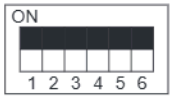
The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The indoor liquid pipe temperature (TH2) when the third-to-last error occurred −39 to 88	−39 to 88 Indoor liquid pipe temperature (TH2) Σ(TH2(N))/n (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The indoor pipe temperature/Cond./Eva. (TH5) when the third-to-last error occurred −39 to 88	−39 to 88 Indoor pipe temperature/Cond./Eva. (TH5) Σ(TH5(N))/n (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The discharge temperature (TH4) when the third-to-last error occurred −20 to 217	−20 to 217 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The outdoor liquid pipe temperature (TH3) when the third-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The outdoor 2-phase pipe temperature (TH6) when the third-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The ambient temperature (TH7) when the third-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The heat sink temperature (TH8) when the third-to-last error occurred −40 to 200	−40 to 200 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The suction pipe temperature (TH32) when the third-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The Comp. surface temperature (TH33) when the third-to-last error occurred −20 to 217	−20 to 217 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The LEV-A opening pulse when the third-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-B opening pulse when the third-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-C opening pulse when the third-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The operation mode when the fourth-to-last error occurred	This setting shows the operation mode when the fourth-to-last error occurred as well as the default setting (Please refer to the following). (SW2) 	Mode
	The operating frequency when the fourth-to-last error occurred 0 to 255	0 to 255 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Hz
	The compressor current when the fourth-to-last error occurred 0 to 50	0 to 50	A
	The primary current when the fourth-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	0.1 A
	The DC bus voltage when the fourth-to-last error occurred 100 to 1023	100 to 1023 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	V
	The fan step when the fourth-to-last error occurred 0 to 16	0 to 16	Step
	The return water temperature (THW2) when the fourth-to-last error occurred 0 to 60	0 to 60	°C
	The indoor liquid pipe temperature (TH2) when the fourth-to-last error occurred −39 to 88	−39 to 88 Indoor liquid pipe temperature (TH2) Σ(TH2(N))/n (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The indoor pipe temperature/Cond./Eva. (TH5) when the fourth-to-last error occurred −39 to 88	−39 to 88 Indoor pipe temperature/Cond./Eva. (TH5) Σ(TH5(N))/n (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The discharge temperature (TH4) when the fourth-to-last error occurred −20 to 217	−20 to 217 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The outdoor liquid pipe temperature (TH3) when the fourth-to-last error occurred	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C

The black square (■) indicates a switch position.

SW2 setting	Display detail	Explanation for display	Unit
	The outdoor 2-phase pipe temperature (TH6) when the fourth-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The ambient temperature (TH7) when the fourth-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The heat sink temperature (TH8) when the fourth-to-last error occurred -40 to 200	−40 to 200 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The suction pipe temperature (TH32) when the fourth-to-last error occurred −39 to 88	−39 to 88 (When it is 0 or less, "–" and numbers are displayed by alternately.)	°C
	The Comp. surface temperature (TH33) when the fourth-to-last error occurred −20 to 217	−20 to 217 (When it is 0 or less, "–" and numbers are displayed by alternately.) (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	°C
	The LEV-A opening pulse when the fourth-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-B opening pulse when the fourth-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-C opening pulse when the fourth-to-last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse
	The LEV-A opening pulse when the last error occurred 0 to 500	0 to 500 (When it is 100 or more, hundreds digit, tens digit and ones digit are displayed by alternately.)	Pulse

10 MONITORING THE OPERATION DATA BY THE REMOTE CONTROLLER

10-1. Request code list

Certain indoor/outdoor combinations do not have the request code function; therefore, no request codes are displayed.
Refer to indoor unit service manual for how to use the controllers and request codes for indoor unit.

Request code	Request content	Description (Display range)	Unit	Remarks
0	Operation state	Refer to 10-1-1. Detail Contents in Request Code.	—	
1	Compressor-Operating current (rms)	0 to 50	A	
2	Compressor-Accumulated operating time	0 to 9999	10 hours	
3	Compressor-Number of operation times	0 to 9999	100 times	
4	Discharge temperature (TH4)	−20 to 217	°C	
5	Outdoor unit -Liquid pipe 1 temperature (TH3)	−40 to 90	°C	
6				
7	Outdoor unit-2-phase pipe temperature (TH6)	−39 to 88	°C	
8	Outdoor unit-Suction pipe temperature (TH32)	−39 to 88	°C	SHWM model only
9	Outdoor unit-Ambient temperature (TH7)	−39 to 88	°C	
10	Outdoor unit-Heat sink temperature (TH8)	−40 to 200	°C	
11	Outdoor unit-Comp.Surface temperature (TH33)	−20 to 217	°C	
12	Discharge superheat (SHd)	0 to 255	°C	
13	Degree of subcooling (SC)	0 to 255	°C	
14				
15				
16	Compressor-Operating frequency	0 to 255	Hz	
17	Compressor-Target operating frequency	0 to 255	Hz	
18	Outdoor unit-Fan output step	0 to 16	Step	
19	Outdoor unit-Fan 1 speed (Only for air conditioners with DC fan motor)	0 to 9999	rpm	
20	Outdoor unit-Fan 2 speed (Only for air conditioners with DC fan motor)	0 to 9999	rpm	"0" is displayed if the air conditioner is a single-fan type.
21				
22	LEV (A) opening	0 to 500	Pulses	
23	LEV (B) opening	0 to 500	Pulses	
24	LEV (C) opening	0 to 500	Pulses	SHWM model only
25	Primary current	0 to 50	A	
26	DC bus voltage	100 to 1023	V	
27				
28				
29				
30				
31				
32				
33				
34				
35				
36				
37				
38				
39				
40				
41				
42				
43				
44				
45				
46				
47				
48	Thermostat ON operating time	0 to 999	Minutes	
49				

Request code	Request content	Description (Display range)	Unit	Remarks
50				
51	Outdoor unit-Control state	Refer to 10-1-1.Detail Contents in Request Code.	—	
52	Compressor-Frequency control state	Refer to 10-1-1.Detail Contents in Request Code.	—	
53	Outdoor unit-Fan control state	Refer to 10-1-1.Detail Contents in Request Code.	—	
54	Actuator output state	Refer to 10-1-1.Detail Contents in Request Code.	—	
55	Error content (U9)	Refer to 10-1-1.Detail Contents in Request Code.	—	
56				
57				
58				
59				
60				
61				
62				
63				
64				
65				
66				
67				
68				
69				
70	Outdoor unit-Capacity setting display	Refer to 10-1-1.Detail Contents in Request Code.	—	
71	Outdoor unit-Setting information	Refer to 10-1-1.Detail Contents in Request Code.	—	
72				
73				
74				
75				
76				
77				
78				
79				
80				
81				
82				
83				
84				
85				
86				
87				
88				
89				
90	Outdoor unit-Microprocessor version information	Examples) Ver. 5.01 → "0501"	Ver.	
91	Outdoor unit-Microprocessor version information (sub No.)	Auxiliary information (displayed after version information) Examples) Ver. 5.01 A000 → "A000"	—	
92				
93				
94				
95				
96				
97				
98				
99				
100	Outdoor unit - Error postponement history 1 (latest)	Displays postponement code. (" - - " is displayed if no postponement code is present)	Code	
101	Outdoor unit - Error postponement history 2 (previous)	Displays postponement code. (" - - " is displayed if no postponement code is present)	Code	
102	Outdoor unit - Error postponement history 3 (last but one)	Displays postponement code. (" - - " is displayed if no postponement code is present)	Code	

Request code	Request content	Description (Display range)	Unit	Remarks
103	Error history 1 (latest)	Displays error history. (" --" is displayed if no history is present.)	Code	
104	Error history 2 (second to last)	Displays error history. (" --" is displayed if no history is present.)	Code	
105	Error history 3 (third to last)	Displays error history. (" --" is displayed if no history is present.)	Code	
106	Abnormal thermistor display (TH3/TH4/TH6/TH7/TH8/TH32/TH33)	3: TH3/TH32 4: TH4 6: TH6 7: TH7 8: TH8 33: TH33 0: No thermistor error	Sensor number	
107	Operation mode when the last error occurred	Displayed in the same way as request code "0".	—	
108	Compressor-Operating current when the last error occurred	0 to 50	A	
109	Compressor-Accumulated operating time when the last error occurred	0 to 9999	10 hours	
110	Compressor-Number of operation times when the last error occurred	0 to 9999	100 times	
111	Discharge temperature when the last error occurred	−20 to 217	°C	
112	Outdoor unit -Liquid pipe 1 temperature (TH3) when the last error occurred	−40 to 90	°C	
113				
114	Outdoor unit-2-phase pipe temperature (TH6) when the last error occurred	−39 to 88	°C	
115	Outdoor unit-Suction pipe temperature (TH32) when the last error occurred	−39 to 88	°C	SHWM model only
116	Outdoor unit-Ambient temperature (TH7) when the last error occurred	−39 to 88	°C	
117	Outdoor unit-Heat sink temperature (TH8) when the last error occurred	−40 to 200	°C	
118	Discharge superheat (SHd) when the last error occurred	0 to 255	°C	
119	Degree of subcooling (SC) when the last error occurred	0 to 255	°C	
120	Compressor-Operating frequency when the last error occurred	0 to 255	Hz	
121	Outdoor unit when the last error occurred • Fan output step	0 to 16	Step	
122	Outdoor unit when the last error occurred • Fan 1 speed (Only for air conditioners with DC fan)	0 to 9999	rpm	
123	Outdoor unit when the last error occurred • Fan 2 speed (Only for air conditioners with DC fan)	0 to 9999	rpm	"0" is displayed if the air conditioner is a single-fan type.
124				
125	LEV (A) opening pulse when the last error occurred	0 to 500	Pulses	
126	LEV (B) opening pulse when the last error occurred	0 to 500	Pulses	
127	LEV (C) opening pulse when the last error occurred	0 to 500	Pulses	SHWM model only
128				
129				
130	Thermostat ON time until operation stops due to error	0 to 999	Minutes	
131				
132	Indoor unit-Liquid pipe temperature (TH2) when the last error occurred	−39 to 88	°C	
133	Indoor unit-2-phase pipe temperature (TH5) when the last error occurred	−39 to 88	°C	
134				
135	Error content (U9) at last time	−39 to 88	°C	

10-1-1. Detail Contents in Request Code

[Operation state] (Request code: "0")

Data display



Operation mode

Display	Operation mode
0	STOP • FAN
C	COOL • DRY
H	HEAT
d	DEFROST

Relay output state

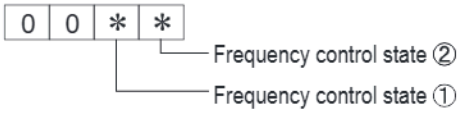
Display	Power currently supplied to compressor	Compressor	Four-way valve	Solenoid valve
0	–	–	–	–
1				ON
2			ON	
3			ON	ON
4		ON		
5		ON		ON
6		ON	ON	
7		ON	ON	ON
8	ON			
A	ON		ON	

[Outdoor unit – Control state] (Request code: "51")

Data display				State
0	0	0	0	Normal
0	0	0	1	Preparing for heat operation
0	0	0	2	Defrost

[Compressor – Frequency control state] (Request code: "52")

Data display



Frequency control state ①

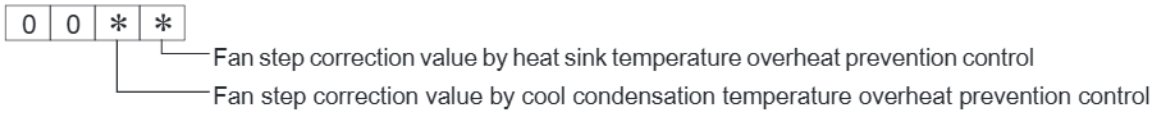
Display	Current limit control
0	No current limit
1	Primary current limit control is ON.
2	Secondary current limit control is ON.

Frequency control state ②

Display	Discharge temperature overheat prevention	Condensation temperature overheat prevention	Anti-freeze protection control	Heat sink temperature overheat prevention
0				
1	Controlled			
2		Controlled		
3	Controlled	Controlled		
4			Controlled	
5	Controlled		Controlled	
6		Controlled	Controlled	
7	Controlled	Controlled	Controlled	
8				Controlled
9	Controlled			Controlled
A		Controlled		Controlled
b	Controlled	Controlled		Controlled
C			Controlled	Controlled
d	Controlled		Controlled	Controlled
E		Controlled	Controlled	Controlled
F	Controlled	Controlled	Controlled	Controlled

[Fan control state] (Request code: "53")

Data display



Display	Correction value
– (minus)	–1
0	0
1	+1
2	+2

[Actuator output state] (Request code: "54")

Data display 0 0 * *

Actuator output state ①

Actuator output state ②

Actuator output state ①

Display	SV1	Four-way valve	Compressor	Compressor is warming up
0				
1	ON			
2		ON		
3	ON	ON		
4			ON	
5			ON	
6		ON	ON	
7	ON	ON	ON	
8				ON
9	ON			ON
A		ON		ON
b	ON	ON		ON
C			ON	ON
d	ON		ON	ON
E		ON	ON	ON
f	ON	ON	ON	ON

Actuator output state ②

Display	52C	SV2	SS
0			
1	ON		
2		ON	
3	ON	ON	
4			ON
5	ON		ON
6		ON	ON
7	ON	ON	ON

[Error content (U9)] (Request code: "55")

Data display 0 0 * *

Error content ①

Error content ②

Error content ① ●: Detected

Display	Overvoltage error	Undervoltage error	L_1-phase open error	Power synchronizing signal error
0				
1	●			
2		●		
3	●	●		
4			●	
5	●		●	
6		●	●	
7	●	●	●	
8				●
9	●			●
A		●		●
b	●	●		●
C			●	●
d	●		●	●
E		●	●	●
F	●	●	●	●

Error content ② ●: Detected

Display	Converter Fo error	PAM error
0		
1	●	
2		●
3	●	●

[Outdoor unit – Capacity setting display] (Request code: "70")

Data display	Capacity
50	180
40	230

[Outdoor unit – Setting information] (Request code: "71")

Data display | 0 | 0 | * | * |

Setting information ①

Setting information ②

Setting information ①

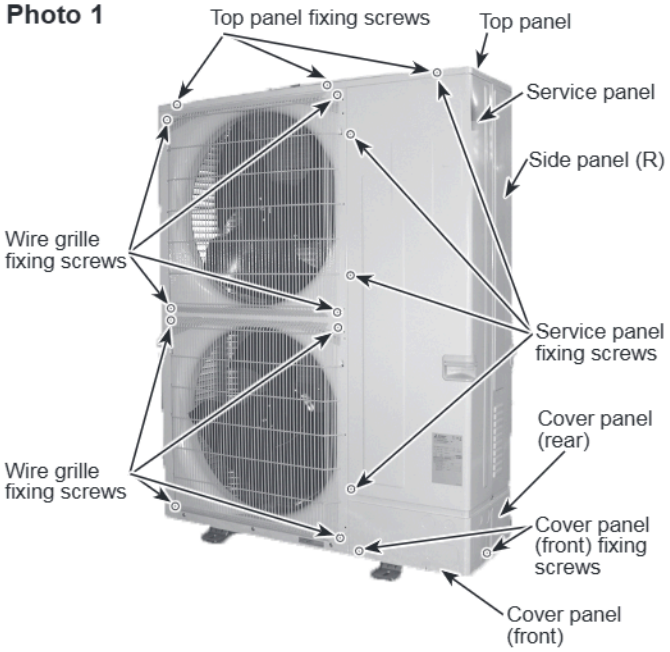
Display	Defrost mode
0	Standard
1	For high humidity

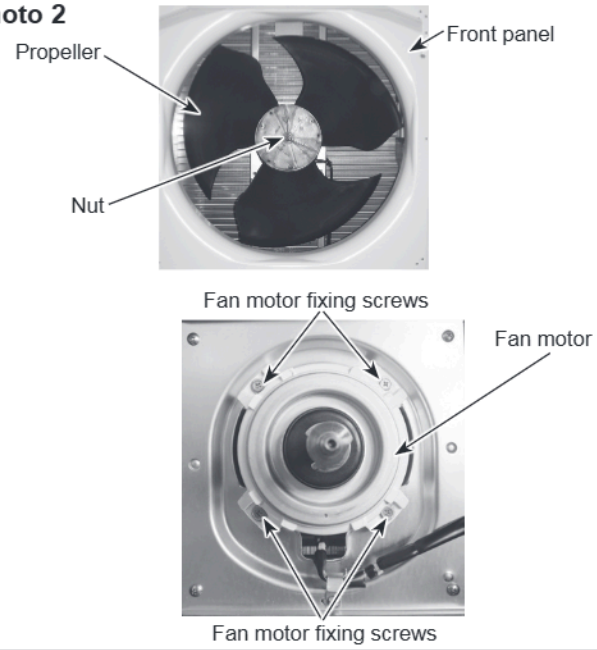
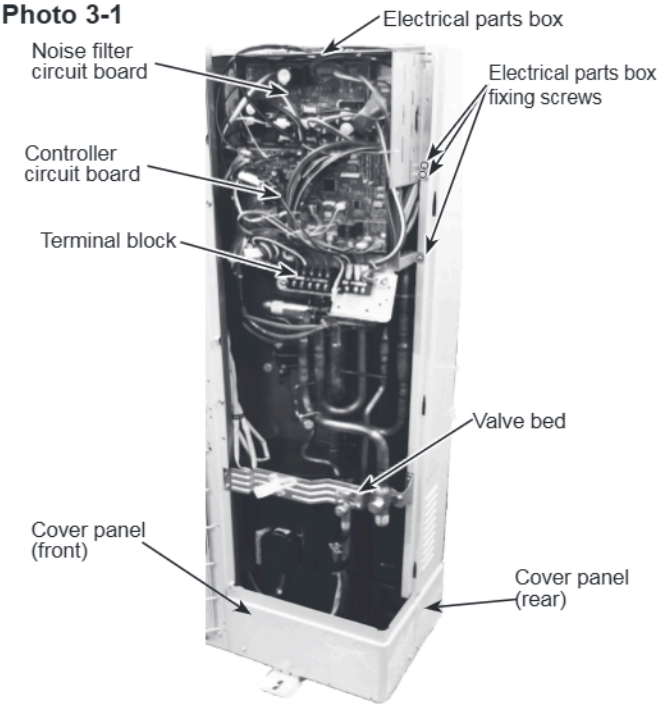
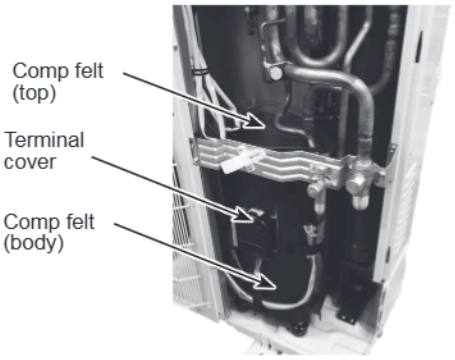
Setting information ②

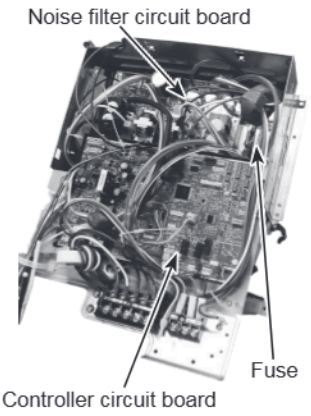
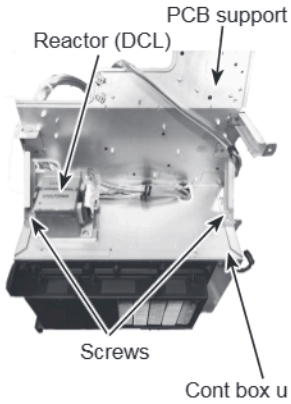
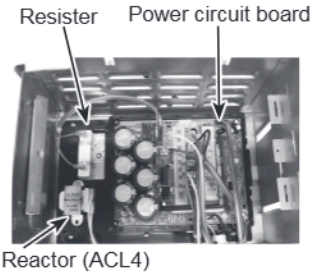
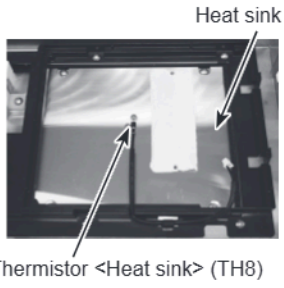
Display	Single-/ 3-phase	Heat pump/ cooling only
0	Single-phase	Heat pump
1		Cooling only
2	3-phase	Heat pump
3		Cooling only

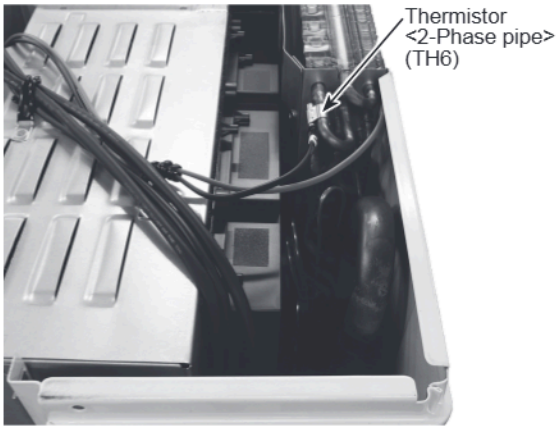
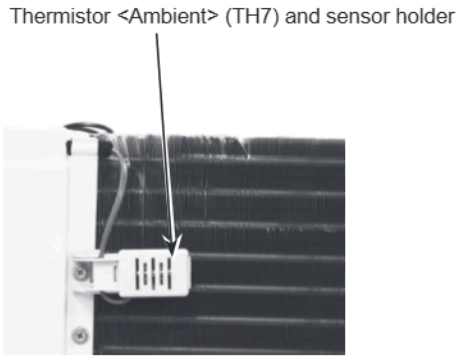
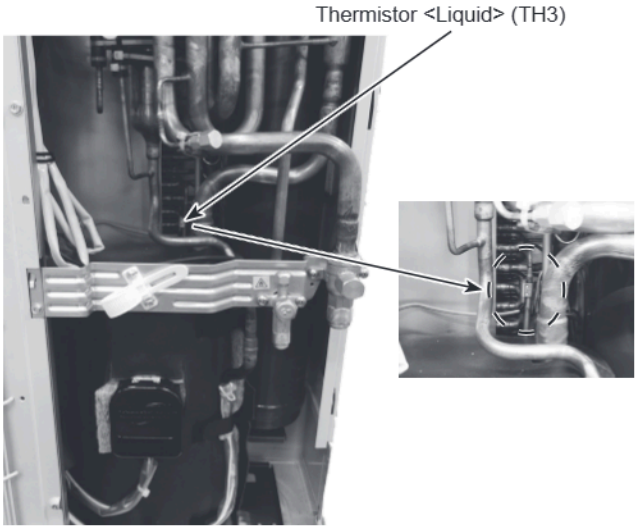
11 DISASSEMBLY PROCEDURE

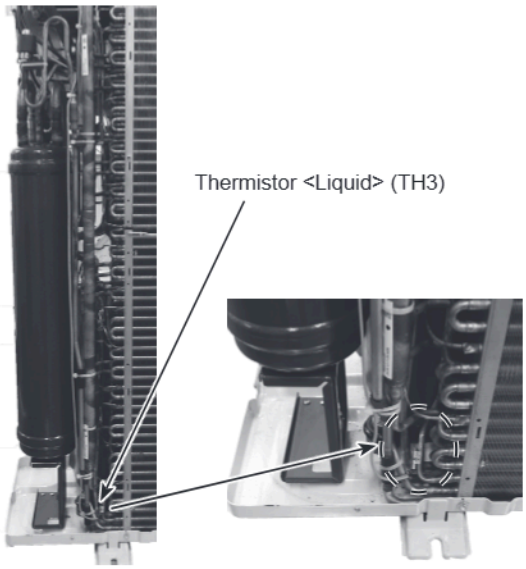
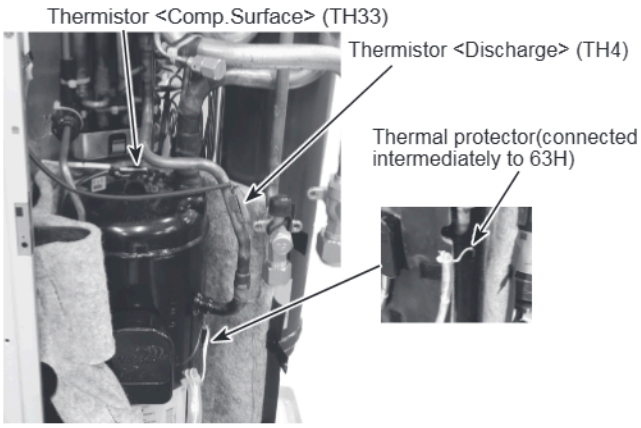
→ : Indicates the visible parts in the photos/figures.
⇢ : Indicates the invisible parts in the photos/figures.

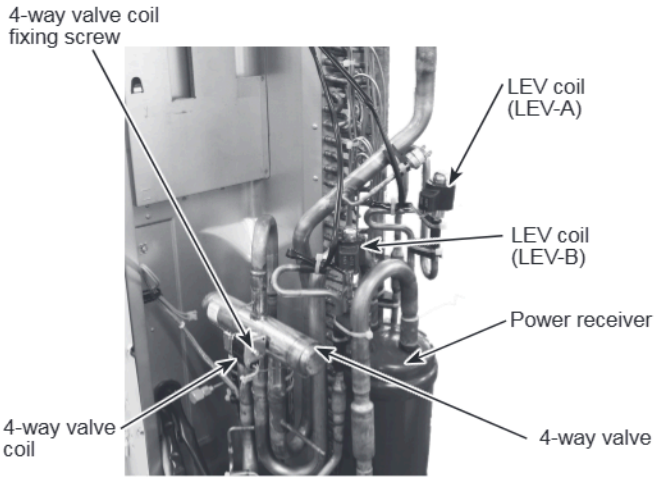
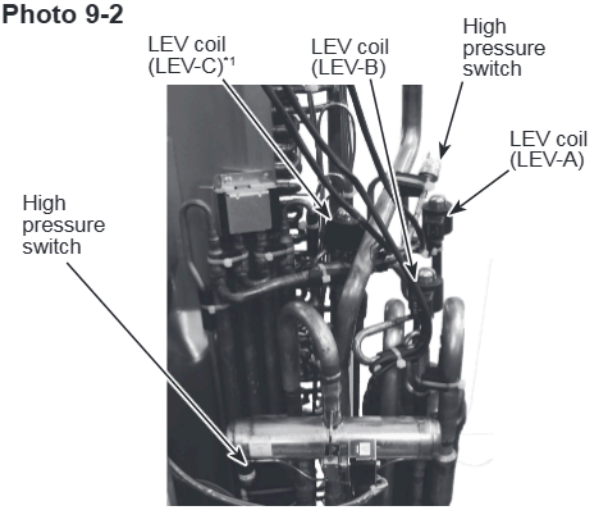
PROCEDURE	PHOTOS/ FIGURES
1. Removing the service panel and top panel (1) Remove the service panel fixing screws (4 for front/ 5 × 12), then slide the service panel downward to remove it. (The service panel is fixed to the side panel (R) with hooks on the right side.) (2) Remove the top panel fixing screws (2 for front and 3 for rear/ 5 × 12) to remove the top panel. **Note 1: When removing service panel and top panel at the same time, count one less screw since they share a screw.**	**Photo 1** 

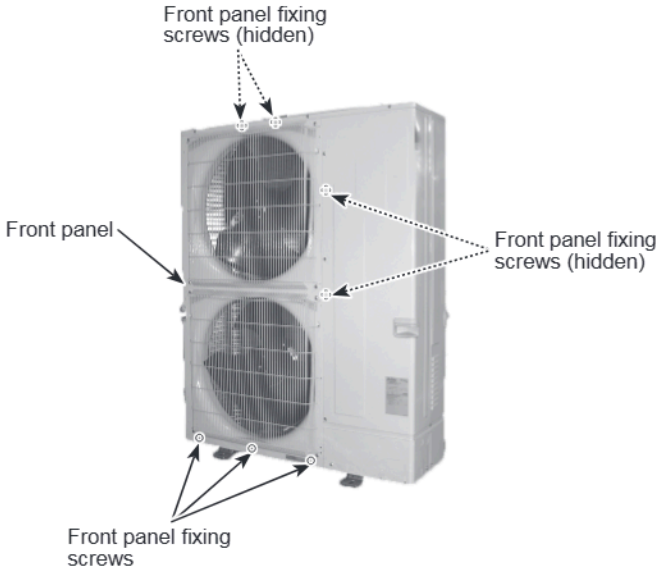
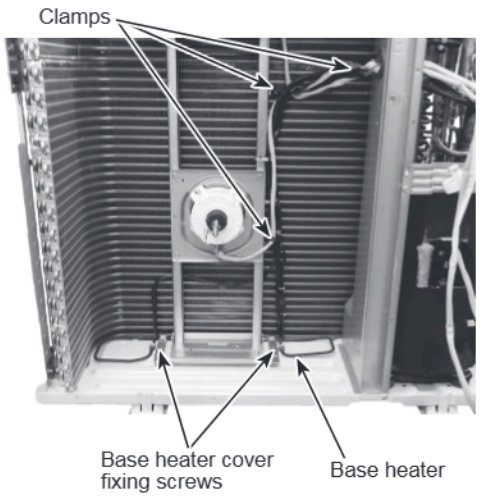
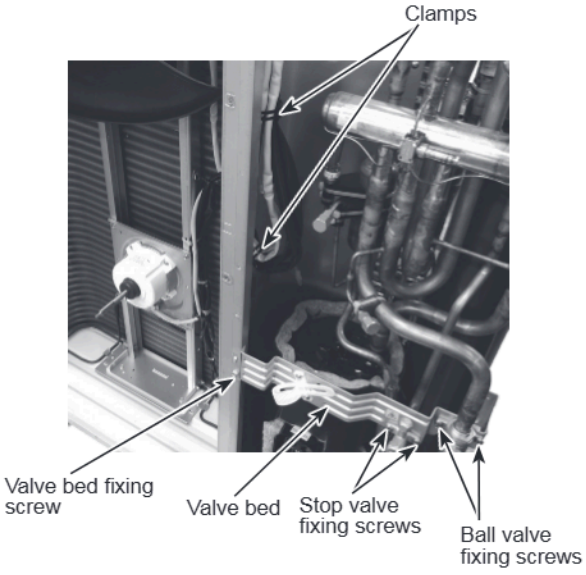
PROCEDURE	PHOTOS/ FIGURES
2. Removing the fan motor (MF1, MF2) (1) Remove the service panel. (See Photo 1.) (2) Remove the wire grille fixing screws (4 for front/ 5 × 12), then slide the wire grille upward to remove it. (See Photo 1.) (For the each fan motor on top and under) (3) Remove the screw of nut (1 for front/ M6), then slide the propeller fan forward to remove it. (For the each fan motor on top and under) (4) Disconnect the connectors, CNF1 (WH) and CNF2 (WH) on the controller circuit board in the electrical parts box. (See Photo 4.) (5) Loosen the clamp for the lead wire on motor support and separator. (6) Release the lead wire from the hole on separator. (7) Remove the fan motor fixing screw (4 for front/ 5 × 25) to remove the fan motor. (For the each fan motor on top and under)	**Photo 2** 
3. Removing the electrical parts box (1) Remove the service panel. (See Photo 1.) (2) Remove the top panel. (See Photo 1.) (3) Disconnect the power supply cable from terminal block. (4) Disconnect the indoor/outdoor connecting wire from terminal block. (5) Disconnect the connectors CNF1 (WH), CNF2 (WH), TH3 (WH), TH4 (WH), TH7/6 (RD), TH32 (BK) (*1), TH33 (YE), 63H (YE), 21S4 (GN), LEV-A (WH), LEV-B (RD), LEV-C (BU) (*1) and SV3 (WH) (*2) from the controller circuit board. <Symbols on the board> • Fan motor (CNF1, CNF2) • Thermistor <Liquid> (TH3) • Thermistor <Discharge> (TH4) • Thermistor <Ambient/2-Phase Pipe> (TH7/6) • Thermistor <Suction> (TH32 (*1)) • Thermistor <Comp. Surface> (TH33) • High pressure switch (63H) • 4-way valve (21S4) • LEV (LEV-A, LEV-B, LEV-C (*1)) • Base heater (SV3 (*2)) (6) Remove the cover panel (front) fixing screws (1 for front and 1 for right/ 5 × 12) to remove the cover panel (front). (7) Loosen the clamps, fasteners, band and cable straps for the lead wire in the electrical parts box and separator. (8) To disconnect the COMP lead wire, remove the terminal cover. (9) Remove the electrical parts box fixing screws (3 for front / 4 × 10), then slide the electrical parts box upward to remove it. (The electrical parts box is fixed to the side panel (R) with a hook on the right side, and to the separator duct with a hook on the left side.) *1 **For SHWM model only** *2 **For H-SC model only**	**Photo 3-1**  **Photo 3-2** 

PROCEDURE	PHOTOS/ FIGURES	
4. Disassembling the electrical parts box (1) Remove the electrical parts box. (See Photo 3-1.) (2) Disconnect all the connectors on the controller circuit board. Remove the core fixing screws (1 for front/ 4 × 10) to remove the core. (3) To remove the controller circuit board, release it from the supports. (4) Remove the PCB support fixing screws (1 for front and 2 for bottom/ 4 × 10) to remove the PCB support. (The PCB support is fixed to the electrical parts box with a hook on the left side.) (5) Disconnect all the connectors from the noise filter circuit board. (6) To remove the noise filter circuit board, release it from the support. (7) Remove the NF base fixing screws (2 for front/ 4 × 10) to remove the NF base. (The NF base is fixed to the electrical parts box with the hooks on the left side.) (8) Disconnect all the connectors from the power circuit board and reactor. (9) Disconnect the connectors from reactor (DCL) first, remove the reactor fixing screws (4 for bottom/ 4 × 10) to remove the reactor. Remove the cont box u fixing screws (3 for bottom/ 4 × 10) to remove the cont box u. (10) Remove the PB fixture fixing screws (2 for front/ 3 × 12) to remove the PB fixture. (11) To remove the power circuit board, remove the power circuit board fixing screws (2 for front/ M4 × 14), then release the board from the holder. (12) Remove the thermistor <Heat sink> (TH8) fixing screw (1 for front/ M3 × 12) to remove the thermistor <Heat sink> (TH8). (13) Disconnect the connectors from reactor (ACL4) first, then remove the fixing screw of reactor (1 for front/ 4 × 10), and remove reactor. Disconnect the connectors from resistor (RS) first, then remove the fixing screw of resistor (1 for front/ 4 × 8), and remove resistor. (14) Remove the PB Holder fixing screws (6 for front/ 4 × 10) to remove the PB Holder. (15) Remove the heat sink fixing screws (6 for front/ M4 × 10) to remove the heat sink. **Note 1: When reassembling the electrical parts box, make sure the wiring is correct.**	**Photo 4-1**  	**Photo 4-2** 
	Photo 4-3  	**Photo 4-4** 

PROCEDURE	PHOTOS/ FIGURES
5. Removing the thermistor <2-Phase pipe> (TH6) (1) Remove the service panel. (See Photo 1.) (2) Remove the top panel. (See Photo 1.) (3) Disconnect the connector TH7/6 (RD) on the controller circuit board in the electrical parts box. (See Photo 3-1) (4) Loosen the fasteners for the lead wire in the electrical parts box. (5) Loosen the clamp for the lead wire on the top of electrical parts box. (6) Pull out the thermistor <2-phase pipe> (TH6) from thermistor clip. **Note 1: When replacing thermistor <2-phase pipe> (TH6), replace it together with thermistor <Ambient> (TH7) since they are combined together. Refer to procedure No.6 to remove the thermistor <Ambient> (TH7).**	**Photo 5** 
6. Removing the thermistor <Ambient> (TH7) (1) Remove the service panel. (See Photo 1.) (2) Remove the top panel. (See Photo 1.) (3) Disconnect the connector TH7/6 (RD) on the controller circuit board in the electrical parts box. (See Photo 3-1.) (4) Loosen the fasteners for the lead wire in the electrical parts box. (5) Loosen the clamps for the lead wire on top of electrical parts box. (6) Remove the sensor holder fixing screw (1 for rear/ 5 × 12) to remove the sensor holder. (7) Pull out the thermistor <Ambient> (TH7) from sensor holder. **Note 1: When replacing thermistor <Ambient> (TH7), replace it together with thermistor <2-phase pipe> (TH6), since they are combined together. Refer to procedure No.5 to remove the thermistor <2-phase pipe>(TH6).**	**Photo 6** 
7. Removing the thermistor <Liquid> (TH3) (for SWM model) (1) Remove the service panel. (See Photo 1.) (2) Remove the top panel. (See Photo 1.) (3) Remove the valve bed fixing screws (3 for front/ 5 × 12) on the side panel (R) and Separator. (The valve bed is fixed to the Separator with the hooks on the left side of the valve bed.) (See Photo 13.) (4) Disconnect the connector TH3 (WH) on the controller circuit board in the electrical parts box. (See Photo 3-1.) (5) Loosen the clamps, fasteners, wire clip and cable straps for the lead wire in the electrical parts box and separator. (6) Pull out the thermistor <Liquid> (TH3) from thermistor clip. **Note 1: The wiring of 21S4, thermal protector, thermistor <Liquid> (TH3), thermistor <Discharge> (TH4), and thermistor <Comp. Surface> (TH33) are fixed with a band.** **When replacing the thermistor, cut the band.**	**Photo 7-1** 

PROCEDURE	PHOTOS/ FIGURES
8. Removing the thermistor <Liquid> (TH3) (for SHWM model) (1) Remove the service panel. (See Photo 1.) (2) Remove the top panel. (See Photo 1.) (3) Remove the cover panel (front). (See Photo 3-1.) (4) Remove the cover panel (rear). (See Photo 3-1.) (5) Remove the valve bed. (See Photo 13.) (6) Remove the electrical parts box. (See Photo 3-1.) (7) Remove the sensor holder. (See Photo 6.) (8) Remove the side panel (R) fixing screws (3 for rear/ 5 × 12) to remove the side panel (R). (See Photo 1.) (9) Pull out the thermistor <Liquid> (TH3) from thermistor clip. **Note 1: The wiring of 63H, thermistor <Liquid> (TH3) and thermistor <Suction> (TH32) are fixed with a band. When replacing the thermistor, cut the band.** **Note 2: The wiring of thermistor <Liquid> (TH3) are fixed to pipes with a band. When replacing the thermistor, cut the band.**	**Photo 7-2** 
9. Removing the thermistor <Discharge> (TH4), thermistor <Suction> (TH32) (*1), thermistor <Comp. Surface> (TH33) and thermal protector (connected intermediately to 63H) (1) Remove the service panel. (See Photo 1.) (2) Remove the top panel. (See Photo 1.) (3) Remove the cover panel (front). (See Photo 3-1.) (4) Remove the valve bed. (See Photo 13.) (5) Remove the comp felt (top). (See Photo 3-2.) (6) Remove the comp felt (body). (See Photo 3-2.) (7) Disconnect the connectors TH4 (WH), TH32 (BK) (*1) and TH33 (YE) from the controller circuit board in the electrical parts box. (See Photo 3-1.) Disconnect the relay connector (WH) from the 63H brown cable. (8) Loosen the fasteners, wire clip and cable straps for the lead wire in the electrical parts box. (9) Cut the bands bundling the lead wires. (10) Loosen the clamps for the lead wire on the separator. (11) Pull out the thermal protector from comp thermistor holder. (12) Pull out the thermistor <Discharge> (TH4) from thermistor holder. (13) Pull out the thermistor <Comp. Surface> (TH33) from thermistor holder. (14) Detach the thermistor <Suction> (TH32) (*1) and its clip from the pipe. *1 **For SHWM model only**	**Photo 8-1**  **Photo 8-2** 

PROCEDURE	PHOTOS/ FIGURES
10. Removing the 4-way valve, LEVs (LEV-A, LEV-B, LEV-C(*1)) and high pressure switch. (1) Remove the service panel. (See Photo 1.) (2) Recover refrigerant. (3) Remove the electrical parts box. (See Photo 3-1.) (4) Remove the valve bed. (See Photo 13.) (5) Remove the cover panel (front). (See Photo 3-1.) (6) Remove the cover panel (rear). (See Photo 3-1.) (7) Remove the side panel (R). (See Photo 1.) (8) Remove the comp felt (top). (See Photo 3-2.) (9) Remove the comp felt (body). (See Photo 3-2.) [Removing the 4-way valve] (10) Remove the 4-way valve coil. (11) Remove the welded part of 4-way valve (4 positions) to remove the 4-way valve. [Removing the LEV] (10) Remove the LEV coil. (11) Remove any rubber mount or rubber tube secured with a band to the LEV pipes, if present. (12) Remove the welded part of LEV (2 positions) to remove the LEV. [Removing the pressure switch] (10) Disconnect the lead wire from the pressure switch. (11) Remove the rubber mount fixed with band in between the pressure switch and pipe. (12) Remove the rubber tube fixed with band to the pressure switch, if present. (13) Remove the welded part of pressure switch (1 position) to remove the pressure switch. **Note 1: Recover refrigerant without spreading it in the air.** **Note 2: When installing the following parts, cover it with a wet cloth to prevent it from heating to the temperature below, then braze the pipes so that the inside of pipes are not oxidized;** **• 4-way valve, 120°C or more** **• LEV, 120°C or more** **• High pressure switch, 100°C or more** ***1 For SHWM model only**	**Photo 9-1**  **Photo 9-2** 
11. Removing the compressor (MC) (1) Remove the service panel. (See Photo 1.) (2) Recover refrigerant. (3) Remove the electrical parts box. (See Photo 3-1.) (4) Remove the valve bed. (See Photo 13.) (5) Remove the cover panel (front). (See Photo 3-1.) (6) Remove the cover panel (rear). (See Photo 3-1.) (7) Remove the comp felt (top). (See Photo 3-2.) (8) Remove the comp felt (body). (See Photo 3-2.) (9) Remove the side panel (R). (See Photo 1.) (10) Remove the thermistor <Discharge> (TH4), thermistor <Suction> (TH32)(*1), thermistor <Comp. Surface> (TH33) and thermal protector. (See Photo 8.) (11) Remove the 4-way valve coil and LEV coil. (See Photo 9-1.) (12) Disconnect the lead wire from the pressure switch. (See Photo 9-2.) (13) Remove the hic top support fixing screw (1 for front/ 4 × 10) to remove the hic top support.(*1) (14) Remove the welded part (Joint part of the compressor) of piping (SWM model for 2 positions, SHWM model for 3 positions), then slide the piping upward to remove it. (15) Remove the compressor fixing nuts (3 for top/ M6) to remove the compressor. **Note 1: Recover refrigerant without spreading it in the air.** **Note 2: Retighten the nuts of compressor with a torque of 4 ± 0.4 N·m.** ***1 For SHWM model only**	**Photo 10** 

PROCEDURE	PHOTOS/ FIGURES
12. Removing the power receiver (1) Remove the electrical parts box. (See photo 3-1.) (2) Remove the cover panel (front). (See Photo 3-1.) (3) Remove the cover panel (rear). (See Photo 3-1.) (4) Remove the ball valve fixing screws (2 for front/ 5 × 16). (See Photo 13.) (5) Remove the stop valve fixing screws (2 for front/ 5 × 16). (See Photo 13.) (6) Remove the valve bed. (See Photo 13.) (7) Remove the side panel (R). (See Photo 1.) (8) Recover refrigerant. (9) Remove the welded part of the power receiver (4 positions) to remove the power receiver. (See Photo 9-1.) (10) Remove the receiver leg fixing screws (2 for top/ 4 × 10), to remove the power receiver. (The power receiver is fixed to the base with a hook on the bottom.)	**Photo 11** 
13. Removing the base heater (SV3) (for H-SC model). (1) Remove the service panel. (See Photo 1.) (2) Remove the top panel. (See Photo 1.) (3) Remove the cover panel (front). (See Photo 1.) (4) Remove the front panel fixing screws (5 for front/ 5 × 12, 2 for front / 4 × 10). (5) Remove the screw of nut (1 for front/ M6), then slide the propeller fan forward to remove it. (See Photo 2.) (6) Disconnect the connectors CNF1 (WH), CNF2 (WH) and SV3 (WH) on the controller circuit board in the electrical parts box. (See Photo 4.) (7) Loosen the clamp for the lead wire on the motor support and the separator. (8) Release the lead wire from the hole on the separator. (9) Remove the fan motor fixing screws (4 for front/ 5 × 25), then slide the fan motor to remove it. (See Photo 2.) (10) Remove the motor support fixing screws (2 for top/ 5 × 25), then slide the motor support upwards to remove it. (11) Remove the base heater cover fixing screws (2 for top/ 4 × 10) to remove the base heater. **Note 1: Retighten the propeller fan nut with a torque of 1.96 ± 0.49 N·m.**	**Photo 12**  **Photo 13** 

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